



# NANOPARTICLES ARE DIFFERENT

## Synthesis, characterization and application of magnetic nanoparticles

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# Acknowledgement



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- Z. Guo (CAMD/LSU)
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# Acknowledgement



## **The organizers of this conference**

- For the invitation
- The perfect organization
- Their extraordinary hospitality
- The marvelous weather



# Outline of the talk



- **Why are nanoparticles interesting?**
- **X-ray absorption spectroscopy (XAS) with synchrotron radiation: some basics**
- **Characterizing nanoparticles (mainly Co) with XANES (and EXAFS)**
- **Biomedical applications of magnetic nanoparticles**



# Why are nano-particles of interest/importance?



Nanoparticles

Clusters                      }      $r = 1 - 10 (100) \text{ nm}$

Colloids

❖ “Mesoscopic systems” between atoms/molecules and bulk solids

❖ Nanoparticles have very special properties (huge surfaces, quantum effects...!

❖ Hope and promise: The properties can be tailored by size, shape, “coating” etc. (????)



# Why are “nanoparticles” of interest/importance?



1. **“Huge” specific surface area (some Football-fields/g) →**
  - High surface energy (Missing neighbors, catalysis...)
  - Special surface properties (Bio- medical applications?...)
2. **Quantum effects:**
  - $\Delta E$  = Energy-gap between valence - and conducting band is “size-dependent”
  - Magnetic properties are “size-dependent”
3. **Properties can (in principle) be tailored” by modifying size, shape, composition, coating etc.**



# Why are nanoparticles of special interest?

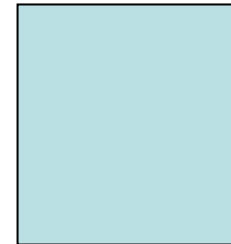
**Cube**



**10<sup>15</sup> cubes**



**1cm**



**100 nm**

**Surface-area: 6 cm<sup>2</sup>**









**10<sup>8</sup> cm<sup>2</sup>**

**(10<sup>8</sup> cm<sup>2</sup> = 100m x 100m is larger than a football-field!)**

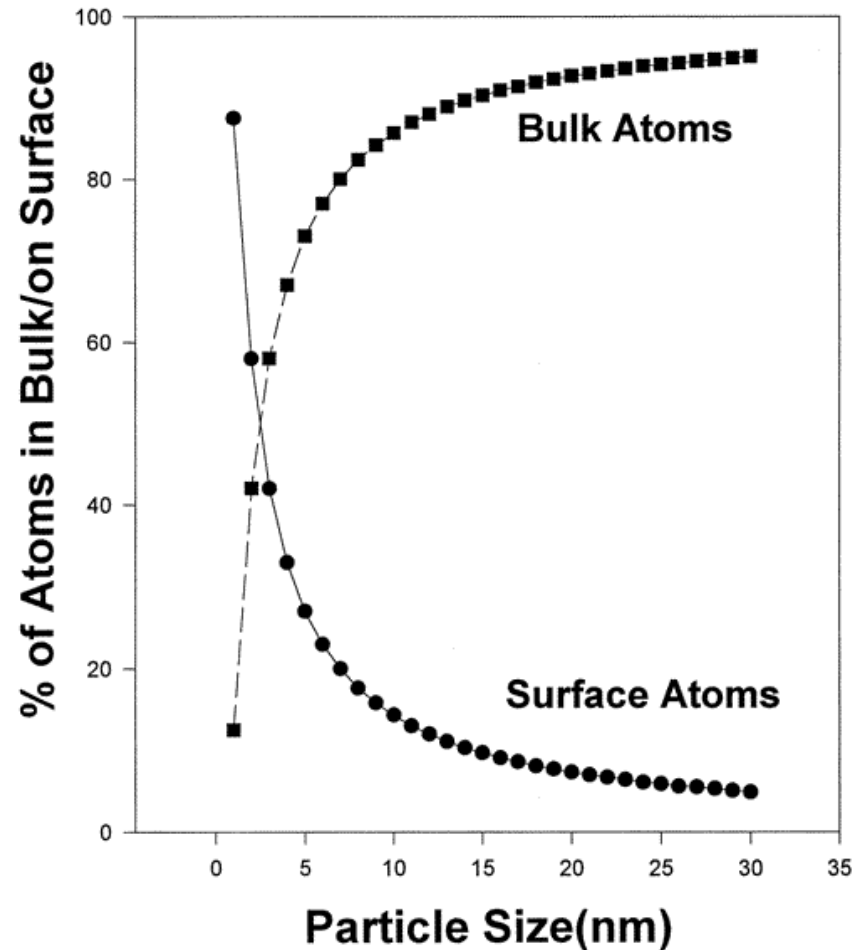


# Properties of nanoparticles are determined by their surface:



Total no of atoms		Surface Atoms (%)
13		92
55		76
147		63
309		52
561		45
1415		35

- magnetic
- optical
- melting points
- specific heats
- surface reactivity
- catalytic





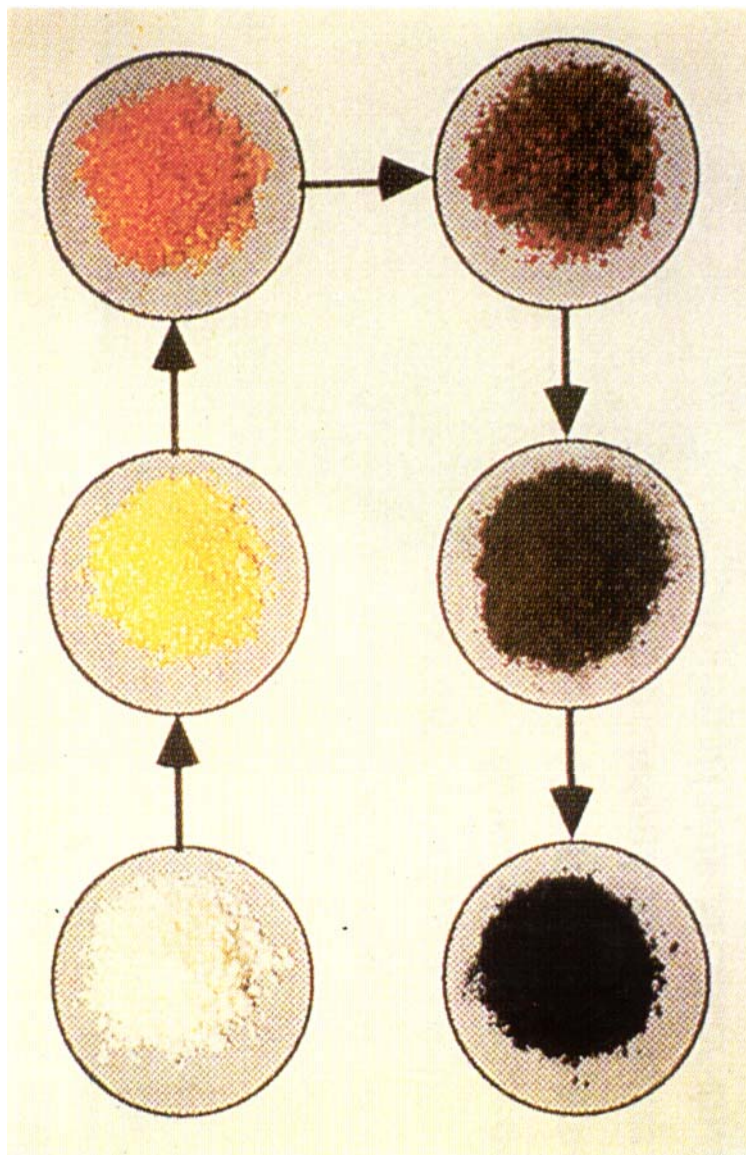


# Why are “nanoparticles” of interest/importance?



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# Band gap as a function of particle size



$\varnothing = 2 \text{ nm}$

$\varnothing = 20 \text{ nm}$



**XVI century dish from  
Deruta with gold lustre  
decoration (Cu/Ag  
nanoparticles!)  
(Experiments at ESRF)**



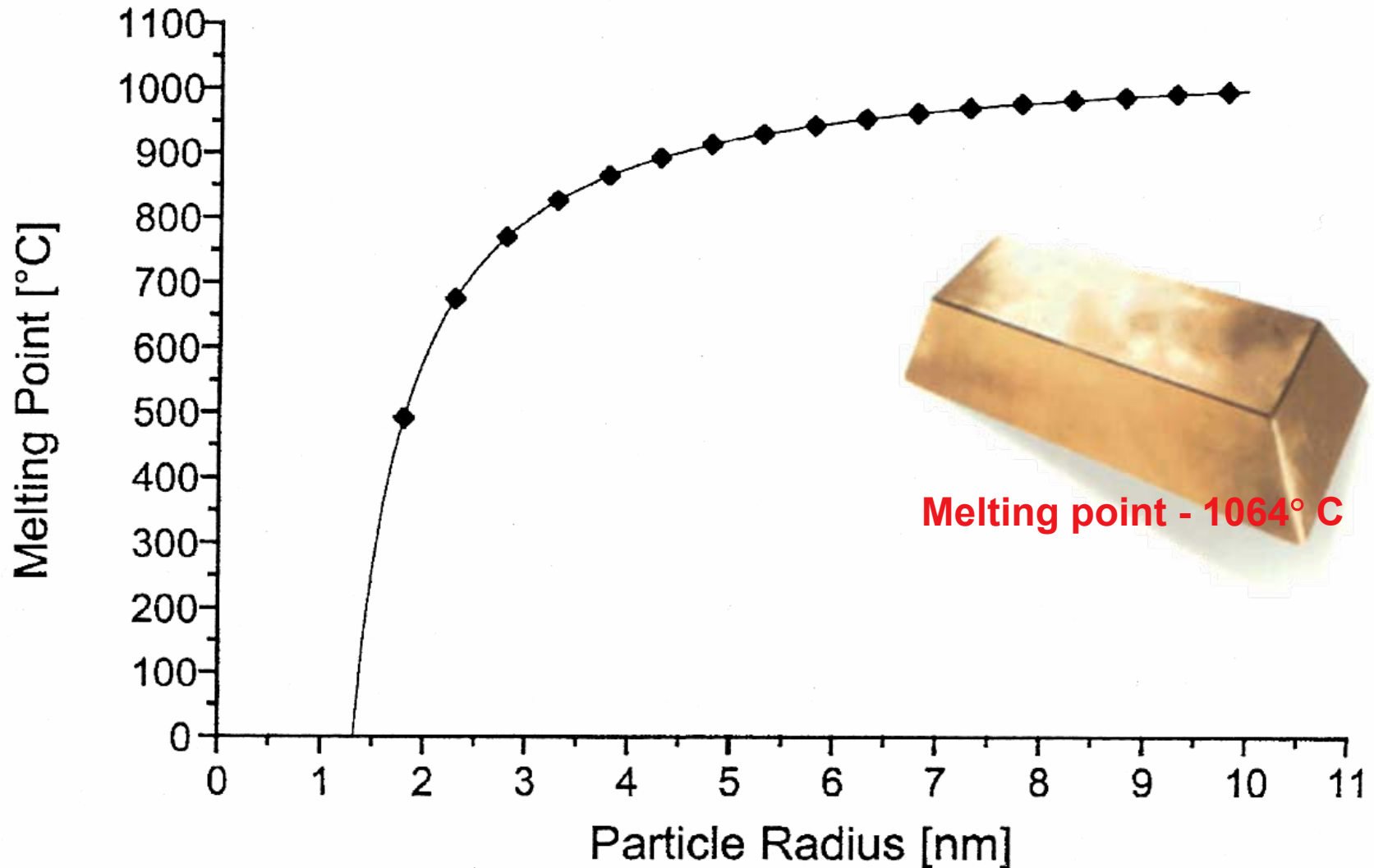
# Why are “nanoparticles” of interest/importance?



1. **“Huge” specific surface area (some Football-fields/g) →**
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2. **Quantum effects:**
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  - Magnetic properties are “size-dependent”
  
3. **Properties can (in principle) be tailored” by modifying size, shape, composition, coating etc.**



# Melting point of Au as fct. of particle size





# Nanoresearch at CAMD

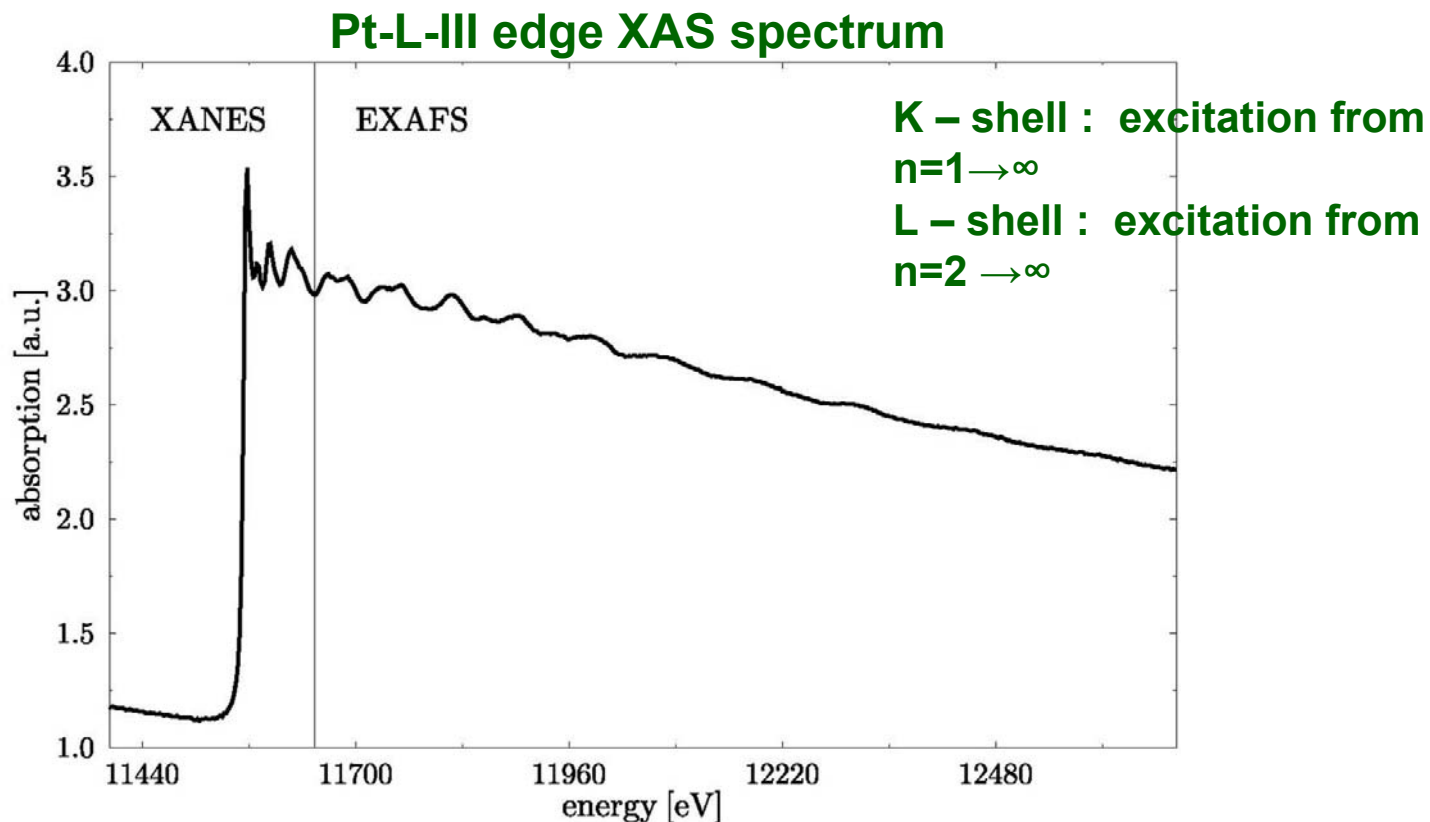


- Wet-chemical synthesis of (magnetic) nanoparticles
- Magnetic nanoparticles for drug delivery (Pennington Bio-medical Research Center)
- Sensor development for biological and chemical warfare agents based on GMR sensor + properly functionalized magnetic nanoparticles
- Microreactor for “continuous” synthesis of nanoparticles





# Characterizing nanoparticles by X-ray absorption spectroscopy

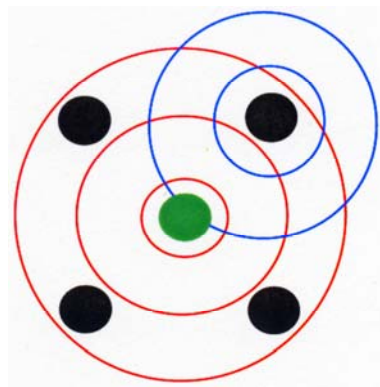


**XANES = X-ray absorption near edge structure**

**EXAFS = Extended X-ray absorption fine structure**



# The “EXAFS – theory”



- A) For a free atom: The wavefunction of the emitted electron is a spherical wave ( $k = 2\pi/\lambda = [(4\pi m/h)E_{\text{kin}}]^{1/2}$ )
- B) For a “bound” atom: There is an interference between the outgoing and the backscattered spherical wave
- Phase:  $\sim \sin(2Rk)$  (R= distance “excited” atom – backscattering atom)
- Amplitude:  $\sim N$  = number of backscattering atoms  
 $\sim Z$  = “type” of backscatterer



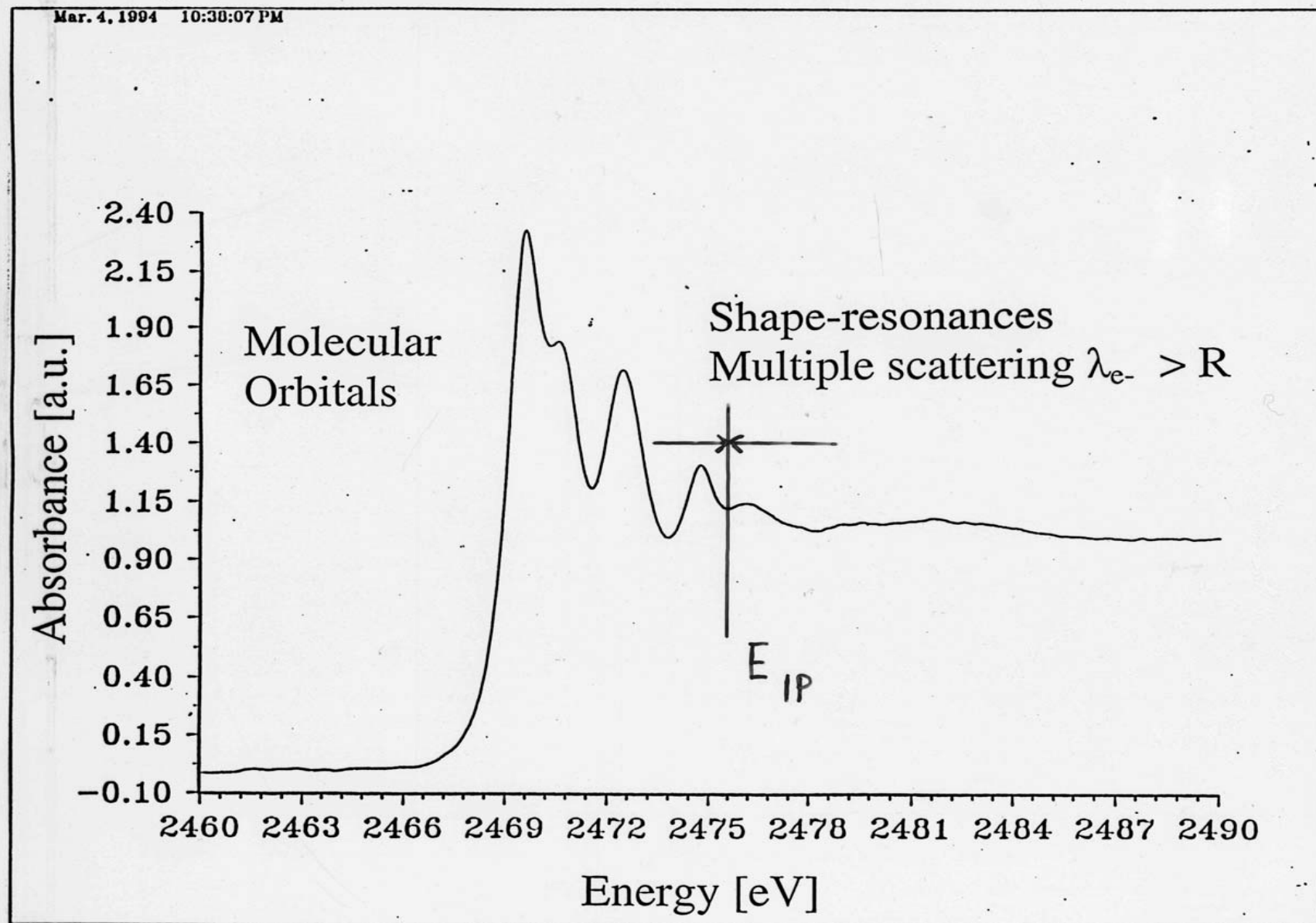


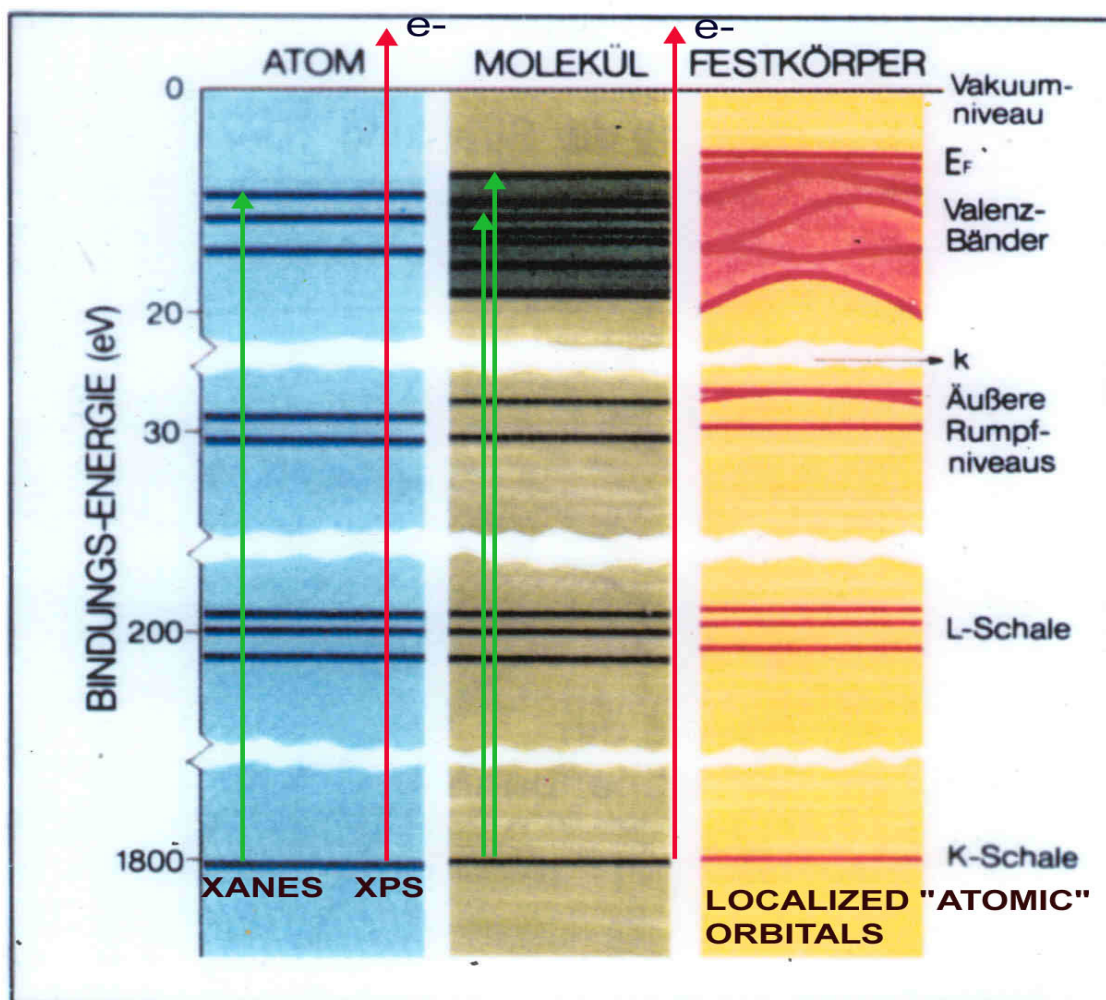
# What can be learned from EXAFS spectra?



- Radial distances between the excited atom and the neighboring atoms in the “first” coordination shells ( $\pm 0,005\text{\AA} \rightarrow \pm 0.01\text{\AA}$ )
- Coordination number ( $\pm 25\%$ )
- “Type” of neighboring atoms Z ( $\pm 5$ )
- “Information-depth” of EXAFS results is about 6 – 10 Å (Information about near range order!)

# S-K-XANES: COS in the gasphase

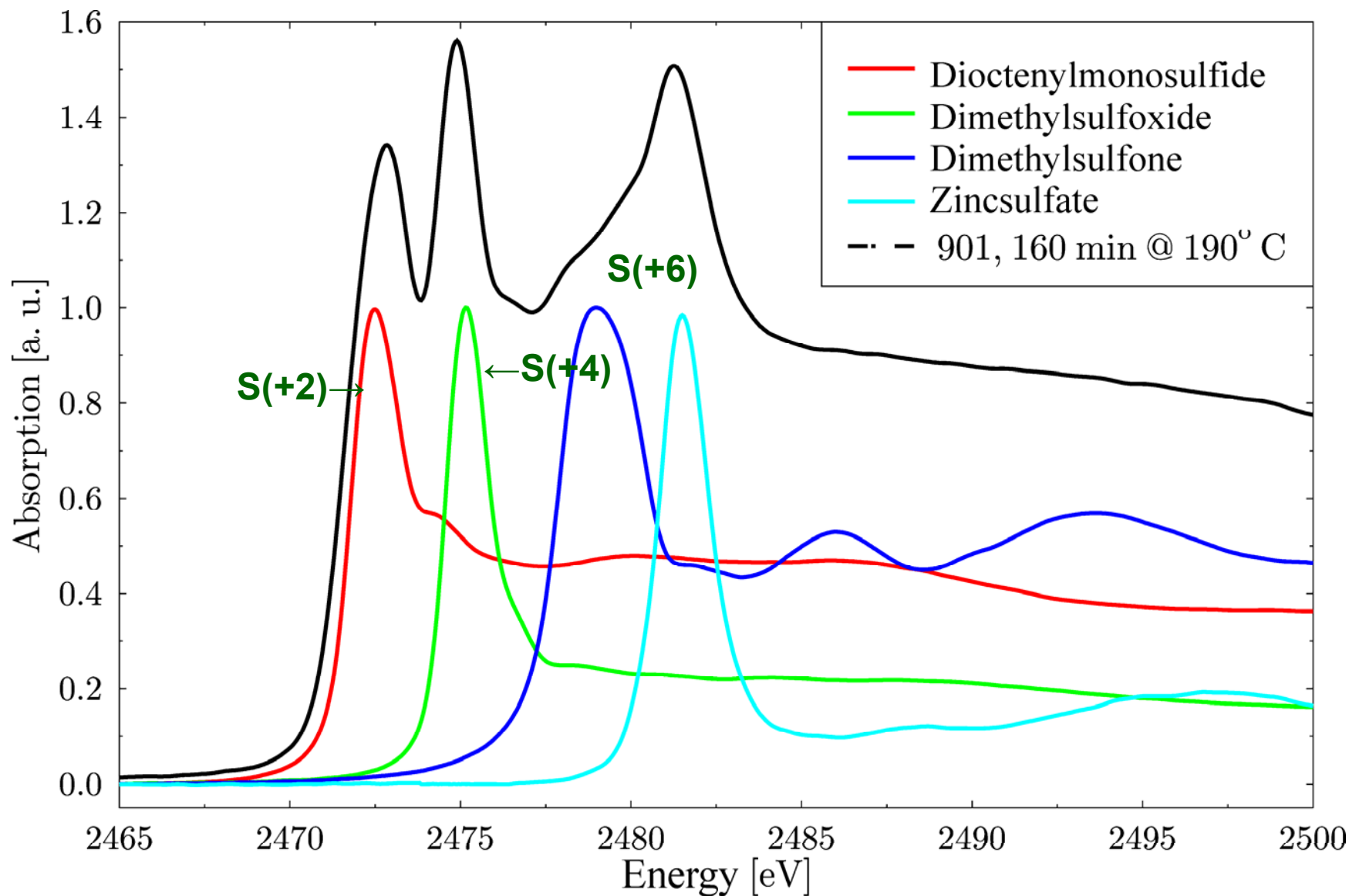




- **XPS** determines the shift of core shell levels (Chemical shift)
- **XANES** determines the difference between the shifts of the core levels and "empty" MOs and "empty bands" respectively

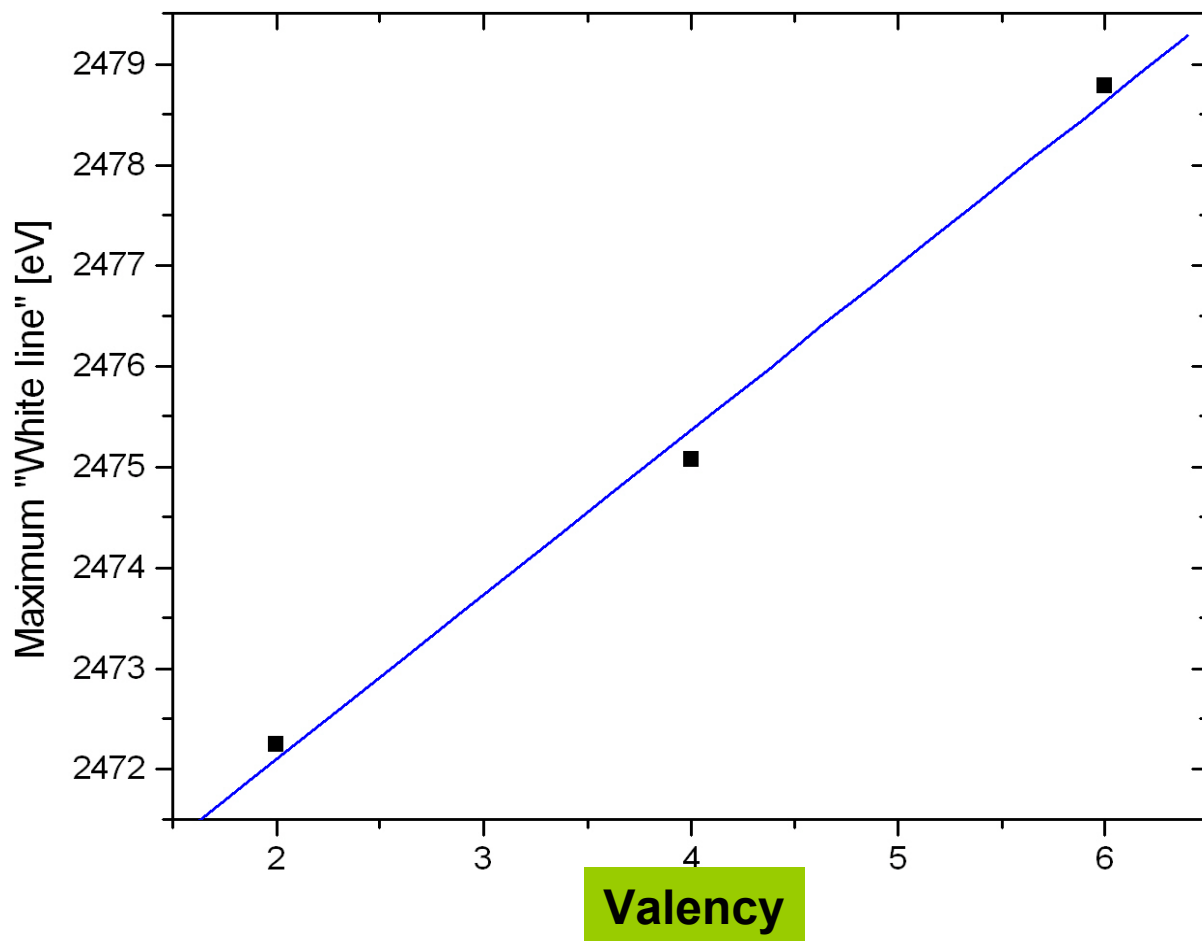


# Influence of “valency” on S-K-XANES spectra (I)



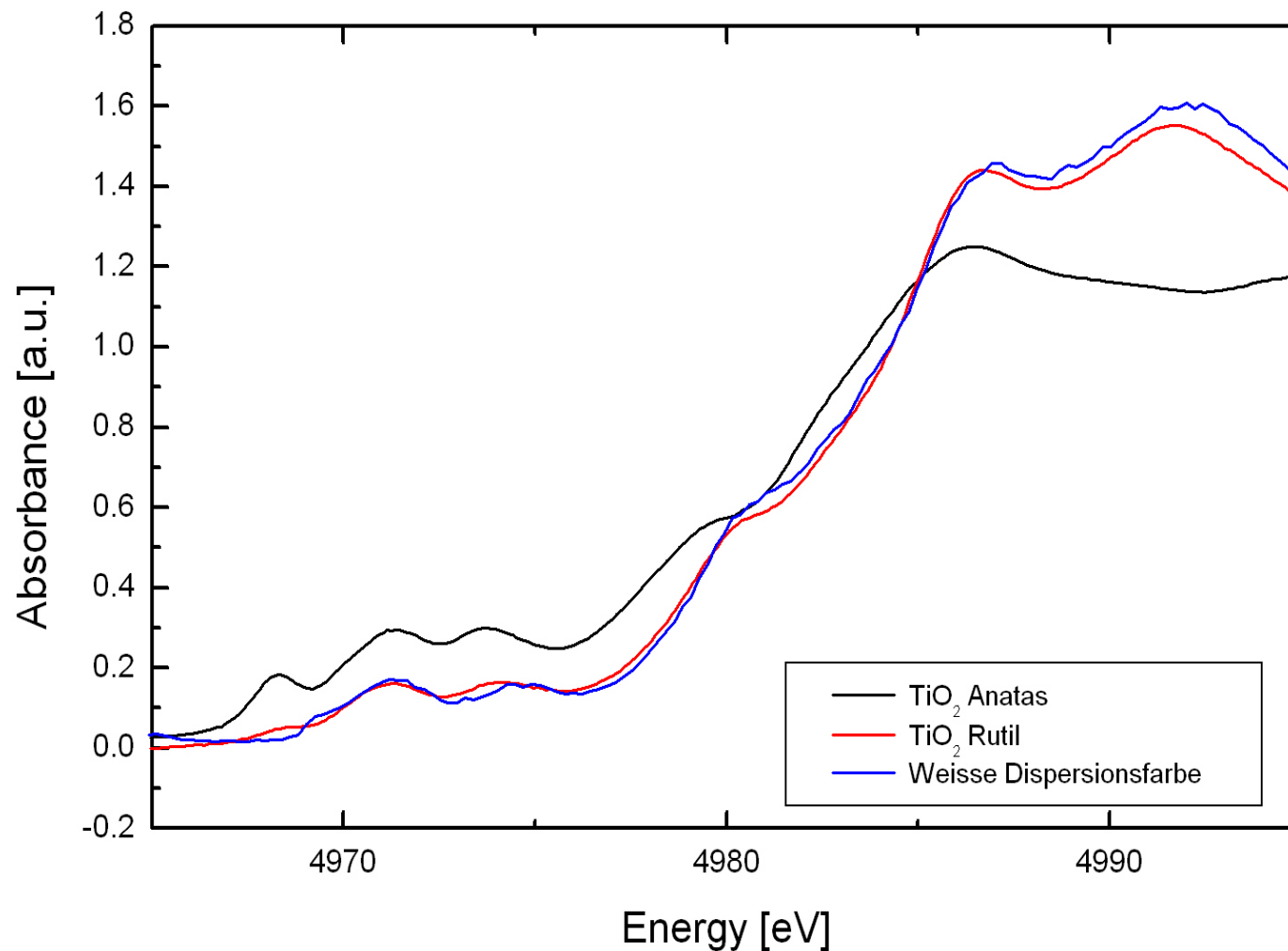


# Influence of “valency” on XANES spectra (II)



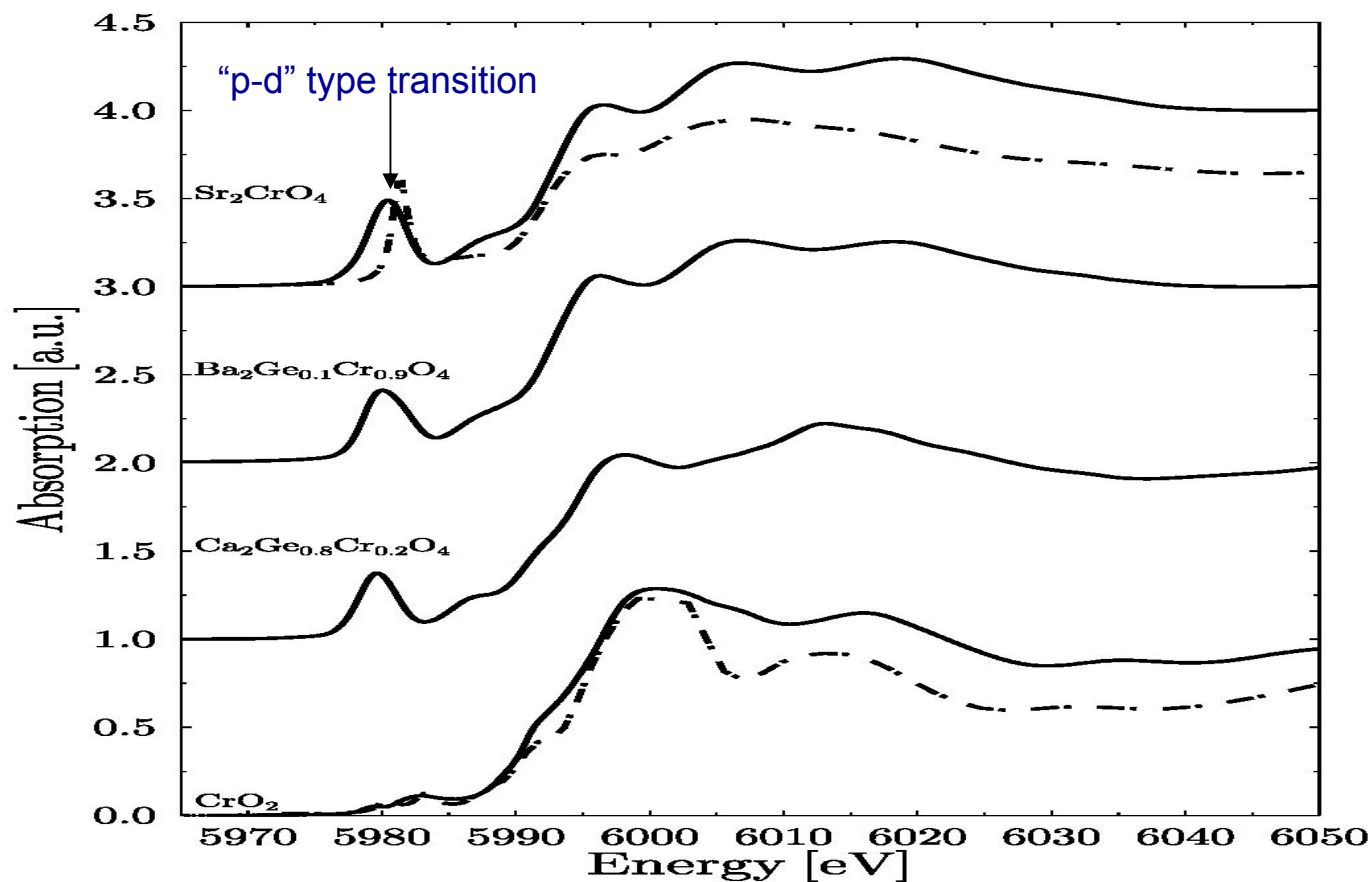


# Influence of the local geometry on XANES spectra (I)





# Influence of the local geometry on XANES spectra (II)



- A. Pantelouris et al. Chem. Phys. 2004



# What can be learned from XANES spectra?



- Valency of the excited atom
- Symmetry of unoccupied electronic levels
- Elektronegativity of neighboring atoms
- “Band structure”
- (with FEFF 8 – calculations: DOS, Charge transfer etc.)



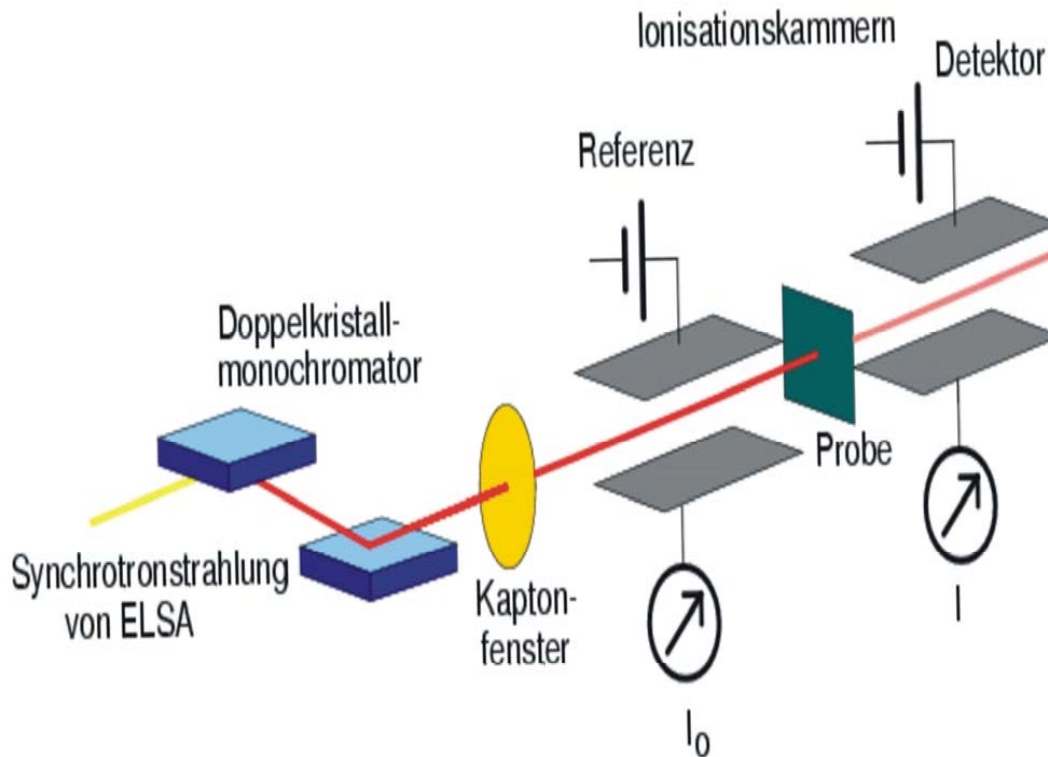


# Advantages of XAS:



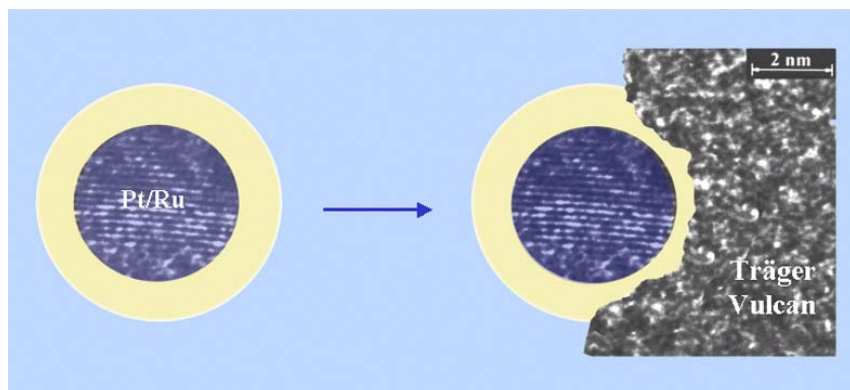
- No long range order is required in the sample
- The local surrounding of each type of atom can be investigated separately
- The investigation does not destroy the sample
- Due to the penetration strength of X-rays, measurements (at least in transmission and fluorescence mode) do not require a good vacuum and in many cases “real” in situ measurements are possible.

**XAS measures the energy dependence of the x-ray absorption coefficient  $\mu(E)$  at and above the absorption edge of a selected element.**

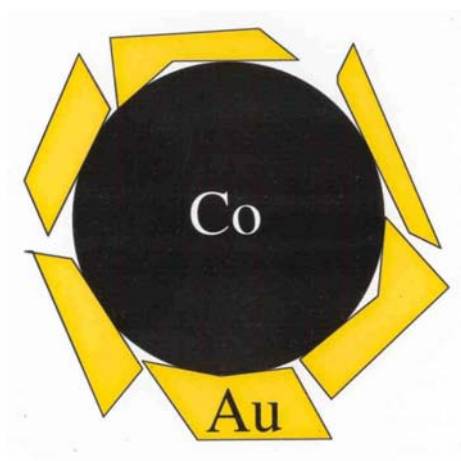


**Scheme of experiment in transmission mode.**

# The structure of the investigated nanoparticles



- Metallic nanoparticles with organic protective layer
- (Prof. Bönemann, CAMD (Dr. Kumar), Prof. Gedanken (Bar-Ilan University))



- Magnetic nanoparticles with metallic protective layer
- (Prof. Bönemann, Prof. O'Connor, AMRI, UNO, CAMD (Dr. Kumar), LSU/Chem. Engineering)



# The electronic structure of metallic nanoparticles (2002/2003?)



## **Example of a XANES analysis**

### **Problem:**

The properties of nanoparticles are determined by their size/shape

→ goal: tailoring properties for special applications!

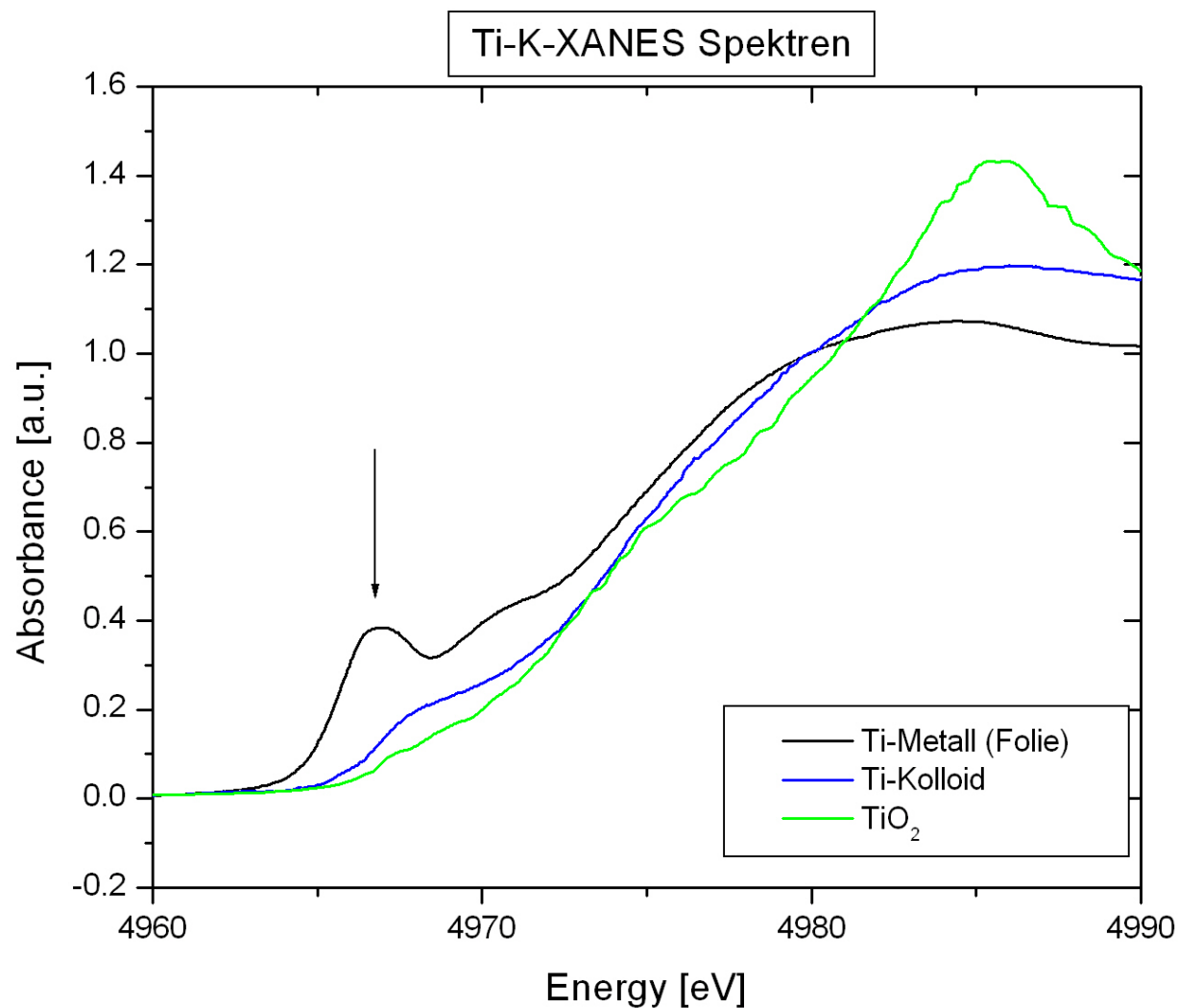
### **Task:**

- Determining the valency of the metal
- Investigation: Electronic structure as a function of size
- Investigation: Interaction “Metal - core” – protective layer

### **Investigated systems :**

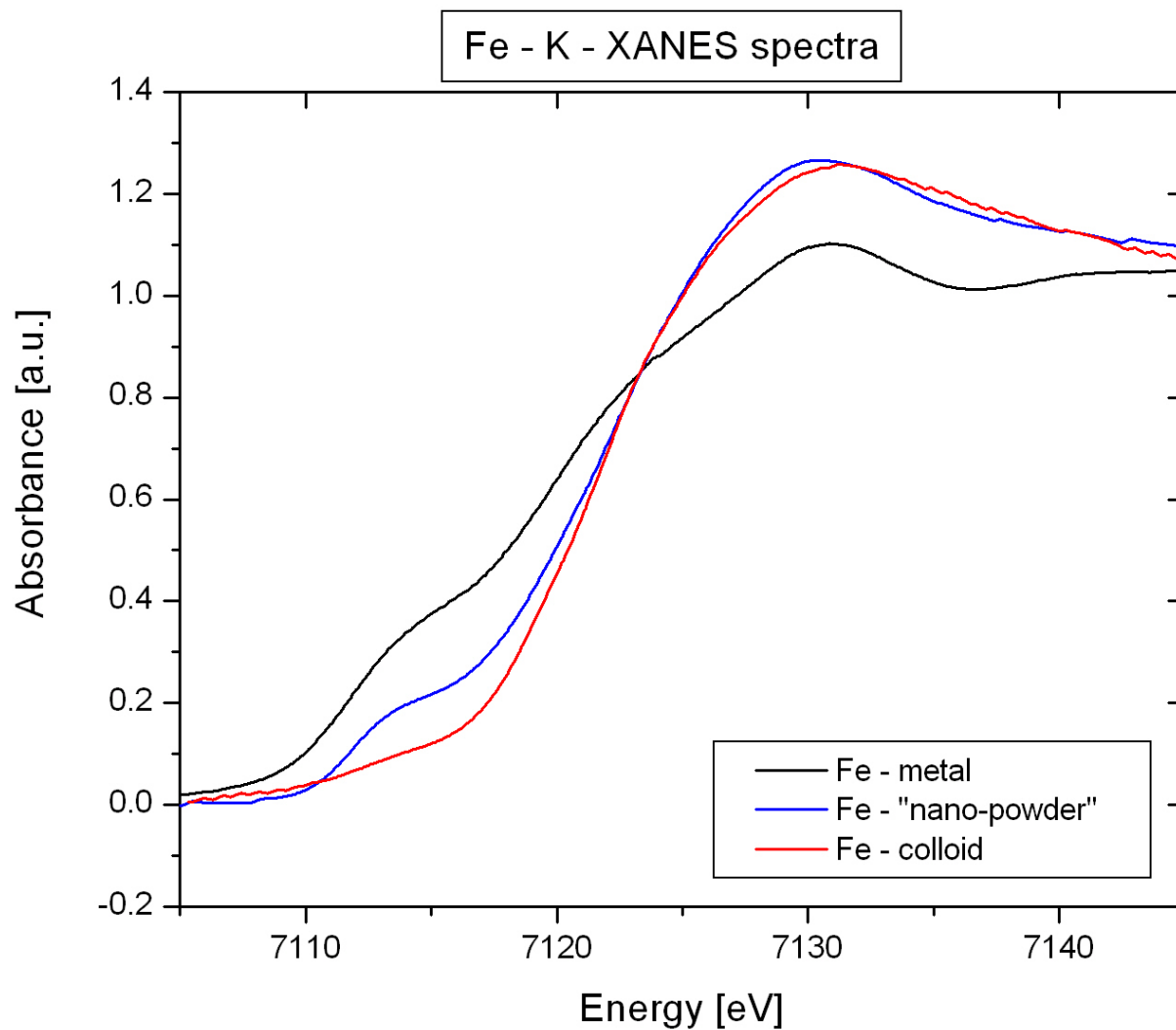
Ti, Fe, Mn, Pt, Rh, Ru, Cr, Au, Co

# Size dependence of electronic properties (I)



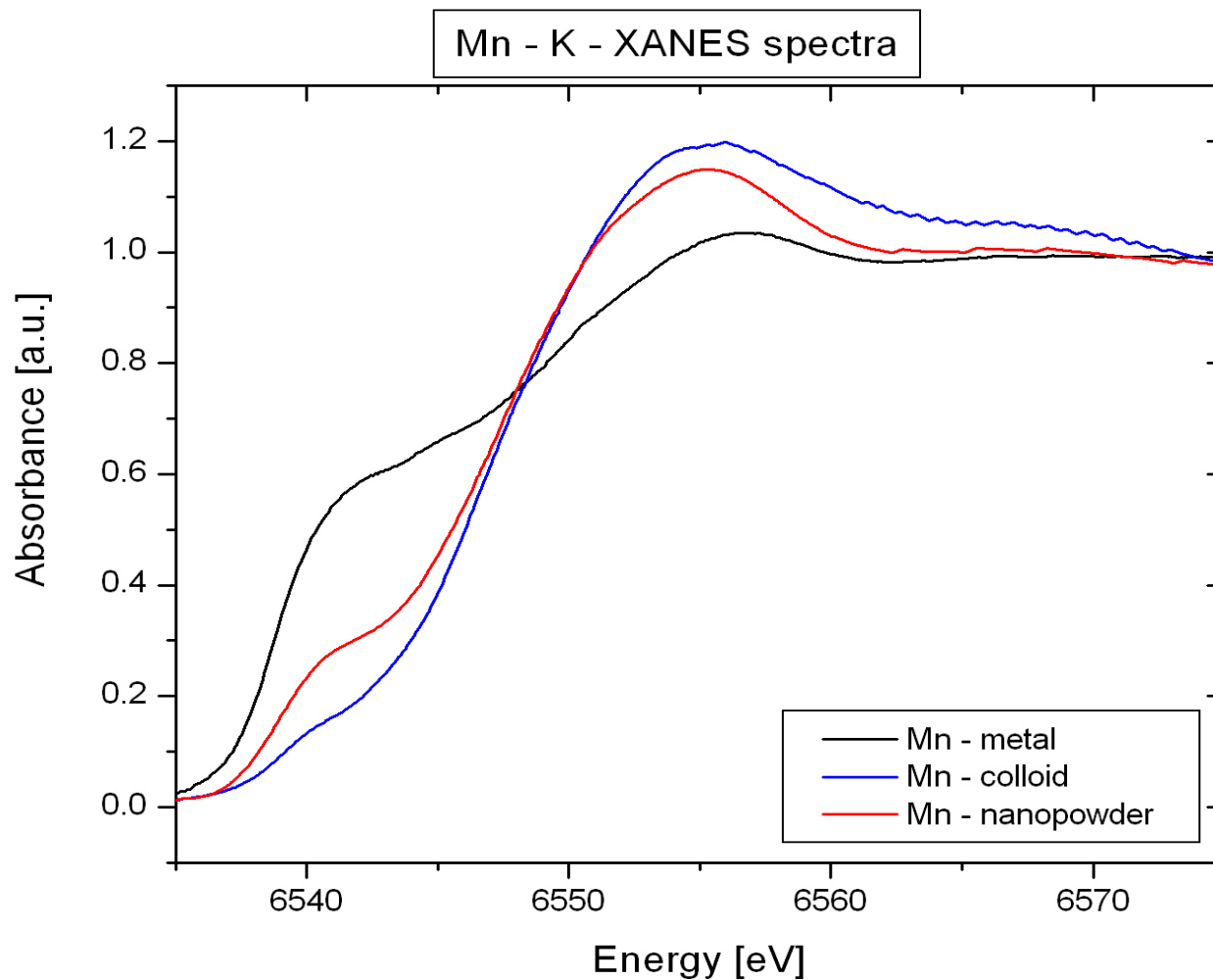


# Size dependence of electronic properties (II)



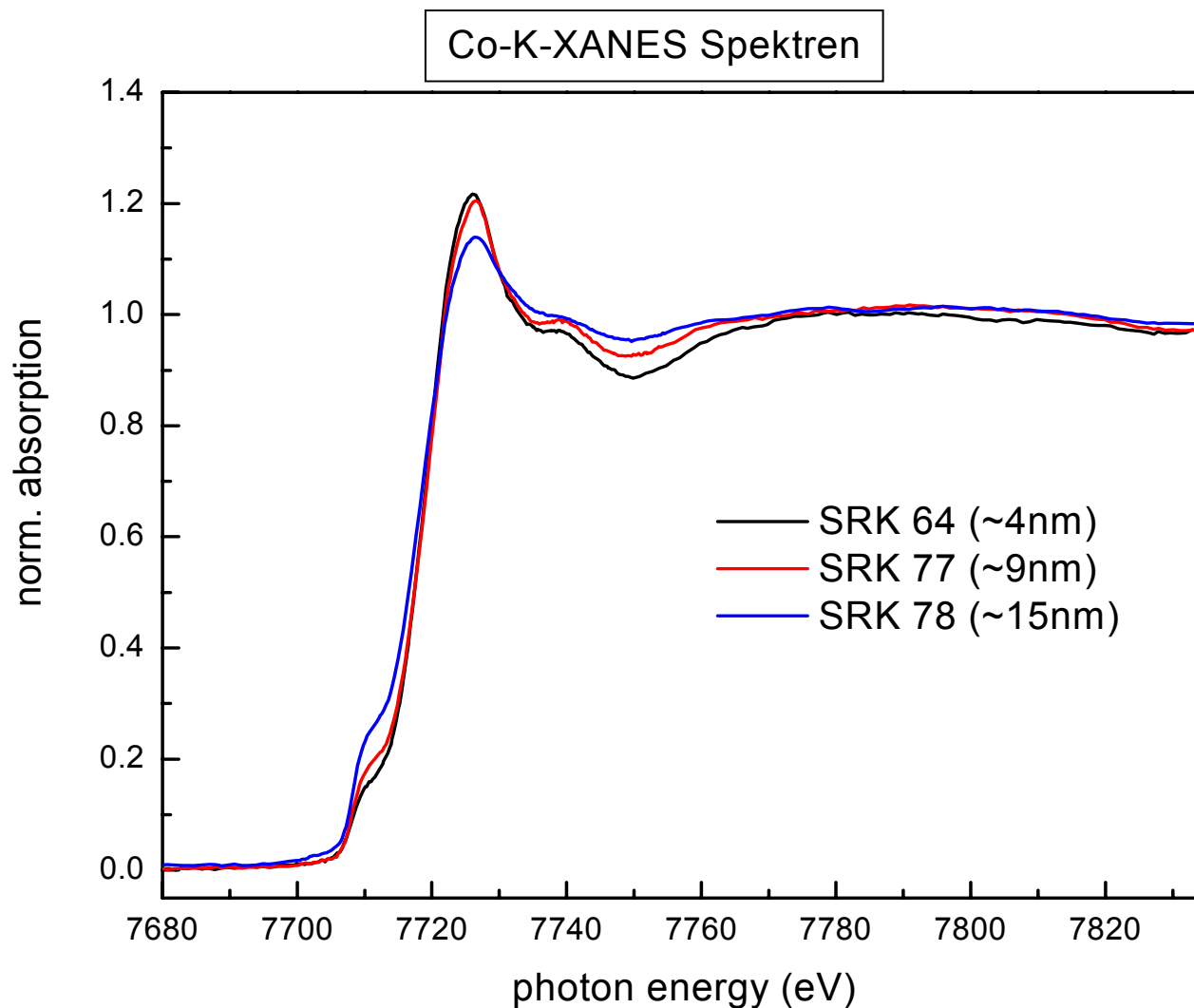


# Size dependence of electronic properties (III)





# Size dependence of electronic and geometric properties

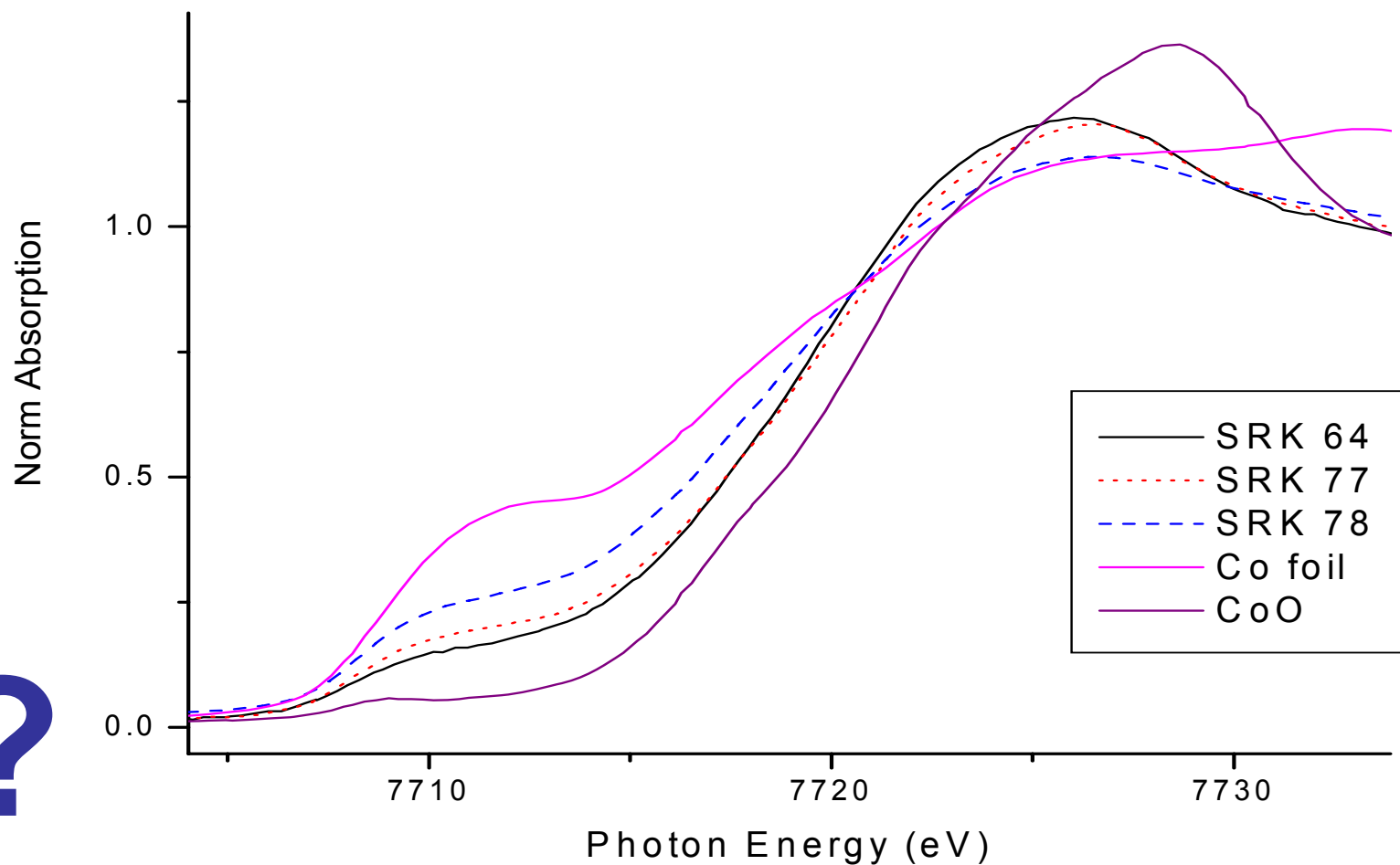


?





# Size dependence of electronic and geometric properties



**Interaction with surfactant??????**



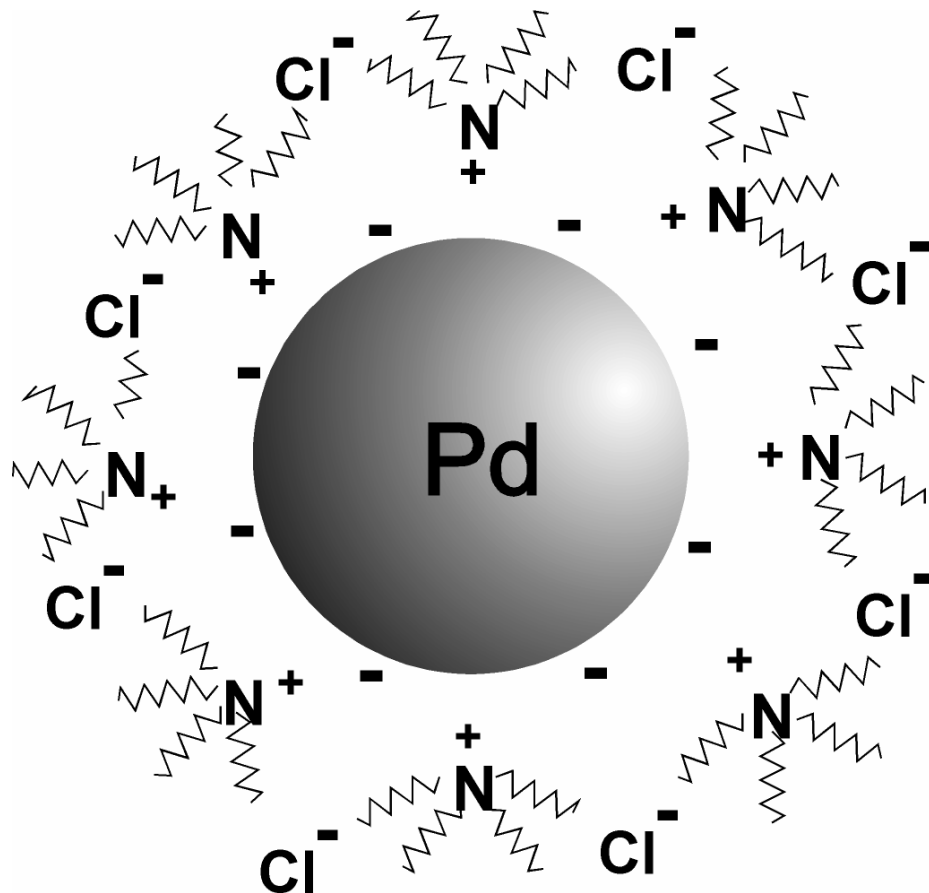
# Interaction between nanoparticles and their protective coating



## **Example of an EXAFS/XANES analysis**

### **Problem:**

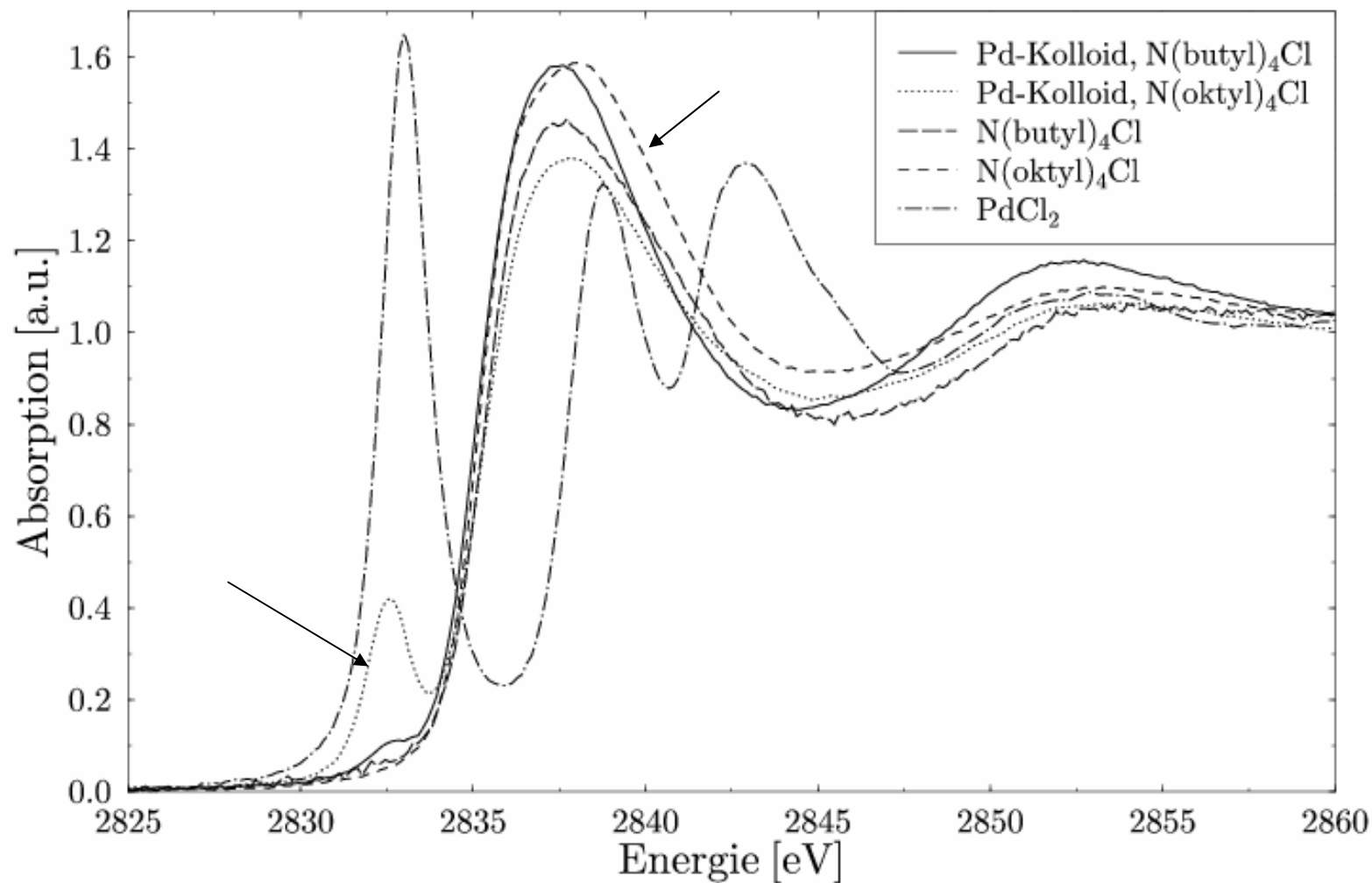
- The “type” of chemical bond between the metal core and the protective coating is not known
- Chemical bond should modify the electronic structure of the metal core



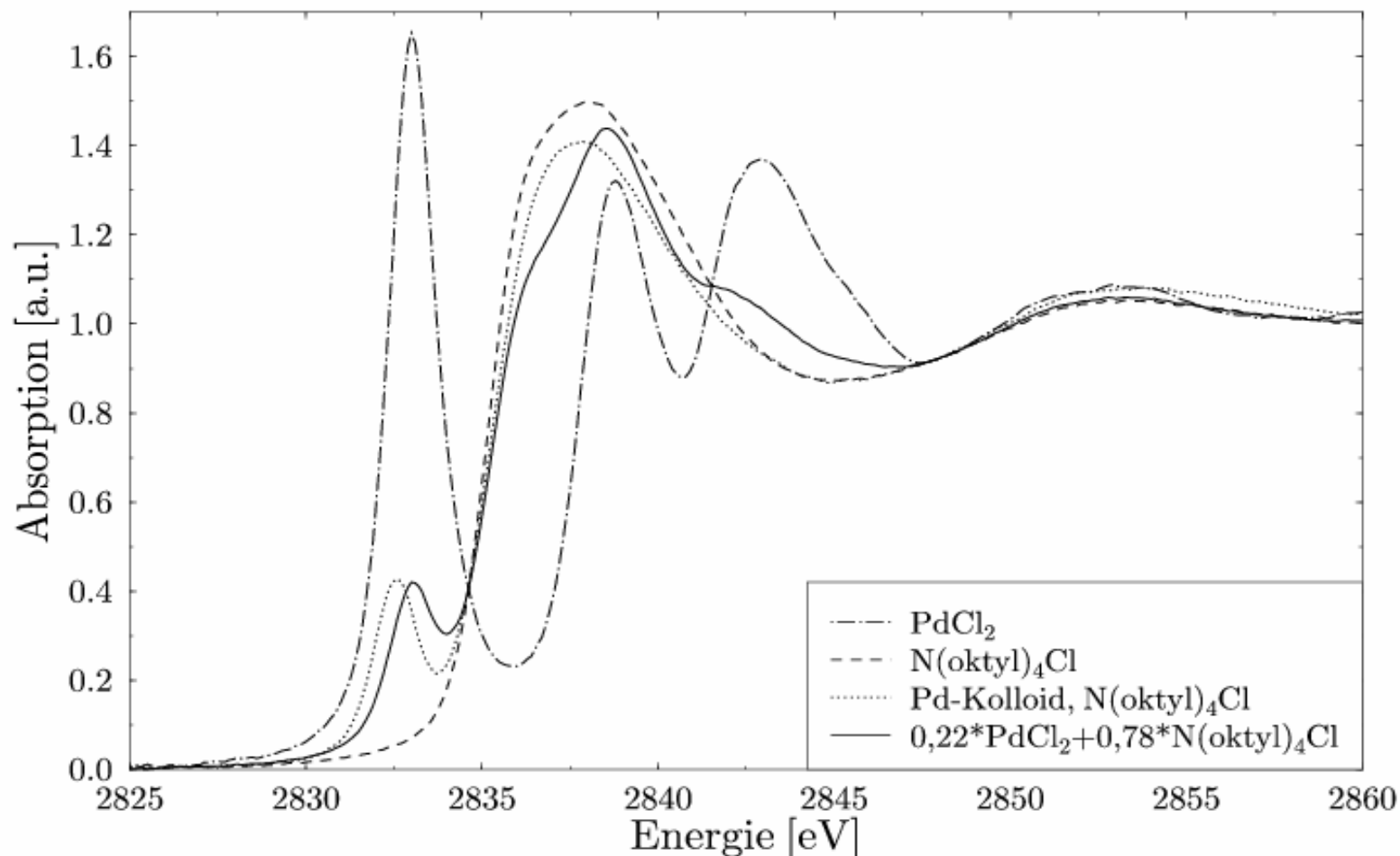
S. Bucher, PhD.-Thesis, Bonn 2002

S. Bucher et al. *Surface Science*, 497, 321, 2002

# Cl-K-XANES spectra

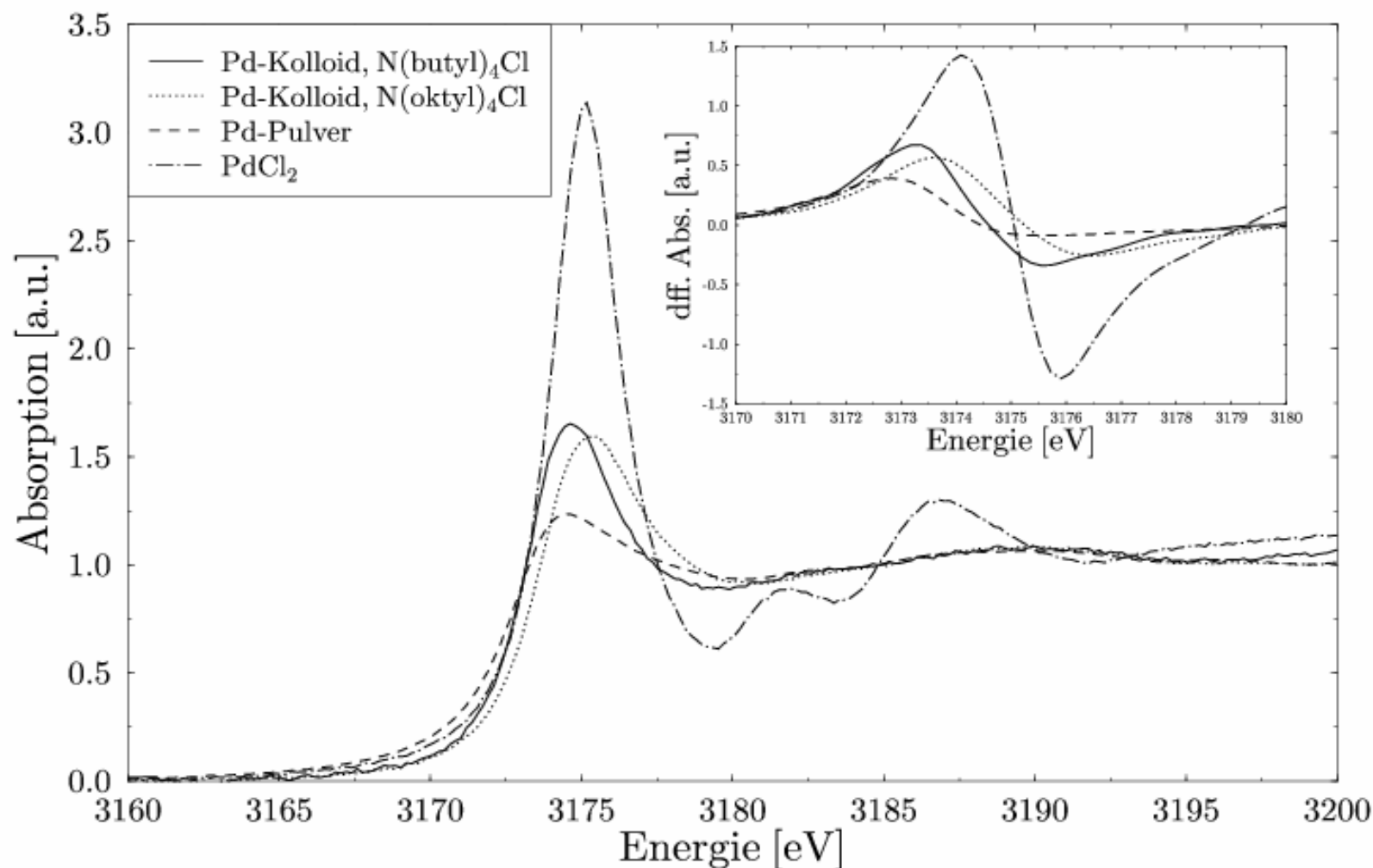


# Comparison: “simulated” and measured Cl-K-XANES spectra



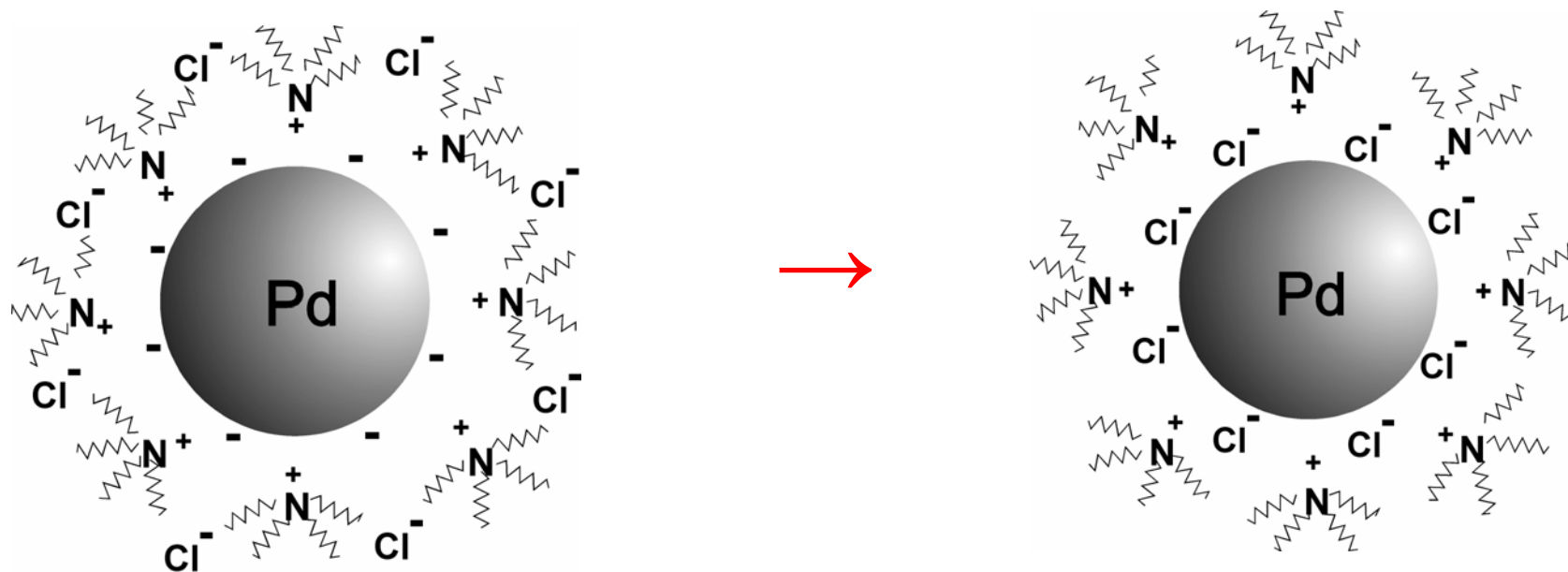


# Pd-L-III XANES of NR4Cl stabilized Pd-colloids





# N(alkyl)<sub>4</sub>Cl-stabilised Pd-colloids: The “right” model



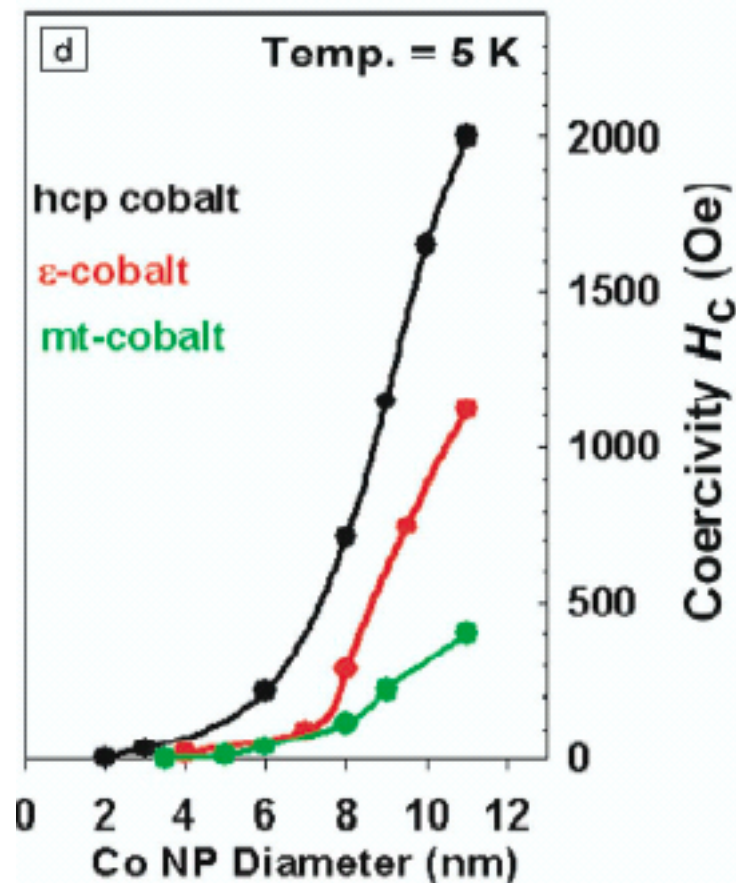


# Co-nanoparticles:geometric, electronic and magnetic properties



## Why are Co-nanoparticles of special interest?

- 3 crystallographic phases with different magnetic properties (hcp, fcc,  $\epsilon$ )
- Very high magnetic moment
- Industrial applications (magnetic storage technology, ferro-fluidics)

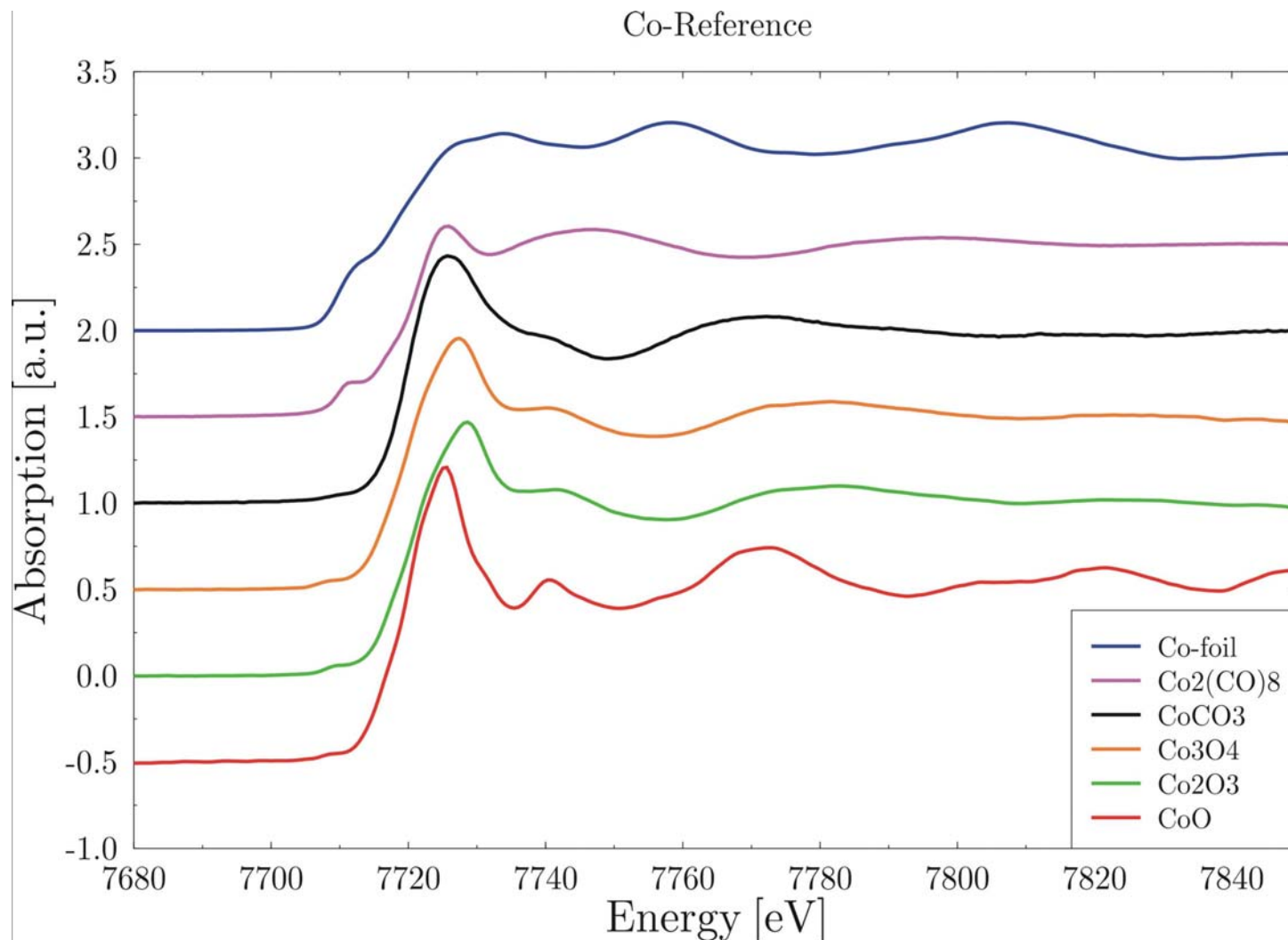


C.B. Murray, S. Sun, H. Doyle, T. Betley,  
MRS Bulletin, December 2001, 985



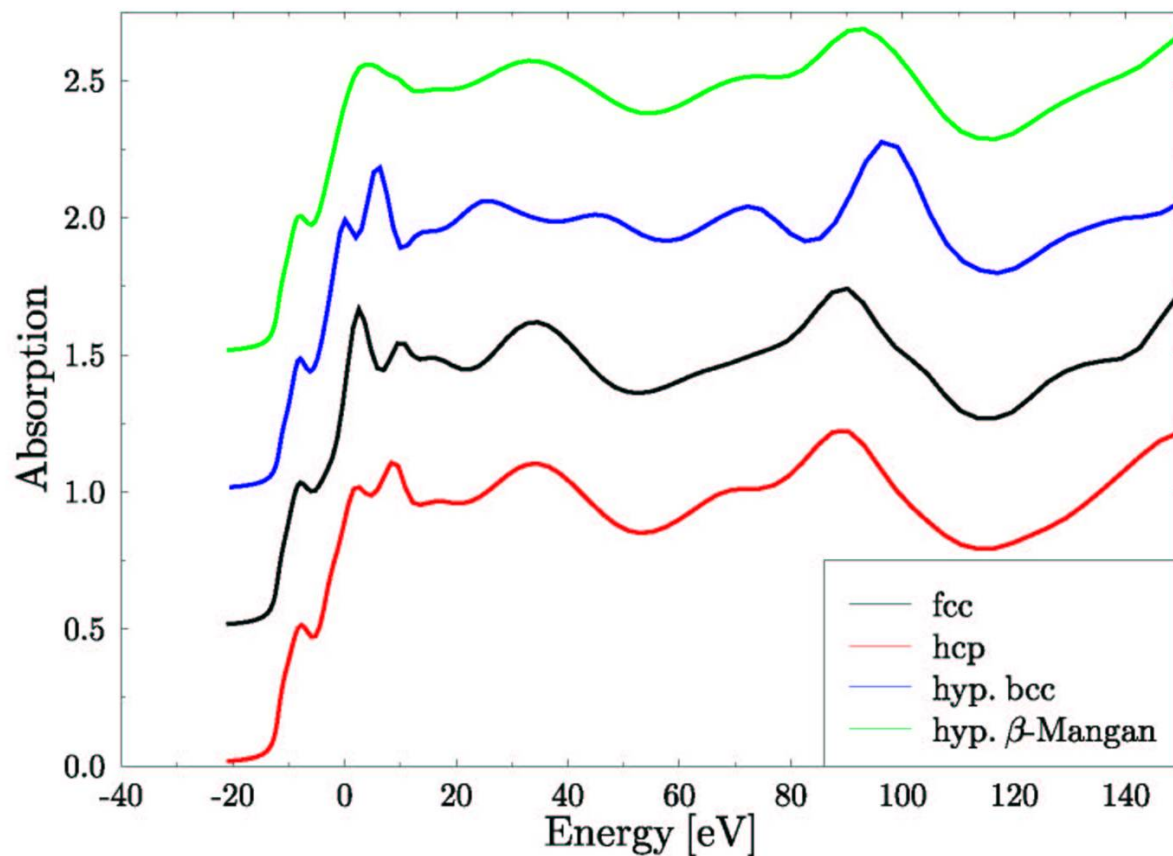
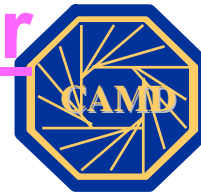


# Co-K-XANES: reference spectra



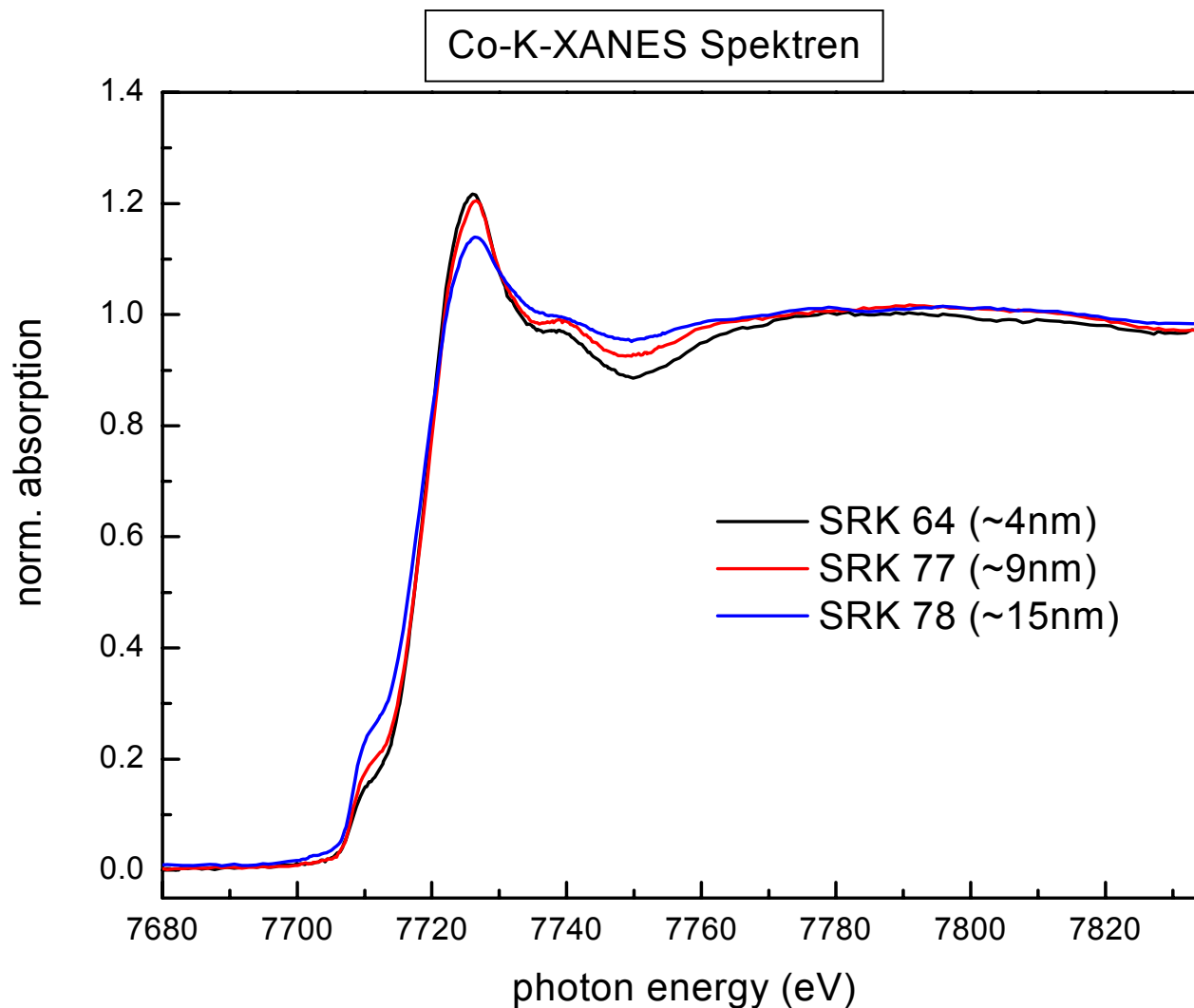


# Co-K-XANES: FEFF 8 calculations for various crystal structures



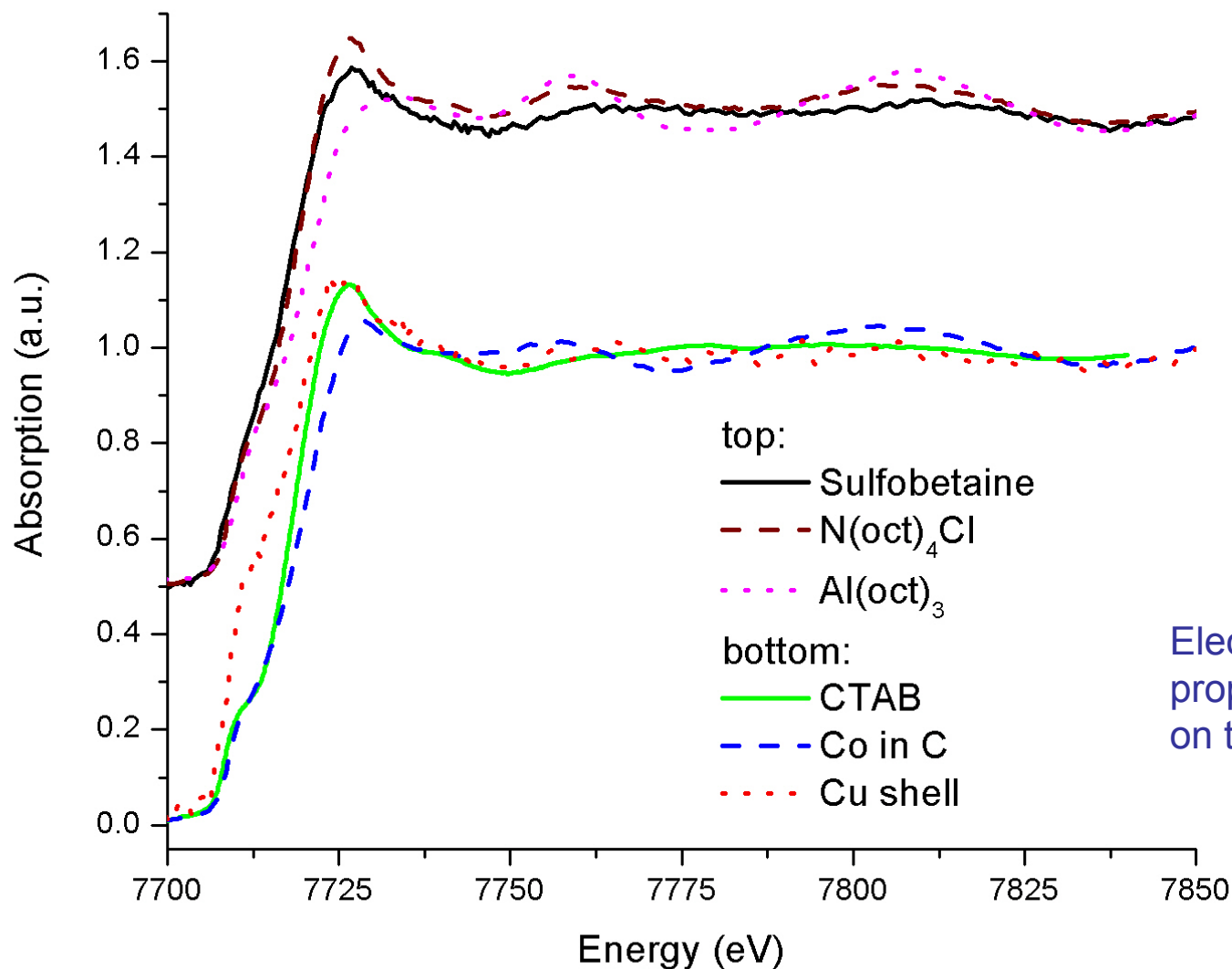


# Size dependence of electronic and geometric properties





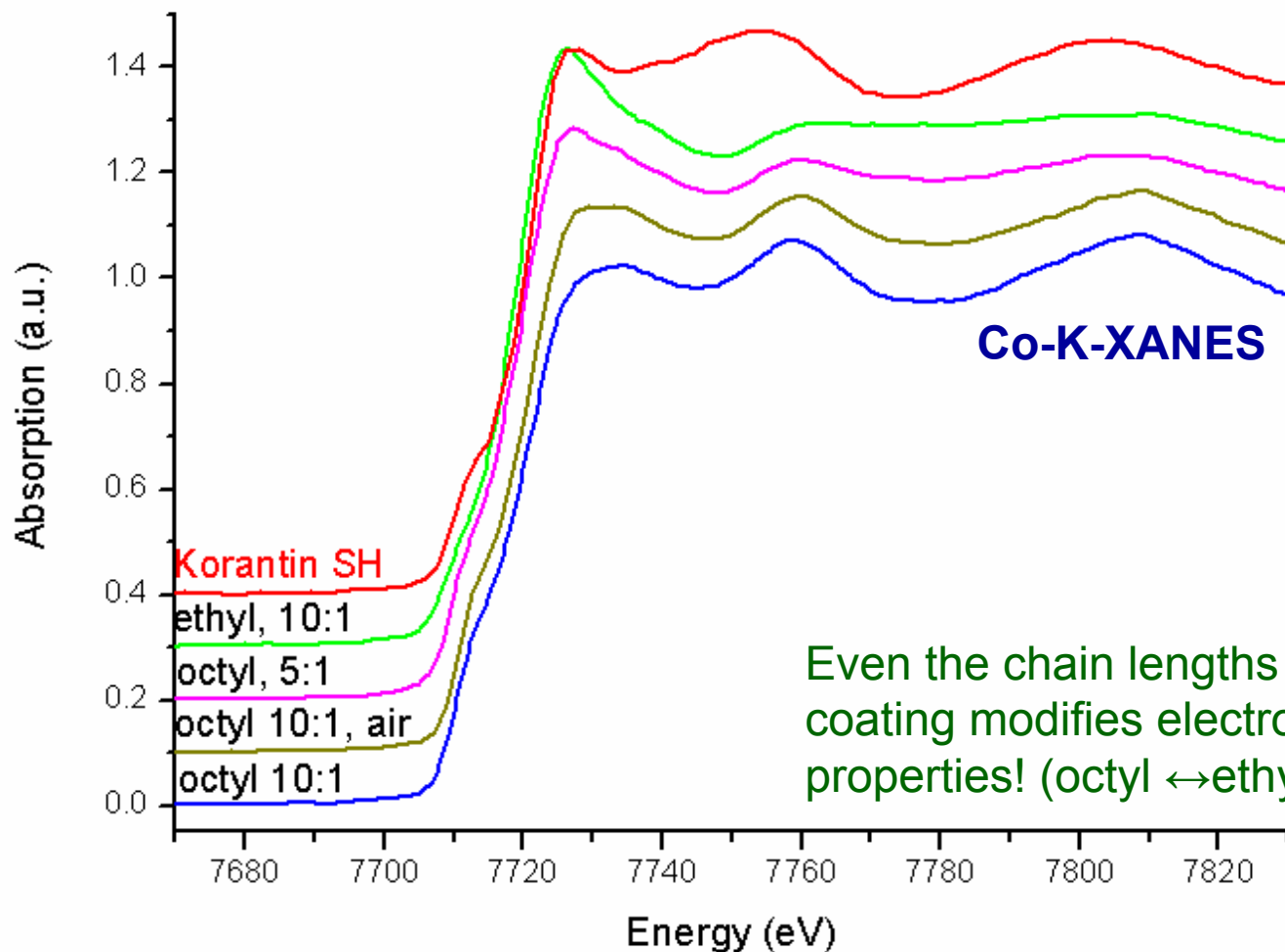
# Electronic and geometric properties as a fct. of “coating”(I)



Electronic (and geometric)  
properties depend strongly  
on the respective coating!!



# Electronic and geometric properties as a fct. of “coating”(II)





# Co: magnetic properties as a fct. of particle size and coating



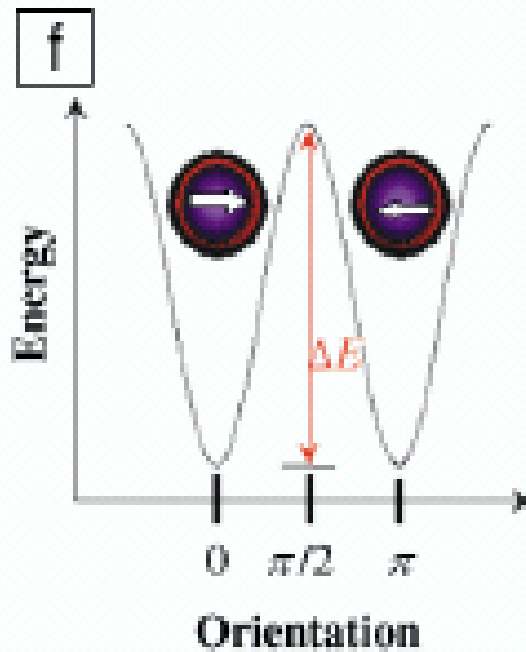
## Magnetic properties of nanoparticles

**Competition between:**

**Short range exchange interaction →  
Parallel alignment of nearby spins**

**Long range dipolar couplings of spins →  
Antiparallel alignment of distant spins**

**For small particles: no long range coupling →  
“single domain” magnets**



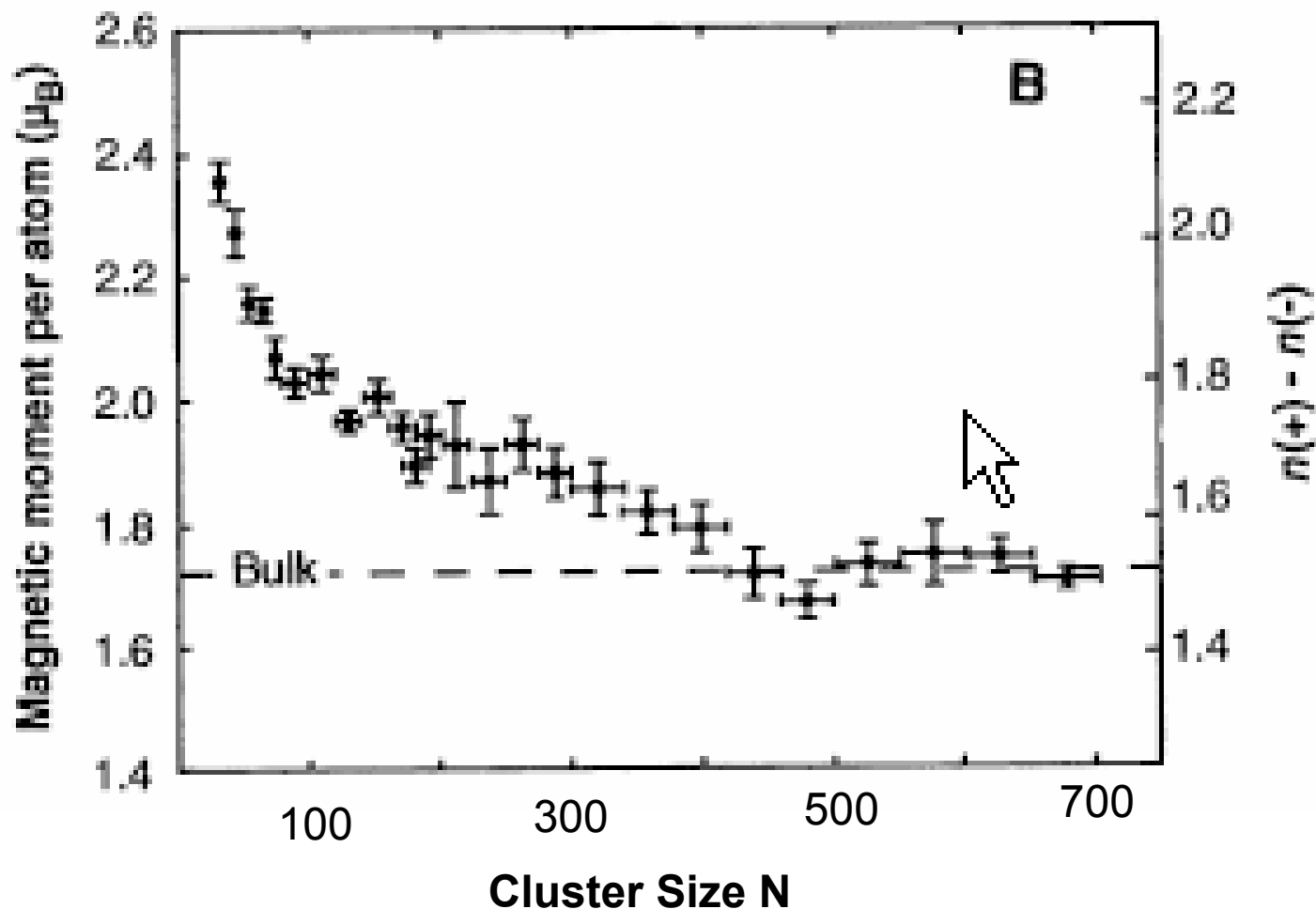
**$\Delta E$  for “spontaneous reorientation”**

**$\Delta E \sim V$  (particle volume)  $K$  (anisotropy constant)**

**$\Delta E \sim kT \rightarrow$  particle is “superparamagnetic”**

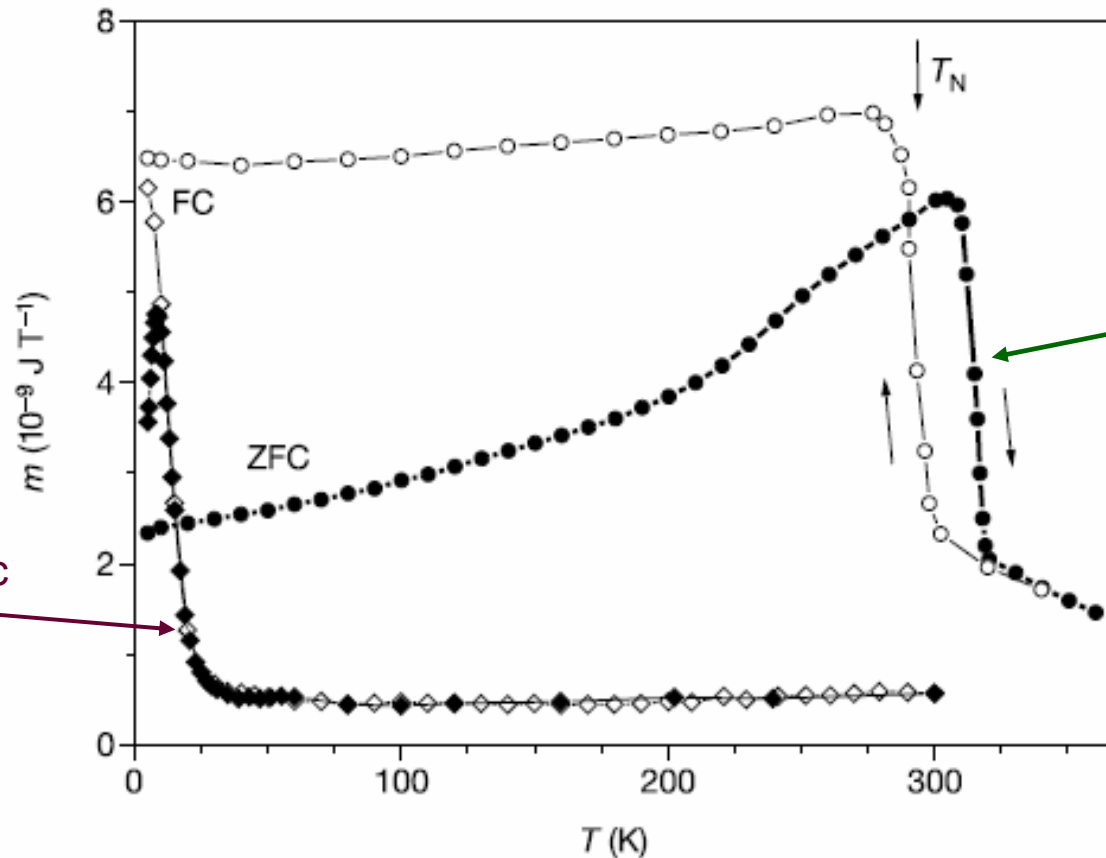


# Magnetic moments of “naked” Co -nanoparticles





# Co: magnetic properties as a fct. of particle size and coating



In an antiferromagnetic matrix CoO

In a paramagnetic matrix Al<sub>2</sub>O<sub>3</sub>

4nm Co<sub>core</sub> CoO<sub>shell</sub> nanoparticles





# Co: magnetic properties as a fct. of particle size and coating



Co-nanoparticles are superparamagnetic



**Cobalt „nano“-powder in the presence of a static magnetic field**

SIZE [NM]	BLOCKING TEMPERATURE [K]	COATING
5, 9, 12	≈ 70, 304, 656	“no-coating” theory
2.5	12	Oleic acid
3	28	Oleic acid
3	60	Tetraalkylammonium-chlorid
3	10	Au
≈ 3	> 300	Au
≈ 3	235	Cu
≈ 3	28	SB-12
3, 6, 8, 11	≈ 10, 40, 100, 250	Oleic acid/ trioctylphosphine
4	≈ 600	polyethylene
4	10	C or Al <sub>2</sub> O <sub>3</sub>
4	≈ 290	CoO
4.4	30	Didodecyldimethyl ammoniumBromide
5	200	CoO
5	Above 300	Polydimehylphenyloxide

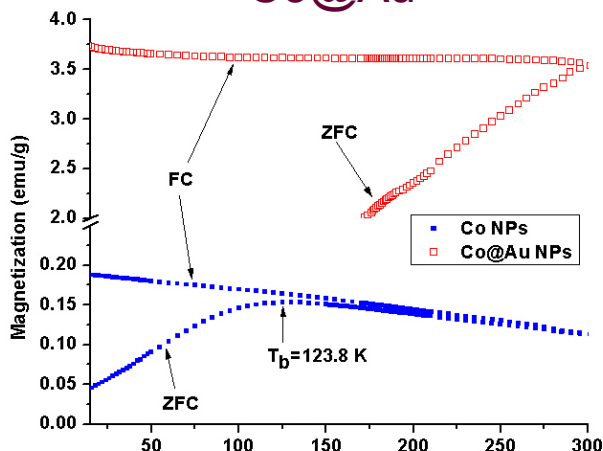
Values from “reliable” publications



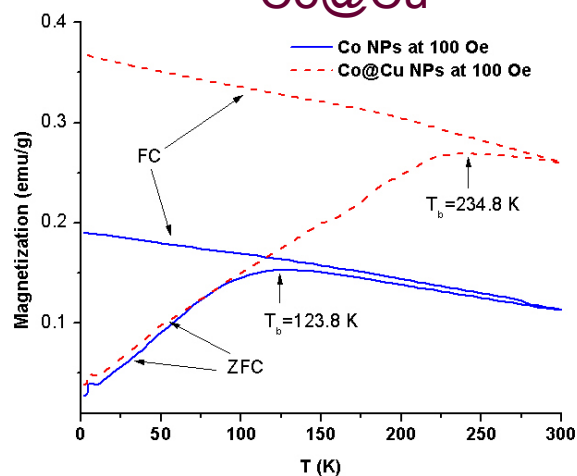
# Co: magnetic properties as a fct. of particle size and coating



Co@Au



Co@Cu



Material	T (K)	M (emu/g)	H (Oe)	Susceptibility (emu/mole)	Magnetic moment ( $\mu_B$ )
Co-Au NPs (3- 4nm)	300	3.53	100	0.00087	2.83
	10	0.27	100	0.00038	0.19
Co-Cu NPs (3-4 nm)	300	0.26	100	0.0011	1.63
	10	0.05	100	0.0002	0.13
Fe <sub>3</sub> O <sub>4</sub> (SRK-89) (~ 10 nm)	300	77.5	20000	1.67*(E-5)	0.20
	10	87.5	20000	1.89*(E-5)	0.04
Fe <sub>2</sub> O <sub>3</sub> (SRK-88) (~ 10 nm)	300	67.5	20000	2.1*(E-5)	0.23
	10	72.5	20000	2.27*(E-5)	0.04
MicroFe <sub>3</sub> O <sub>4</sub> (SRK93) (~2.8 $\mu$ m)	300	10.0	20000	2.16*(E-6)	0.07
	10	12.5	20000	2.69*(E-6)	0.01
Co NPs (~ 3 nm)	300	0.11	100	0.00022	0.73
	10	0.04	100	8.12 (E-5)	0.08

**Magnetic moment bulk:  $\sim 1.7 \mu_B$**



# Conclusions:



1. We have never investigated a bi-metallic nanoparticles that was a real statistical alloy!
2. There is a strong interaction between the coating and the metallic core of (small) nanoparticles
3. The coating determines the size (shape) of the particles (1 bottle of champagne for 2, 4, 6, 8 nm Co or Fe particles with identical coating!) (Wet chemical synthesis)
4. The type of coating determines (very strongly) the magnetic properties (blocking temperature, magnetic moment etc.) of nanoparticles
5. The thickness of the coating (Co@Au...) determines the magnetic properties of nanoparticles → new opportunity to tailor magnetic properties!?



# Development of Nanoparticles for Early Detection and Treatment of Cancers and Metastases



Collaboration CAMD-Pennington Bio-medical Research Center (C. Leuschner)

**Here still iron-oxide particles (biocompatibility etc.); Co would be much better**



# Background Information:



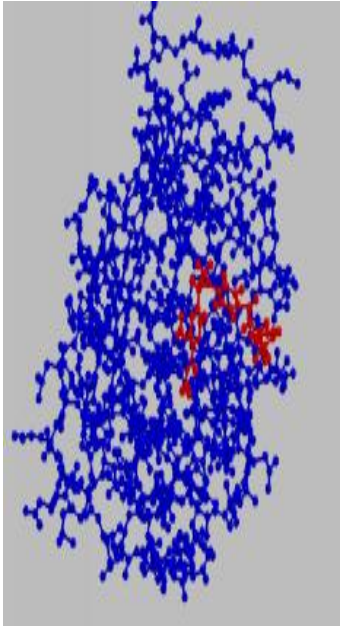
The 5 year survival rate for metastatic cancers has not improved since 1973 – 600,000 cancer deaths occurring in the US per year

This is partially due to the:

- Lack of highly sensitive detection tools to the sub-millimeter level – cell clusters
- Lack of chemotherapeutics which specifically select for cancerous cells leaving healthy tissues unharmed, causing severe systemic side effects.
- Development of multi-drug-resistance in advanced disease

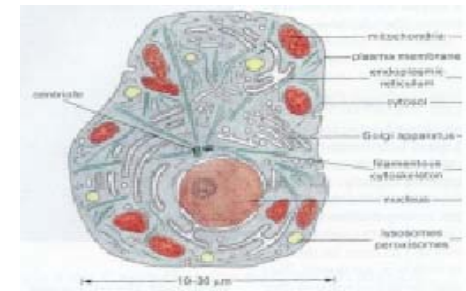


# Lytic peptides and conjugates in cancer treatment



- Lytic peptides are membrane-disrupting peptides
- Lytic peptides are potent against “hormone controlled” cancer cells (prostate, breast, ovarian..)
- These cancers cells express receptors for  $\beta$ CG = chorionic gonadotropin and LHRH = luteinizing hormone releasing hormone
- Thus, lytic peptide conjugates (Hecate- $\beta$ CG) are “site” specific at the tumor
- However, side effects – Gonads (Reproductive organs) have the same receptors!

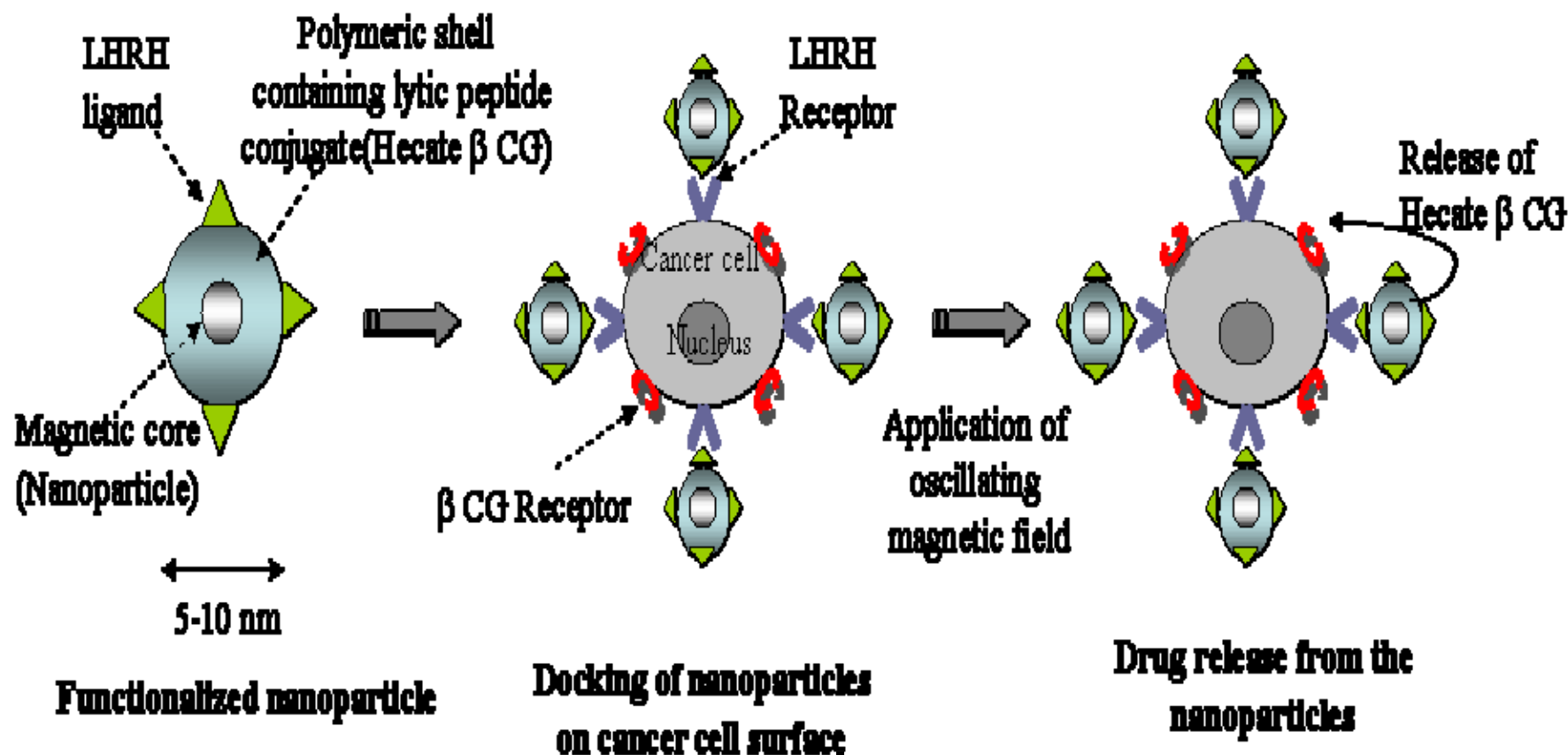
W. Haensel, C. Leuschner, Pennington Research Center







# Drug delivery: Lytic peptides and conjugates in cancer treatment



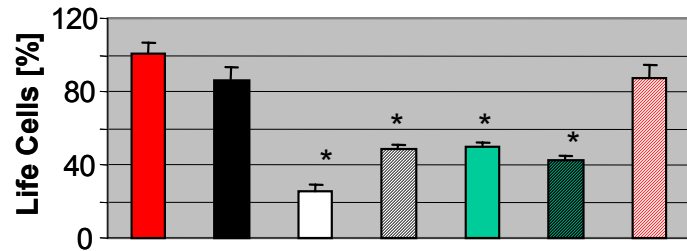
[Drug delivery.mov](#)



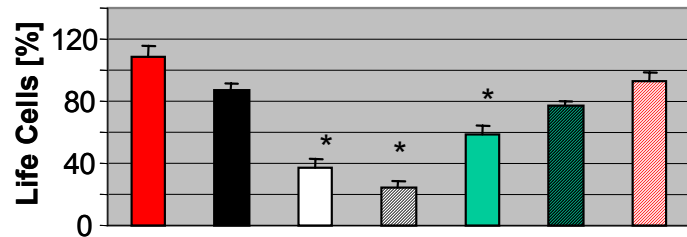
# “Targeted” Destruction of Breast Cancer Cells in Vitro



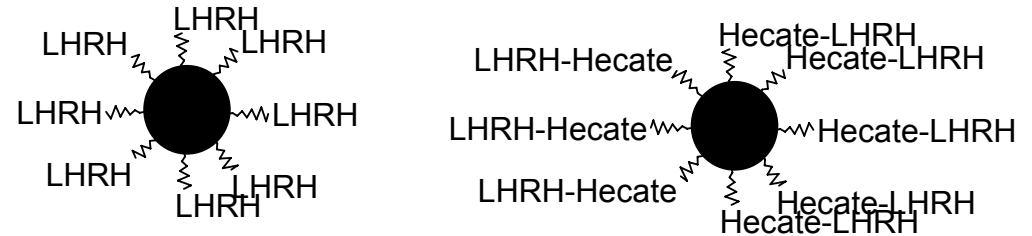
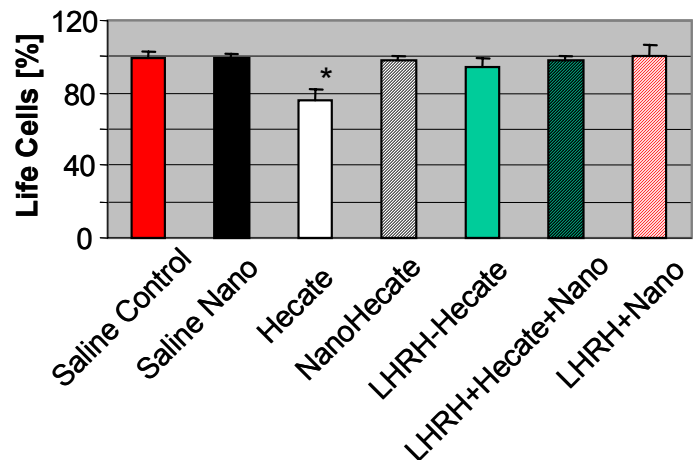
MDA-MB-435S



MCF-7



TM4

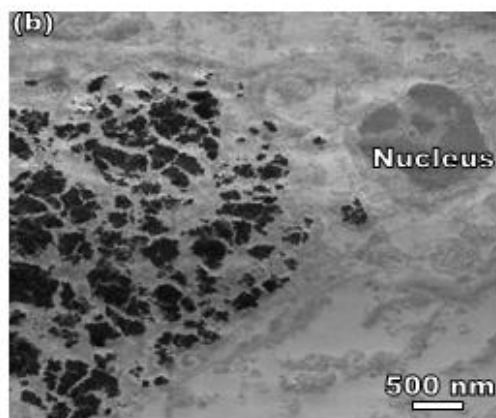
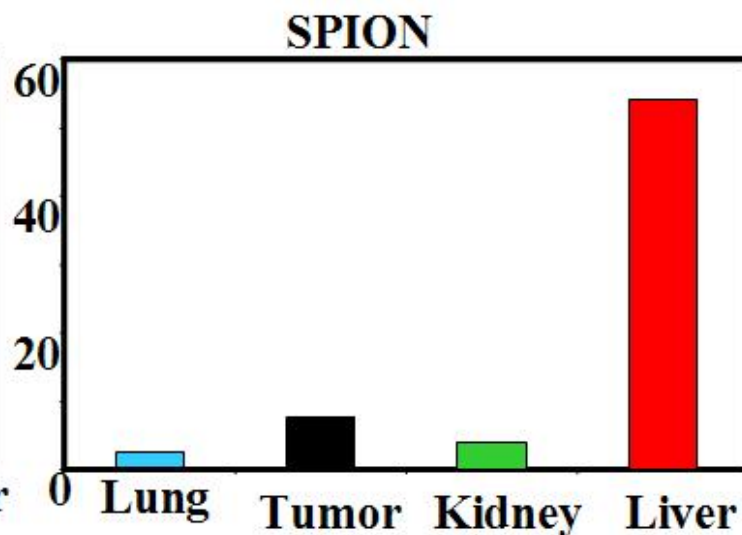
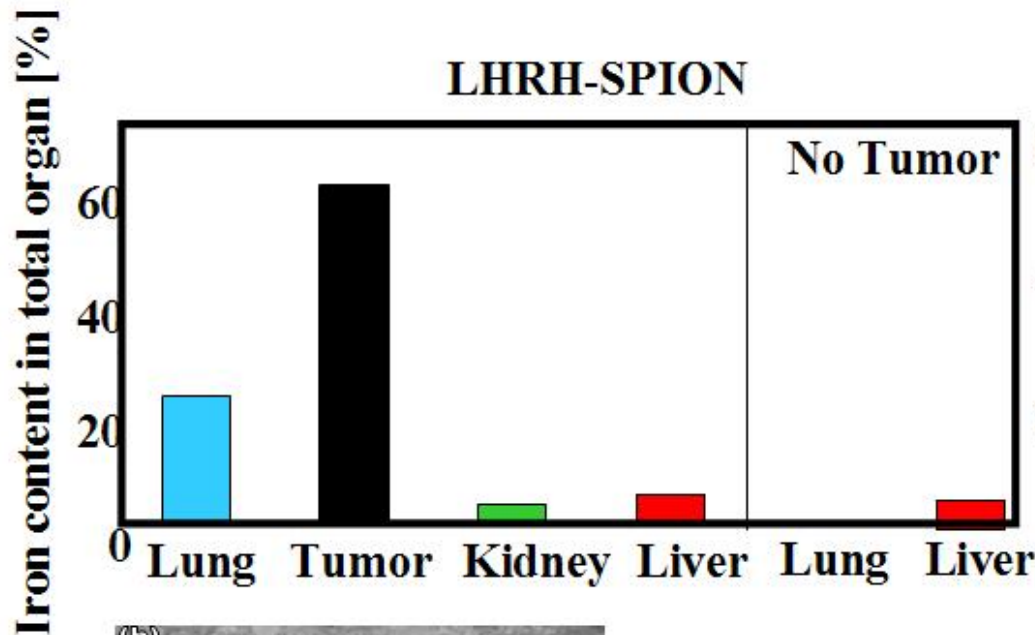


- The non-cancerous TM4 cell line responds only to Hecate with cytolysis
- Lytic peptides are up to 50 times more effective in killing cancer cells than normal cells
- Hecate, Nano-Hecate, LHRH-Hecate and Nano-LHRH-Hecate are toxic at 10μ mol.

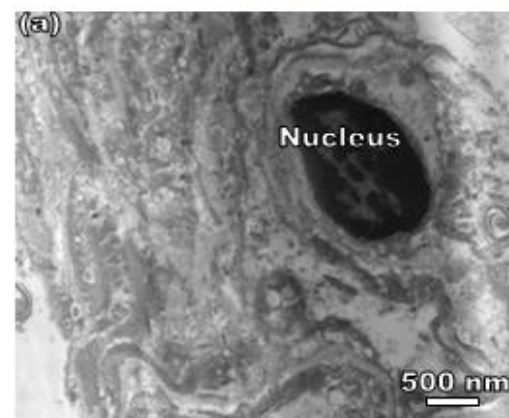




# Relative Iron Distribution in Mice after injection of SPION and LHRH-SPION



TEM - Lungs



Iron content of organ subtracted  
Tumors: MDA-MB-435S.luc, 100 % = 5 mg Fe/ mouse



# Result no. 2: LHRH-SPION-Hecate kills cancer cells



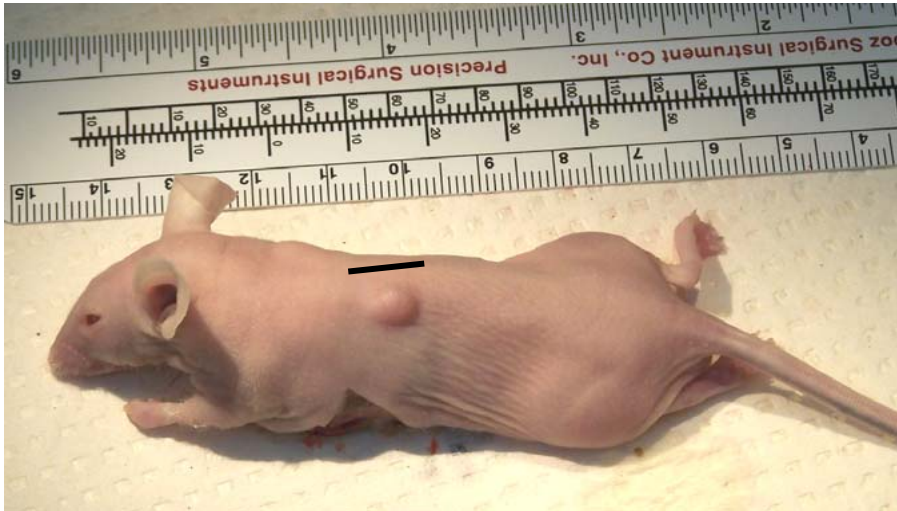
**Saline**



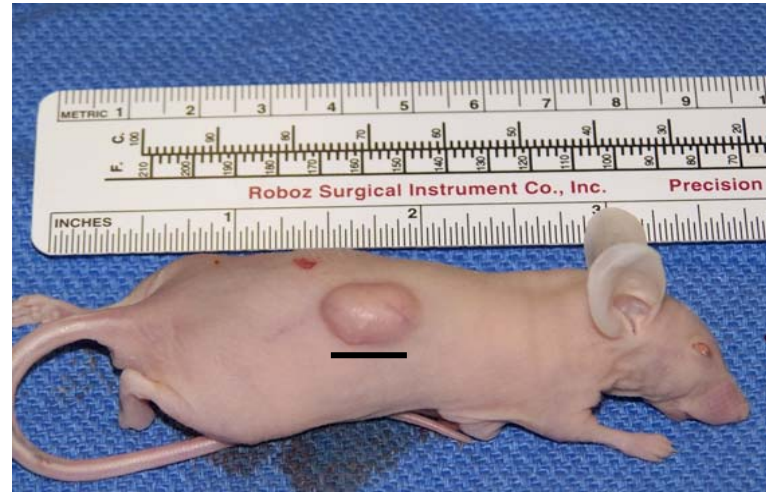
**LHRH-SPION**



**LHRH-SPION-Hecate**



**Hecate-SPION**





# Summary of Results



LHRH-SPION-Hecate is highly specific in destroying

- primary tumors from breast cancer xenografts
- lymph node metastases
- lung metastases
- bone metastases

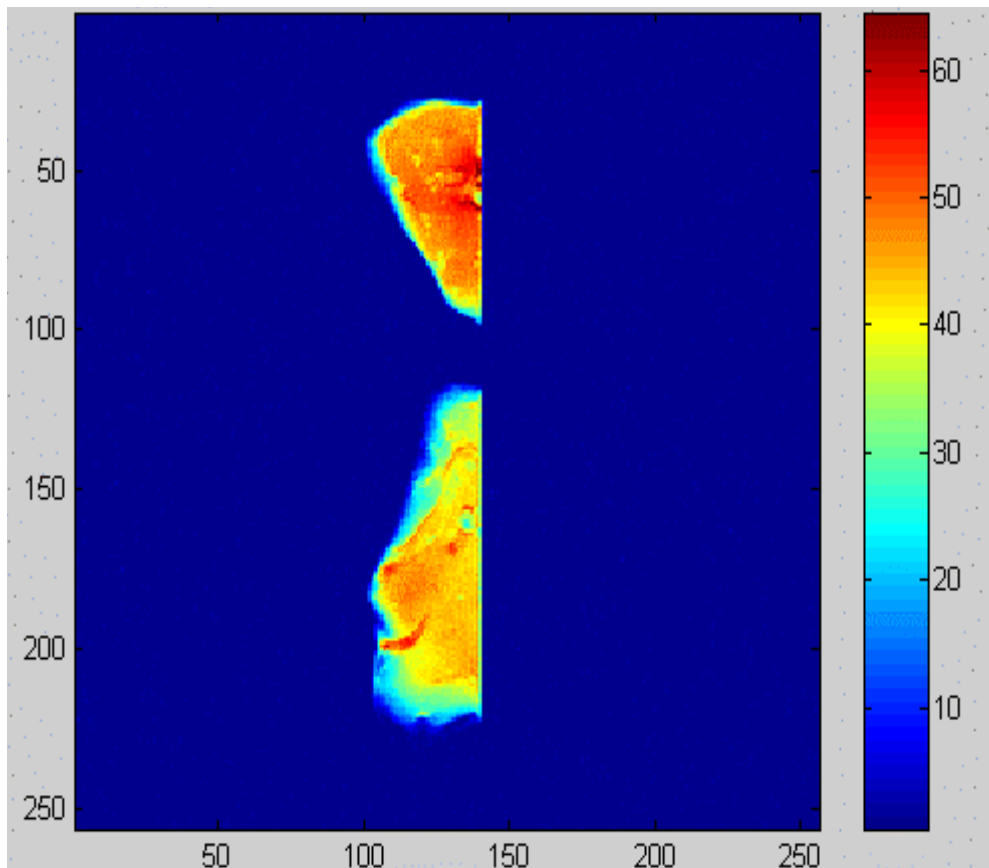
Iron from LHRH-SPION-Hecate is retained in treated tissues

No side-effects

- Body weights unchanged in treated mice
- Gonadal weight unchanged in treated mice
- Liver and kidney function normal in treated mice
- Platelets, erythrocytes and leukocytes normal in treated mice



# MR Images from Breast Cancer Xenografts after Injection of LHRH-SPION and SPION - Resolution 200 micron



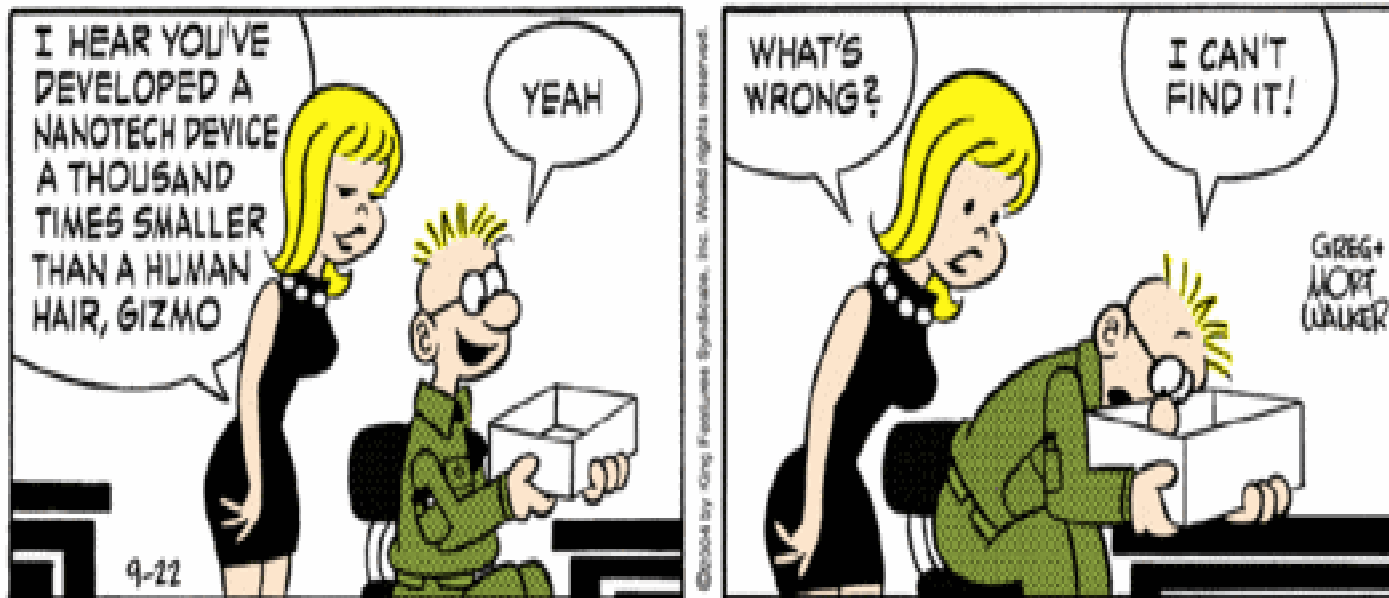
MR imaging resolution can be improved to micrometer range by increasing the concentration of a contrast agent in the target tissue

**Direct labeling of cancer cells in vivo**

Zhou JK, Meng J, Thieraux C, Leuschner C, Kumar C, Hormes J, Soboyejo WO:  
LHRH-Functionalized Magnetite Nanoparticles for Breast Cancer Detection and Treatment,  
American Academy for Nanomedicine, Baltimore MD, August 2005.  
Shannon et al 2004, Magnetic Res Imag 22, 1407-1412



# Nanotechnology is still full of surprises



by Mort Walker

**Thank you very much for your attention**  
**Questions are welcome????**





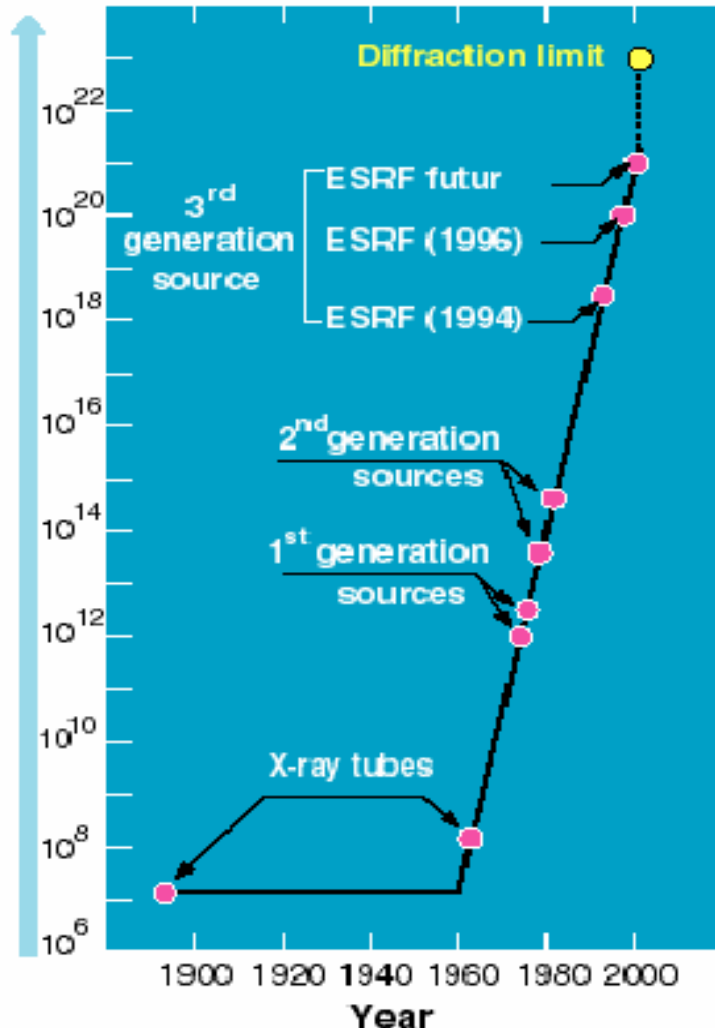
# **A Synchrotron Radiation Facility for Pakistan!?**



# The Brilliance of X-ray Sources



Brilliance of the X-ray beams  
( photons / s / mm<sup>2</sup> / mrad<sup>2</sup> / 0.1% BW )



For SR: Brilliance is determined by a combination of emittance of the machine, electron current, layout of insertion devices, and other factors

The emittance of an accelerator is determined by the dimension of the electron beam x its divergence

Emittance  $\sim \varphi^3$  ( $\varphi$  = deflection angle per bending magnet)

Emittance  $\sim E^2$  (E = Energy of the electrons)

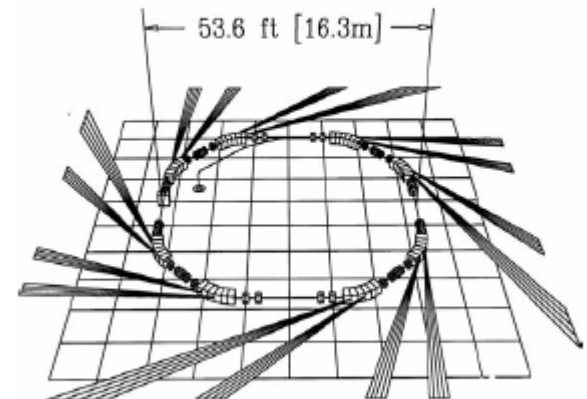


# CAMD storage ring: 2<sup>nd</sup> generation ring + wiggler



CAMD Storage Ring

Lattice	Chasman-Green
Circumference	55.2 meters
Radius of dipole magnets	2.928 m
Energy	1.3/1.5 GeV
Characteristic energy	1.7/2.6 keV
Emittance	320 nm rad
Current	300 mA/150 mA
Lifetime	> 8 hours







# “Boundary conditions” for the machine design I:



- Full costs of the machine (including four insertion devices + beam lines) less than 100 M\$. (“size”).
- Machine parameters “as good as possible”, i.e. emittance, current, lifetime etc. should be at least comparable to the ALS and SPEAR III (Optics).
- Radiation from the bending magnets should have good intensity at the Se-K-edge for protein crystallography experiments (Energy).



# “Boundary conditions” for the machine design II:



- The machine specifications should allow the use of undulator radiation for energies up about 5 keV with “conventional” devices and up to 13 keV (again Se-K-edge) with superconducting mini-undulators .
- The design should include all developments from existing 3<sup>rd</sup> generation SR facilities (i.e. full energy injection, topping up, mini-beta sections etc.)



# Medium energy 3<sup>rd</sup> generation SR facilities



Source	Energy ( GeV )	Emittance nmrad	Ins. Length ( m )	Angle ( rad )	Circumf. ( m )	Percent. ( % )	Norm Emitt **)	Factor Brilliance	Factor A
SESAME III	2.5	24.4	49.456	0.3927	124.8	39.628	64.5	66.6	9.54
ANKA	2.5	88	31.34	0.3927	110.8	28.285	232.5	3.7	0.52
ALS	1.9	5.6	81	0.1745	196.8	41.159	291.9	1312.5	0.48
BESSY II	1.9	6.4	89	0.1963	240	37.083	234.4	905.4	0.68
ELETTRA	2	7	74.78	0.2618	258	28.984	97.5	591.5	3.05
INDUS II	2	44	36.48	0.3927	172	21.209	181.6	11.0	0.64
MAX II	1.5	9	31.4	0.3142	90	34.889	129.0	430.7	2.10
SLS	2.4	5	63	0.244	288	21.875	59.8	875.0	6.13
NLS	2.5	44	36	0.3927	170	21.176	116.2	10.9	1.57
SOLEIL	2.75	3.72	159.6	0.1963	354	45.085	65.0	3257.9	10.66
Boom I	3	12	64.92	0.2618	180	36.067	74.3	250.5	6.53
Boom II	3	6.88	76.72	0.2244	216	35.519	67.7	750.4	7.76
CLS	2.9	18.2	62.4	0.2618	170.4	36.620	120.6	110.6	2.52
DIAMOND	3	2.74	218.2	0.1309	561.6	38.853	135.7	5175.2	2.11
LSU-TBA-II	2.5	4.46	87.6	0.244	256	34.219	49.1	1720.3	14.18
LSU-Boom(0.25)	2.5	3.29	87.6	0.19635	240.6	36.409	69.5	3363.7	7.53
LSU-QBA	2.5	3.99	139.2	0.2269	280	49.714	54.6	3122.7	16.65
LSU-SESAME	2.5	13.6	63.58	0.31416	154.8	41.072	70.2	222.1	8.34
LSU-CAMD II	2.5	8.3	48	0.31416	154.8	31.008	42.8	450.1	16.90



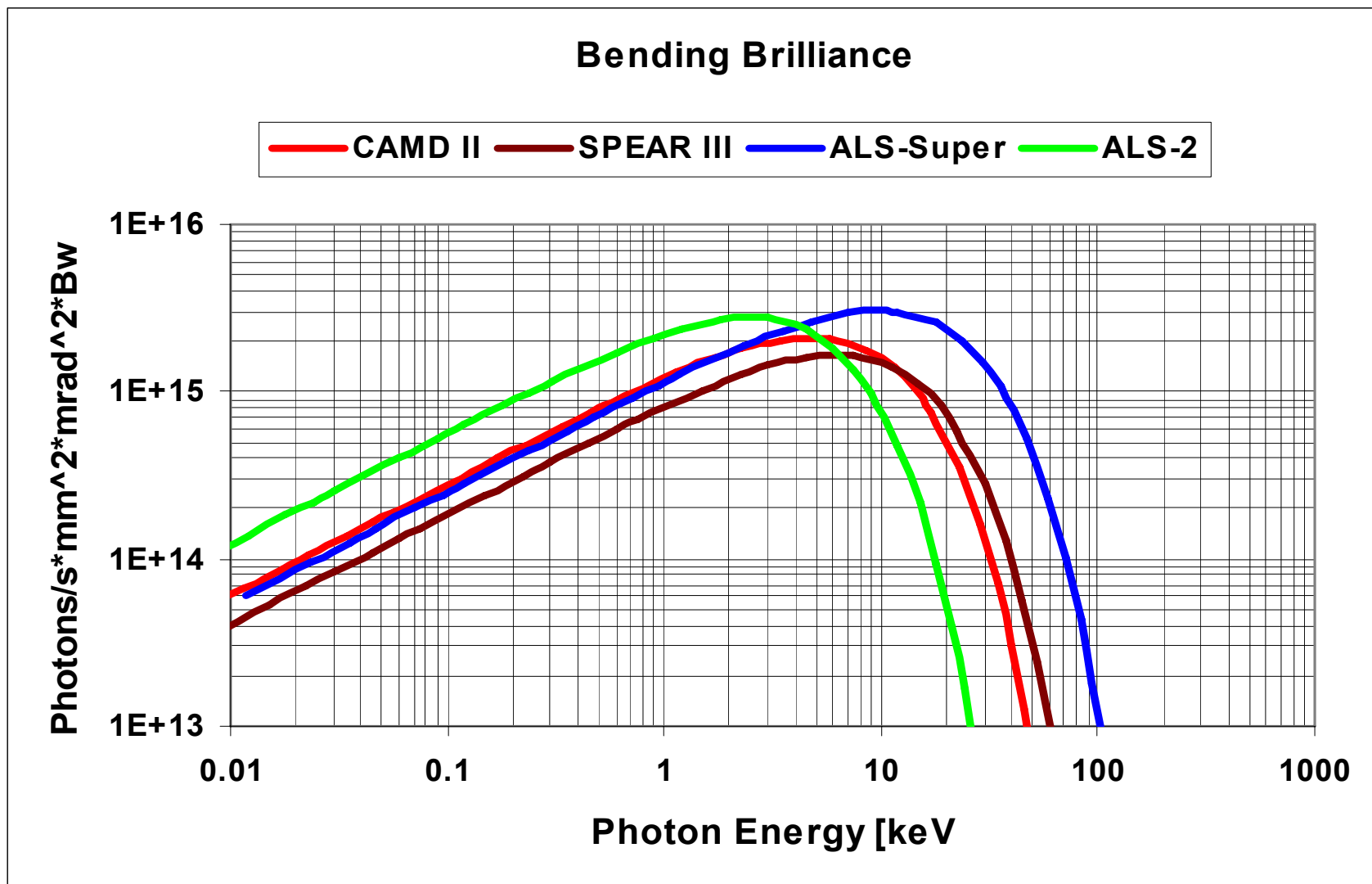
# Parameters of the proposed machine



•	-----	
•	Particle momentum, cp.....	= 2.500 GeV
•	Gamma .....	= 4892.36801
•	Beam current.....	= 400.000 mA
•	Ring circumference,C.....	= 154.79237 m
•	Energy loss/turn .....	= 580.131 keV
•	Tot. radiation power .....	= 232.0 kW
•	Horiz.damping time .....	= 3.145 msec
•	Vert.damping time .....	= 4.444 msec
•	Synchrotron damping time .....	= 2.801 msec
•	Betatron tunes,Q_x.....	= 10.81304
•	Q_y .....	= 3.73497
•	Natural chromaticity,xi_xo .....	= -19.43581
•	xi_yo .....	= -15.01676
•	Corrected chromaticity,xi_x .....	= 0.00000
•	xi_y .....	= 0.00000
•	-----	
•	Horiz.beam emittance .....	= 8.355 nm
•	Vert.beam emittance .....	= 83.548 pm
•	Coupling .....	= 1.00000 %
•	Rel. energy spread .....	= 0.09861 %
•	Momentum comp. Fact., alpha_c .	= 0.003308
•	-----	

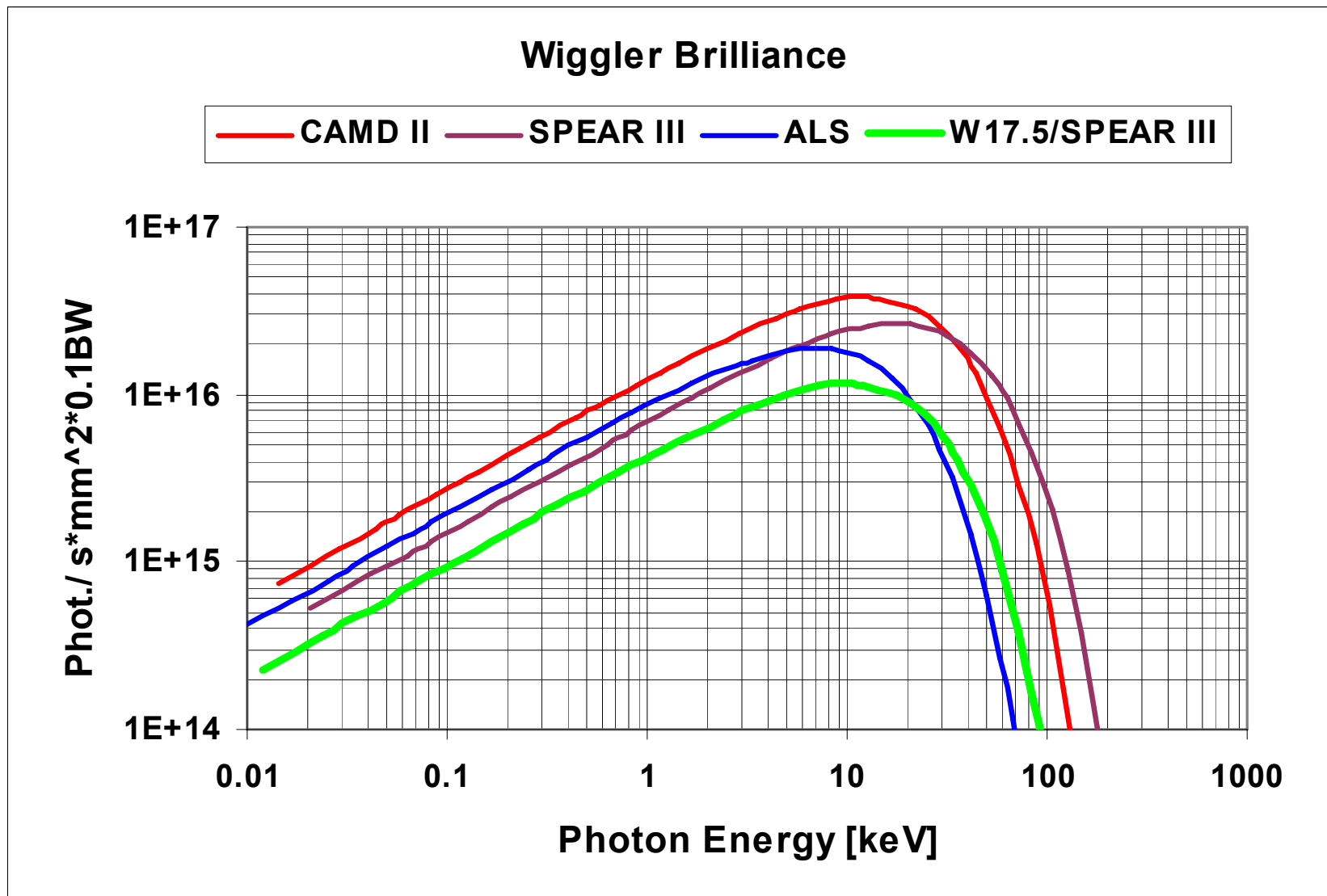


# Brilliance from bending magnets





# Brilliance from wiggler

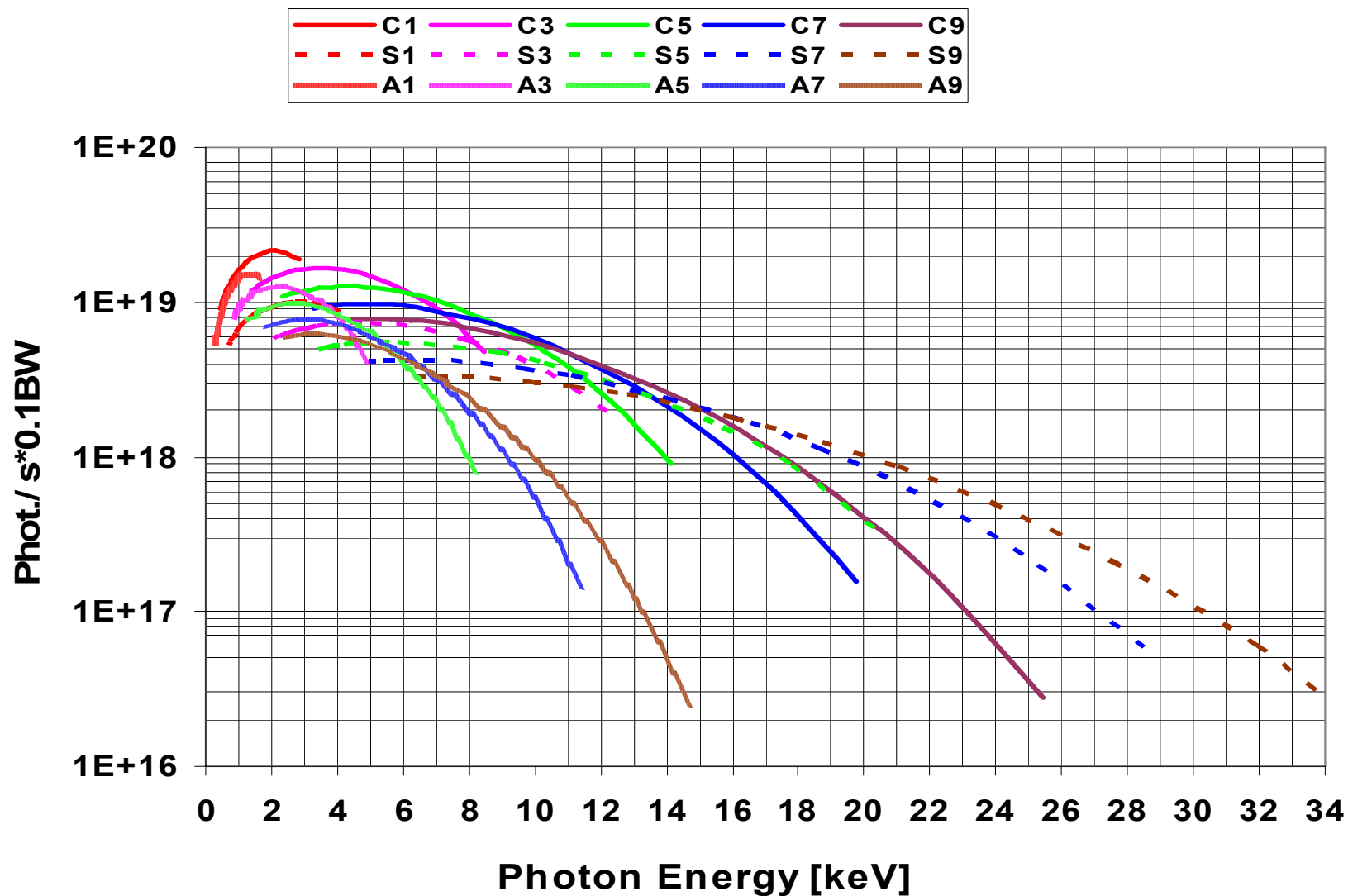




# Brilliance from undulator

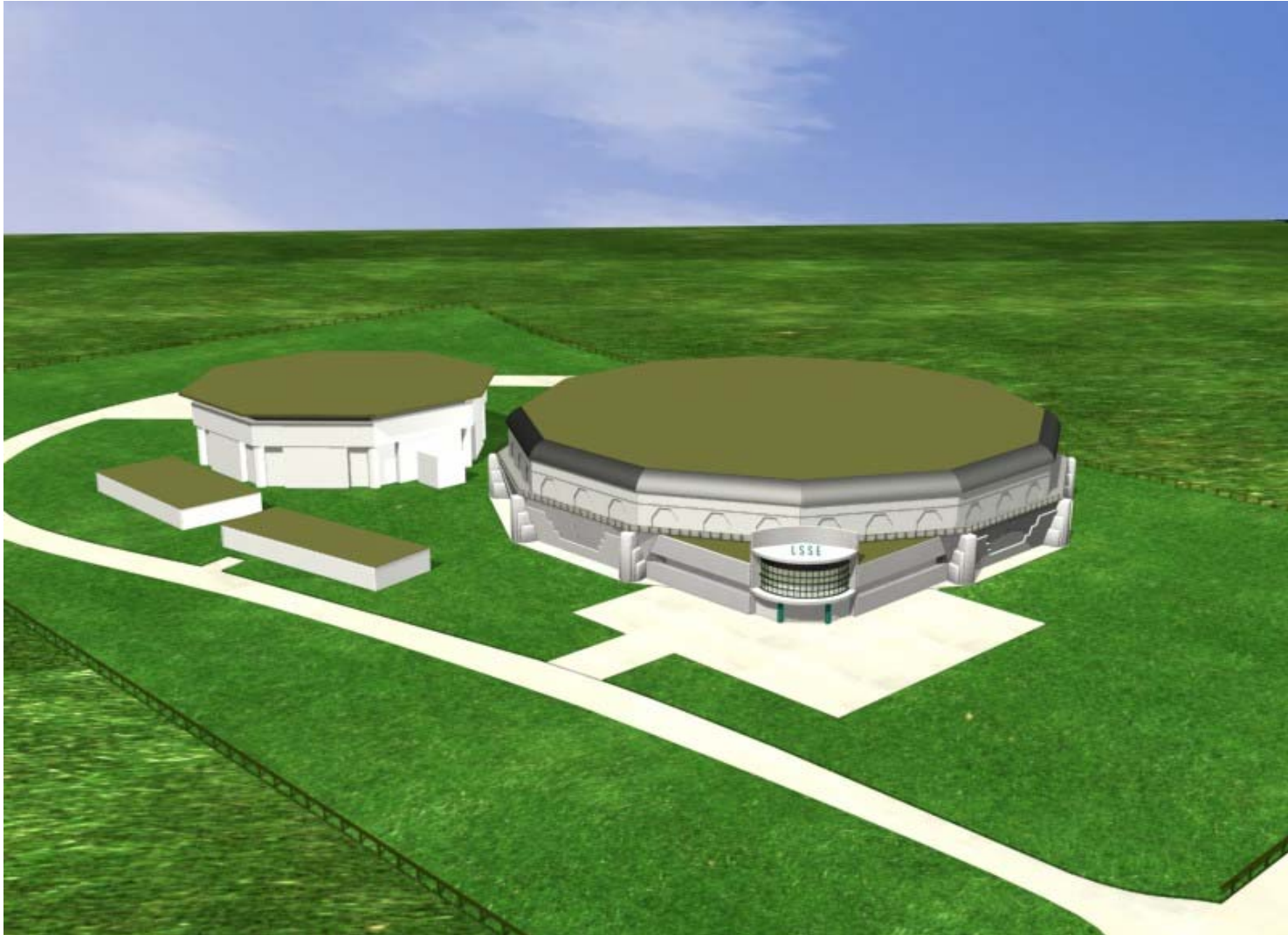


Undulator Brilliance (U14)





# CAMD II: The building





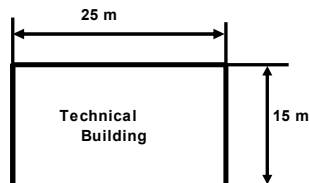
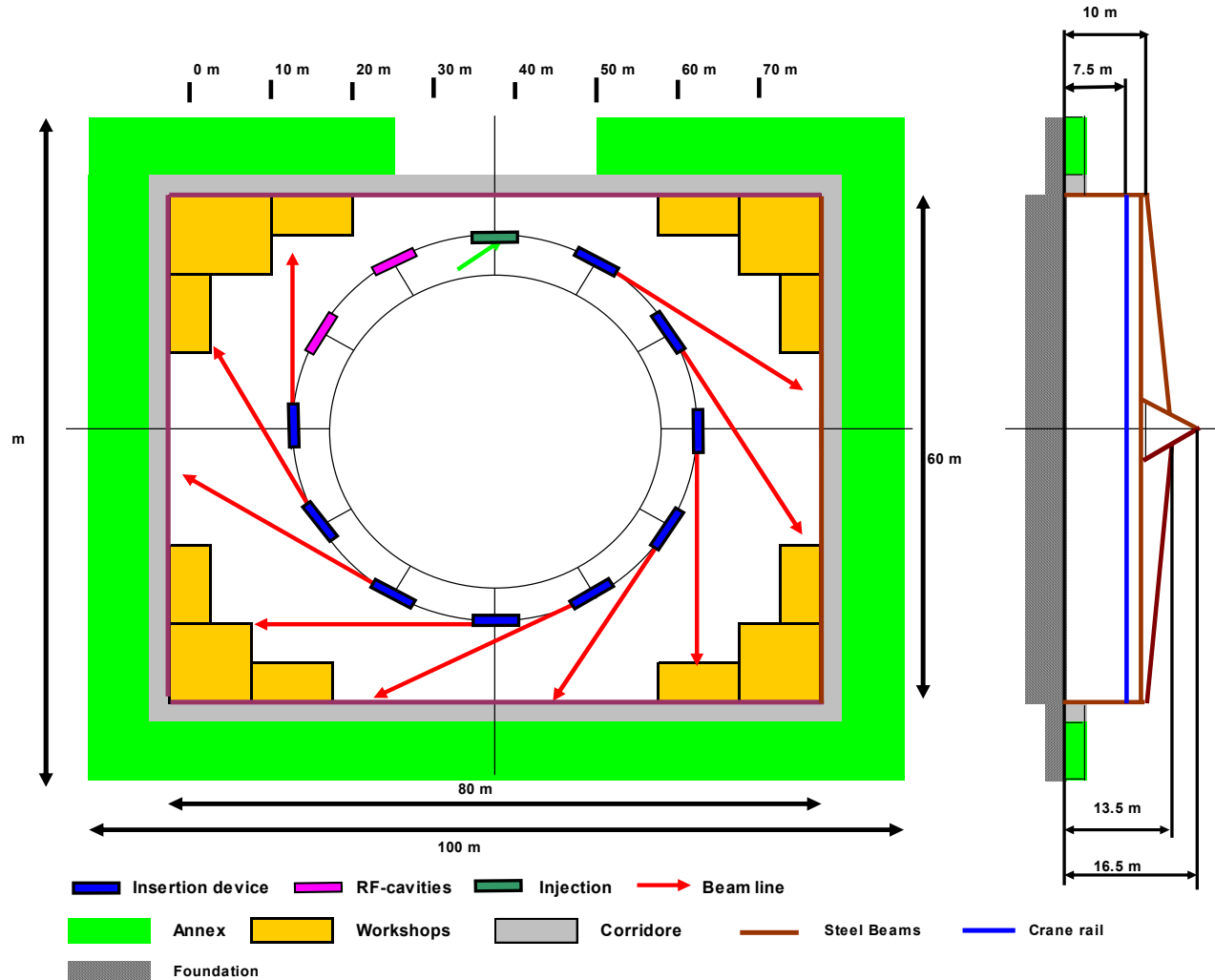


# CAMD II: the building



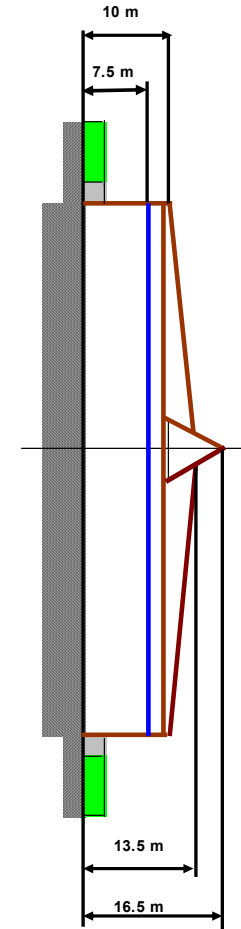


# Layout of the building



On the roof of the Technical Building are three "Chiller Units" with a weight of 7.5 ton's each

The height of the building is 3.5 m





# Cost estimate for the proposed machine



• Machine	34.4 M\$	40.3 M\$
• 4 beamlines	16.0 M\$	16.0 M\$
• Buildings	24.7 M\$	24.7 M\$
• Personnel	11.3 M\$	18.3 M\$
• Administrative cost	3.0 M\$	3.0 M\$
• Total	89.4 M\$	102.3 M\$



# The next steps:



- **Evaluation of the machine proposal (Has taken place (October 16/17))**
- **The Scientific Case (Till February/ March) (Louisiana, Texas, Alabama, Florida, Mississippi, Georgia)**
- **Presentation at “Upper Administration” + DoE/NSF (asap)**



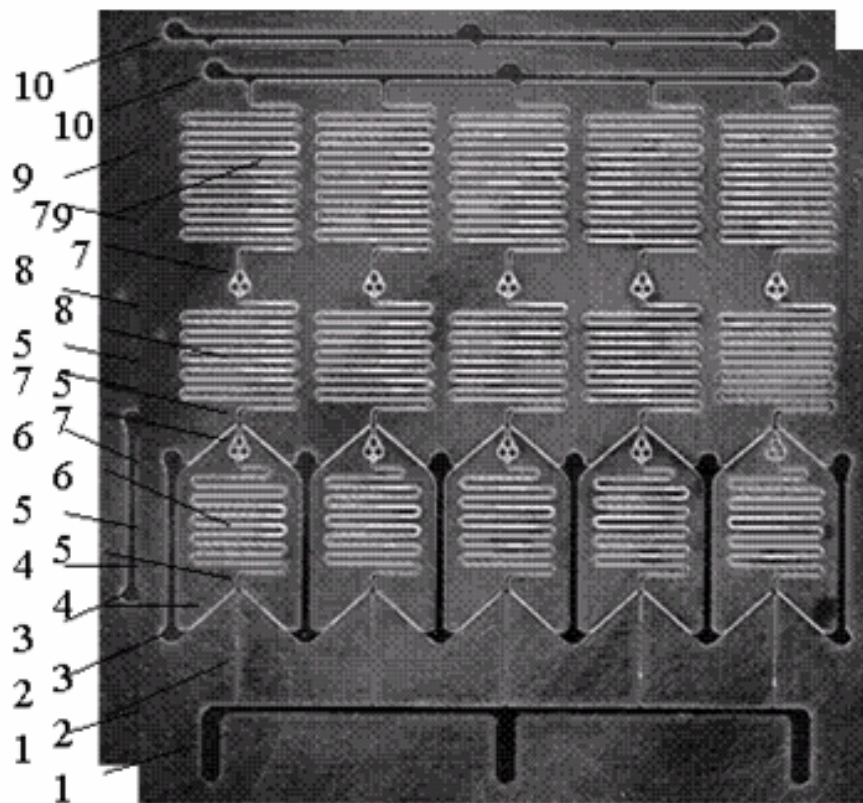
# The Scientific Case:



- **Medical/Bio-medical applications**
- **Environmental research**
- **Surface & interfaces (UV/VUV)**
- **Material Sciences (Nano-technology)**
- **Chemical applications (Polymers, catalysis..)**



# A polymeric microreactor for synthesis of nanoparticles

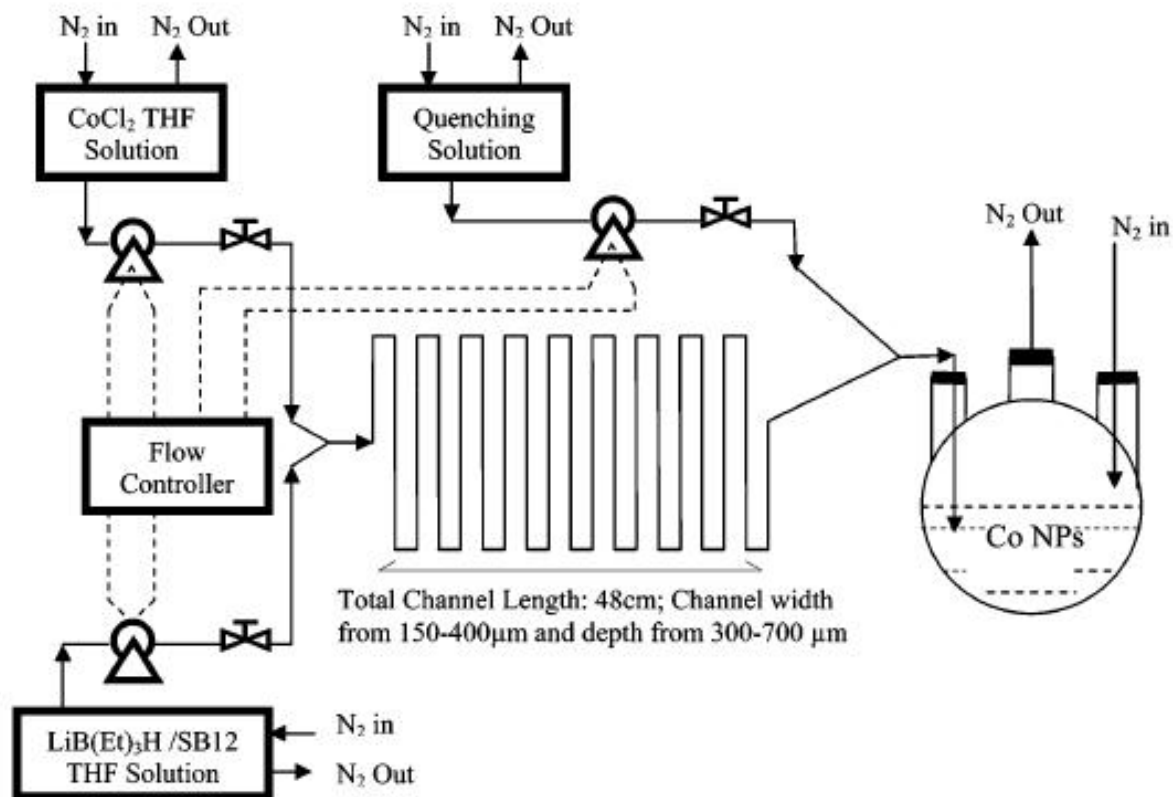


[Challa1.wmv](#)

**Advantages: continuous and better controlled synthesis!**



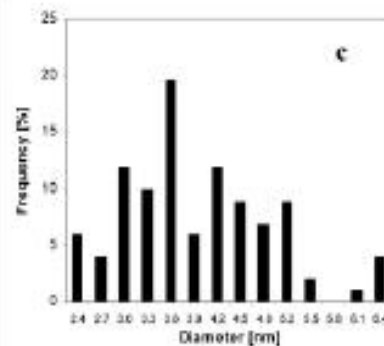
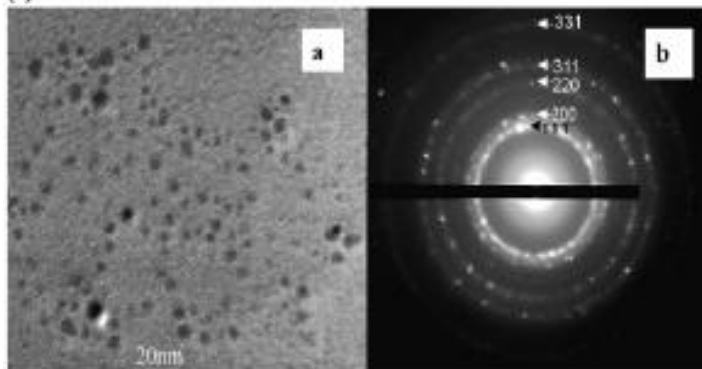
# Micro-reactor set-up for the synthesis of Co nanoparticles





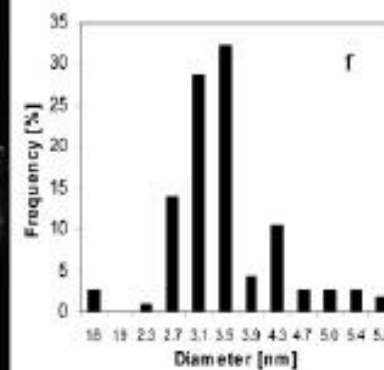
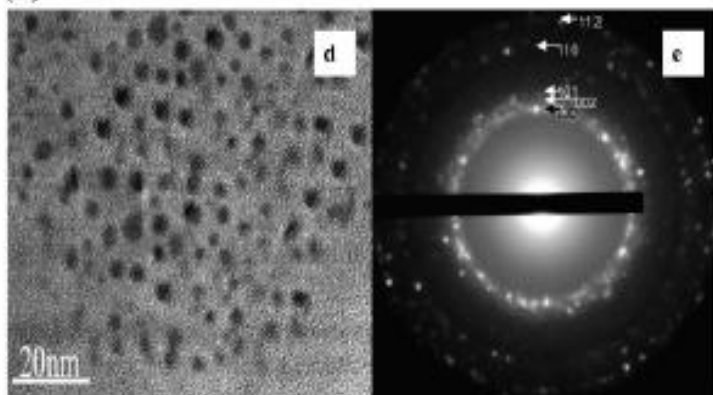


(i)



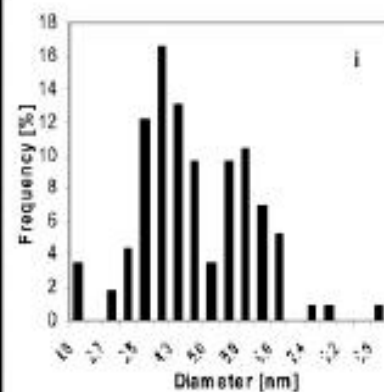
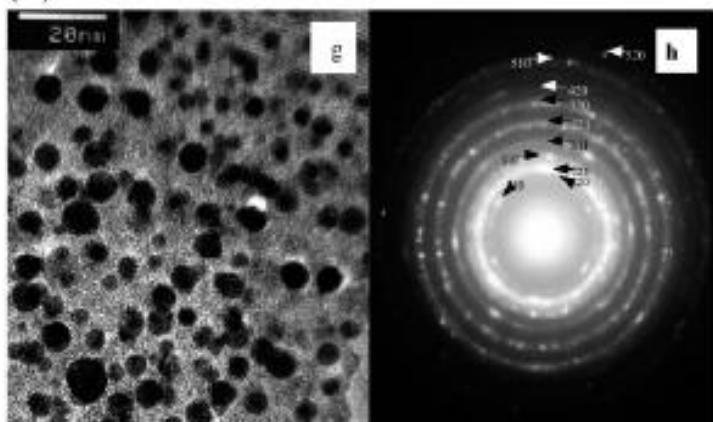
High flow rate  
Fast quench

(ii)



Low flow rate  
Fast quench

(iii)

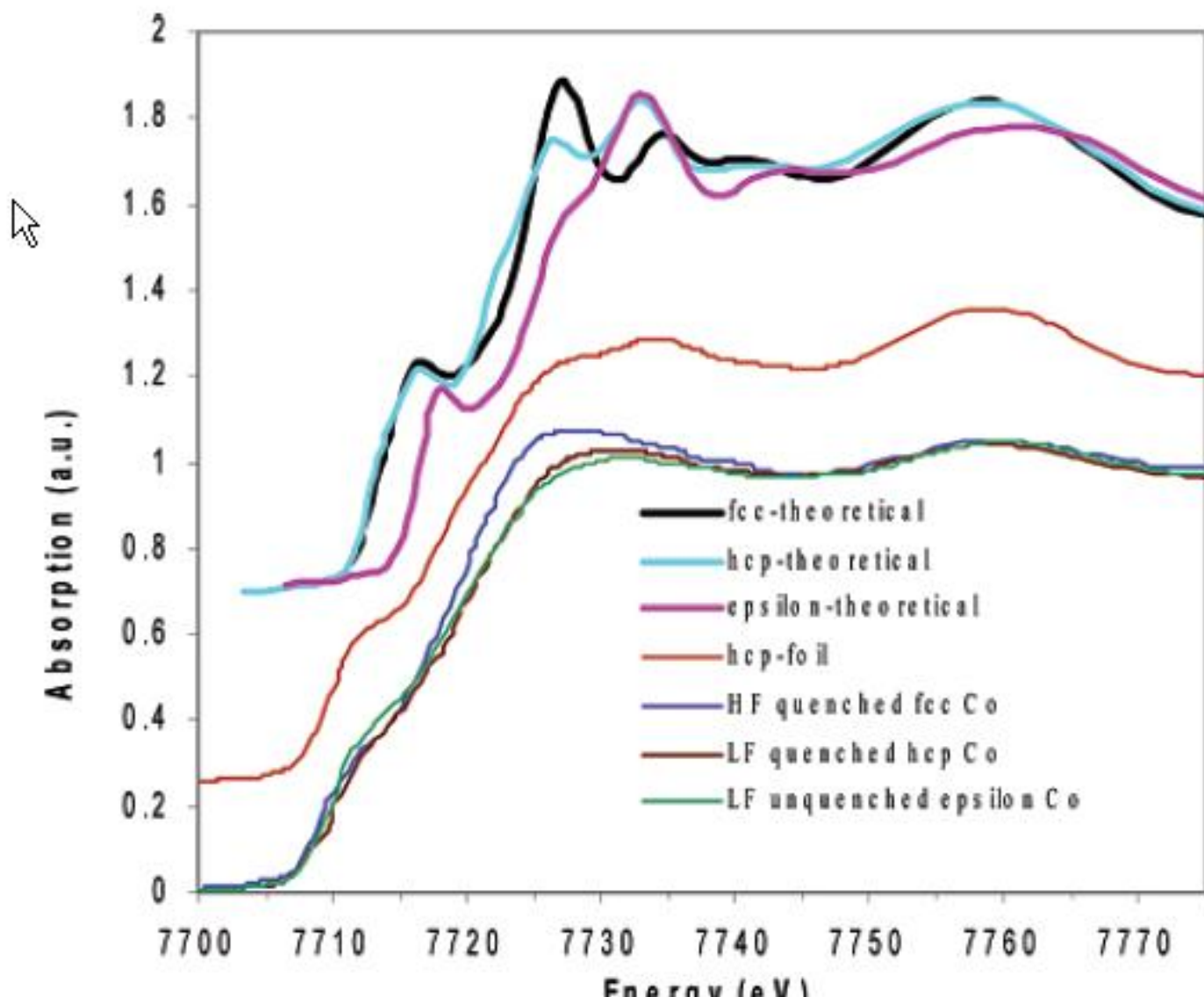


Low flow rate  
Late quench



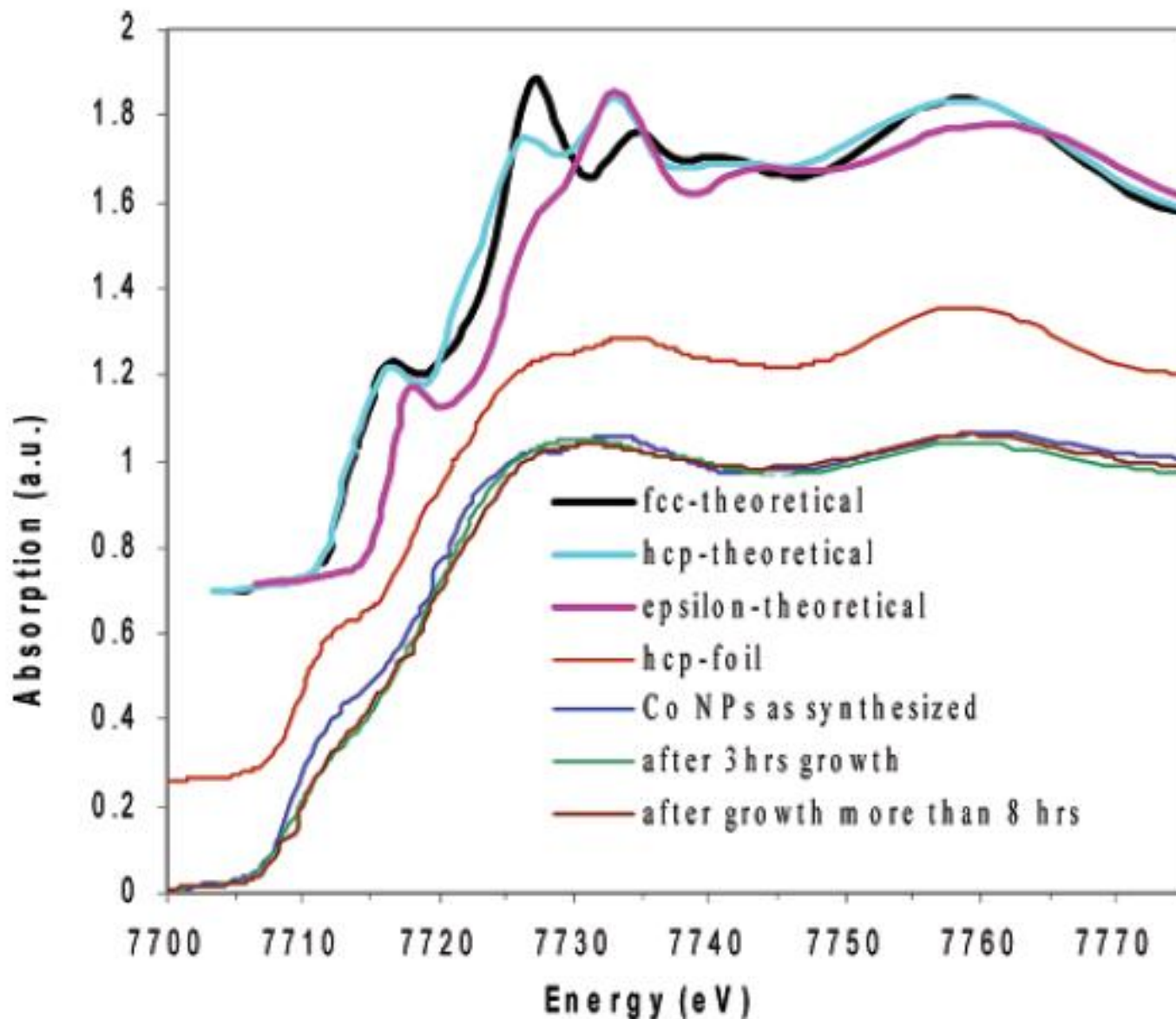


# Micro-reactor synthesized Co nanoparticles



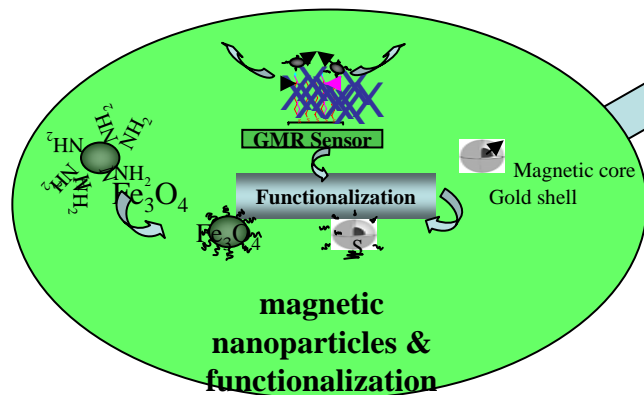
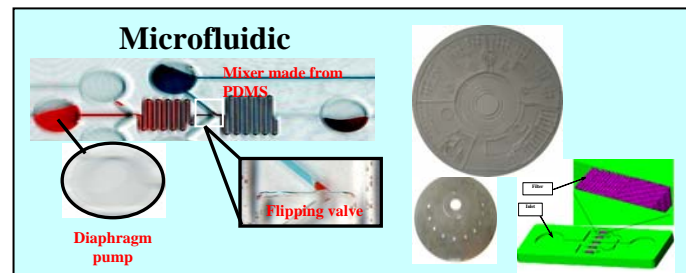
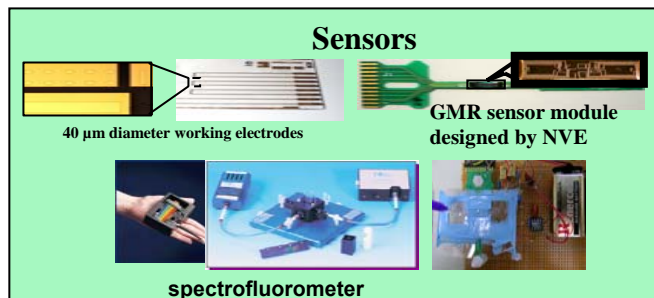


# Micro-reactor synthesized Co nanoparticles

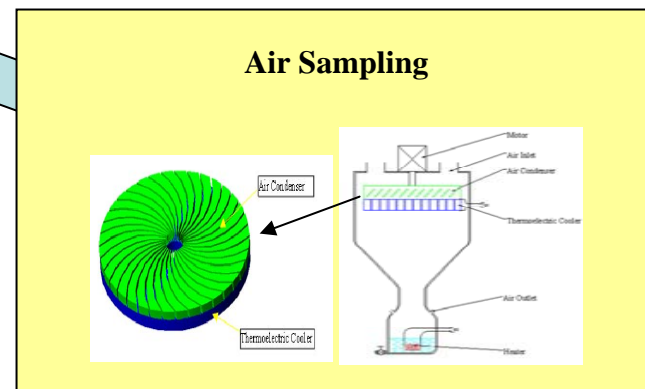




# Sensor development based on GMR effect + functionalized magnetic nanoparticles

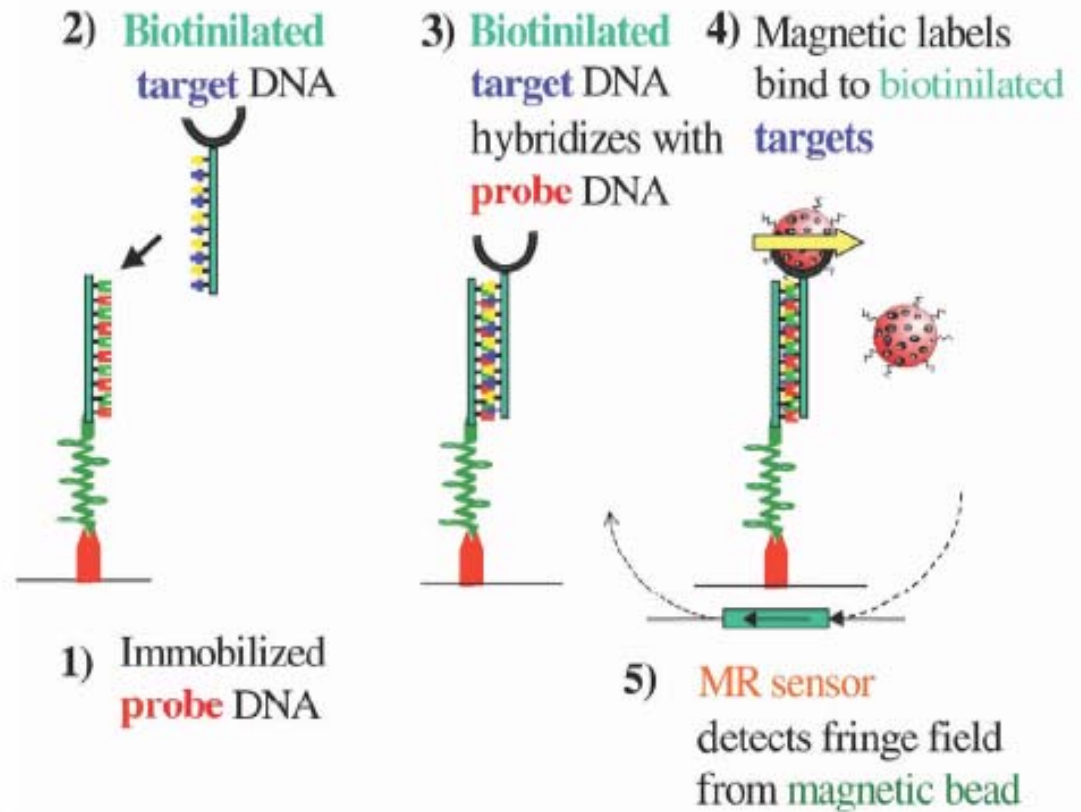
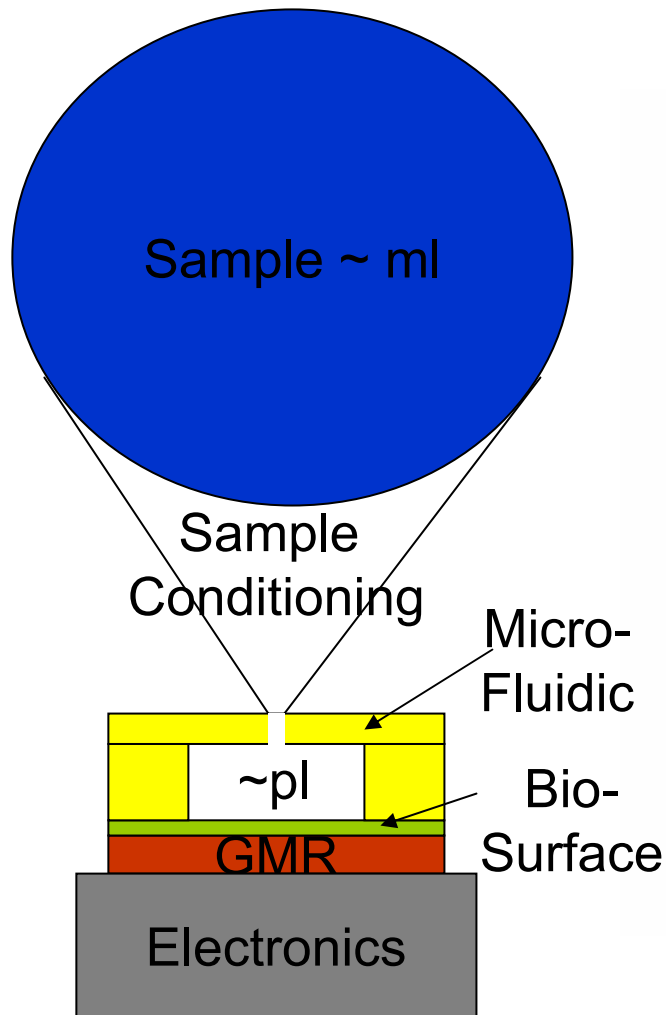


**Miniaturized sensor  
system for  
bio-chemical warfare  
agents detection**





# Detecting “bio-molecules” with a GMR sensor using bio-recognition

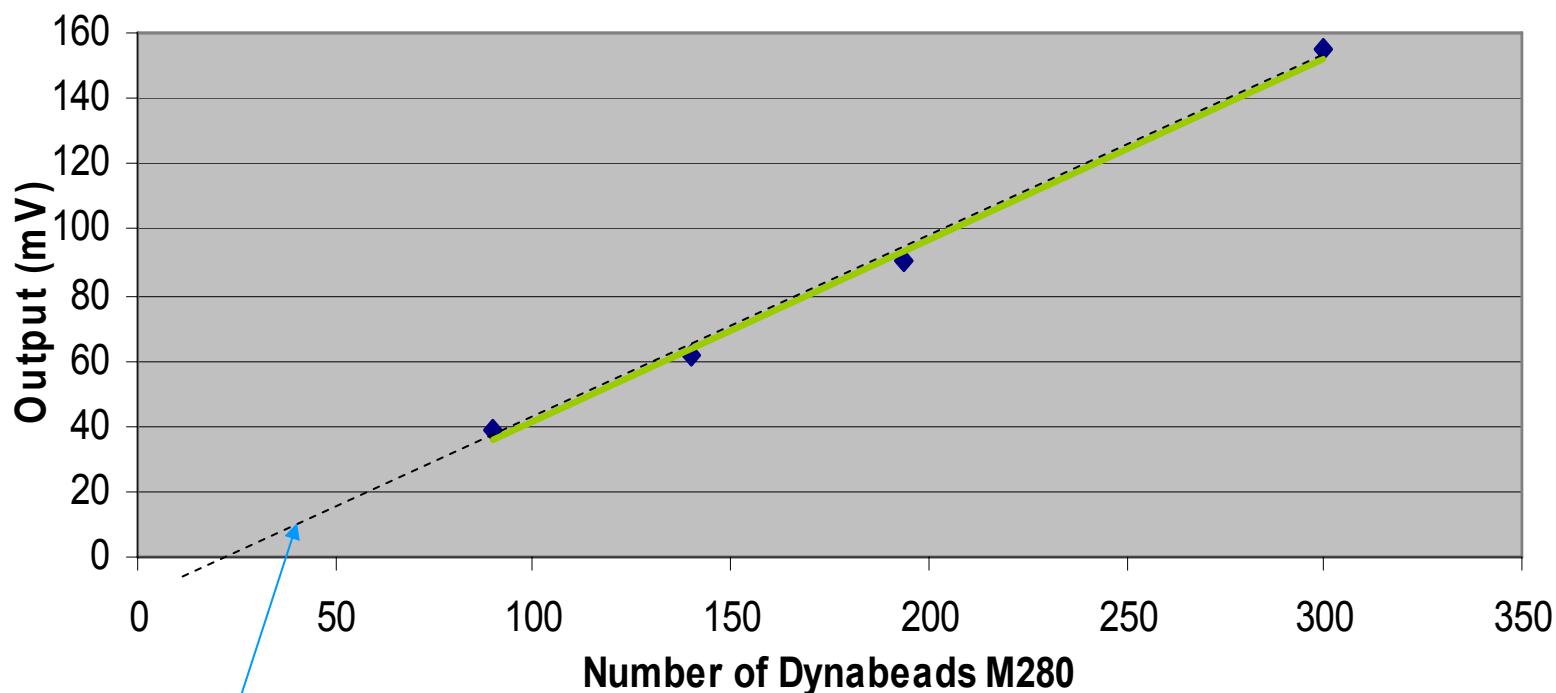




# 100 × 100 μm<sup>2</sup> Sensor Output vs Number of Beads



**GMR Spin Valve Sensor Calibration Curve**

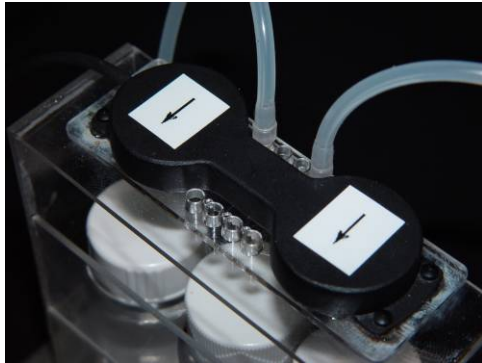


Detection limit  $\approx$  40 M280,  $\sim$ 2.5% Coverage with 8mV noise  
12V bias, 2V field, full bridge, 200μm step





# GMR Sensor System

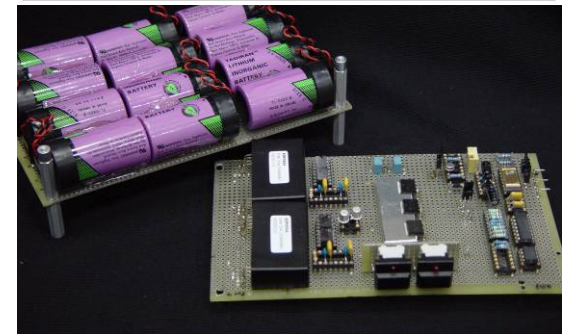
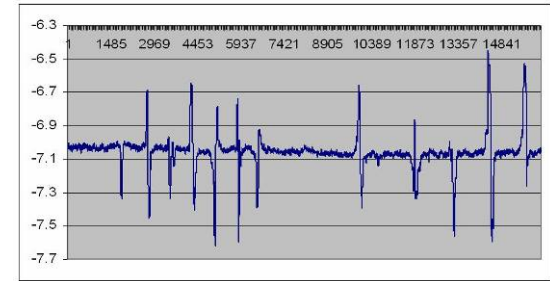


Fluidic handling

Integrated System

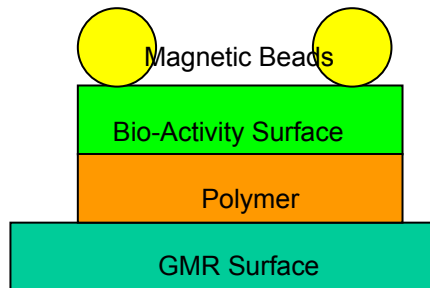


Sensor signal

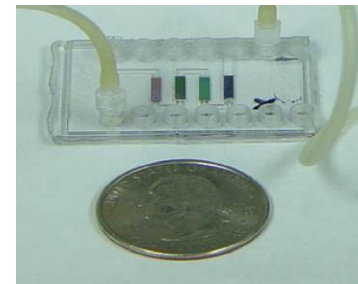


Electronic control and utilities

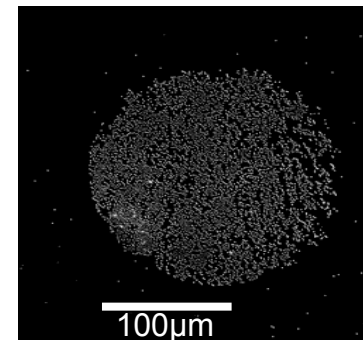
Microfluidic design



Bio - Surface



Lab-Ware



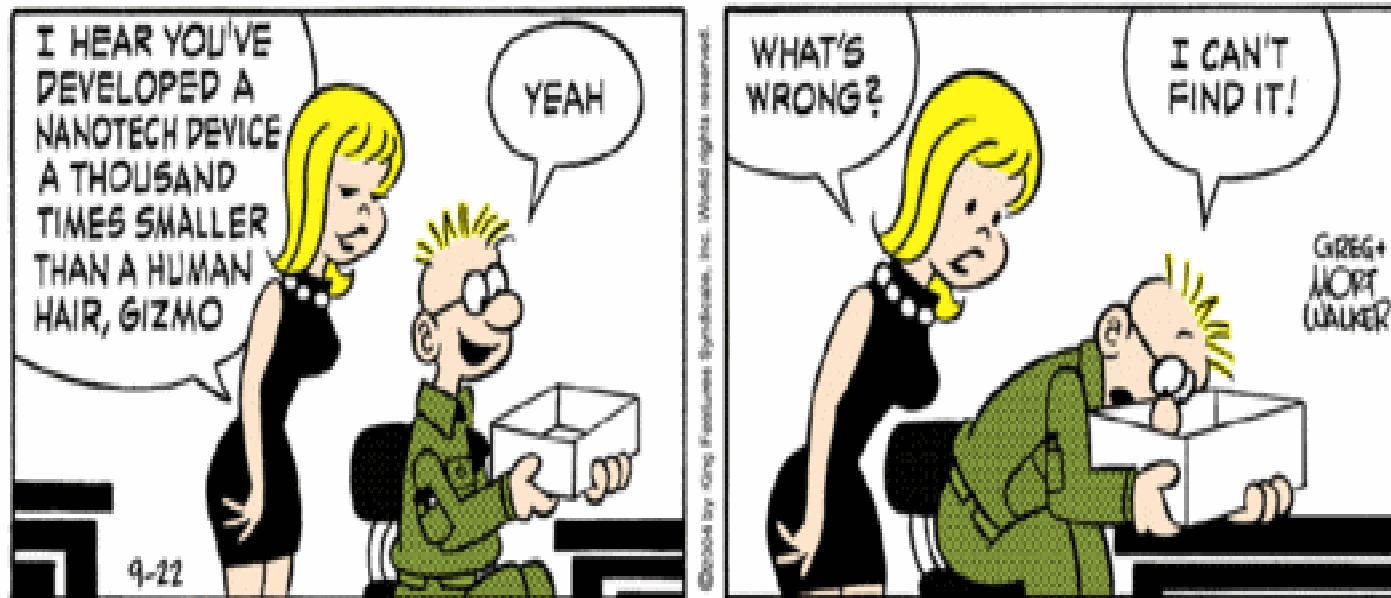
Bead Binding



GMR Diving Board



# Nanotechnology is still full of surprises



by Mort Walker

**Thank you very much for your attention**  
**Questions are welcome????**