

# Phase Transitions in Nano-Structured Materials

Dr. Salamat Ali

Govt. College University, Lahore



March 5, 2010

# Outline

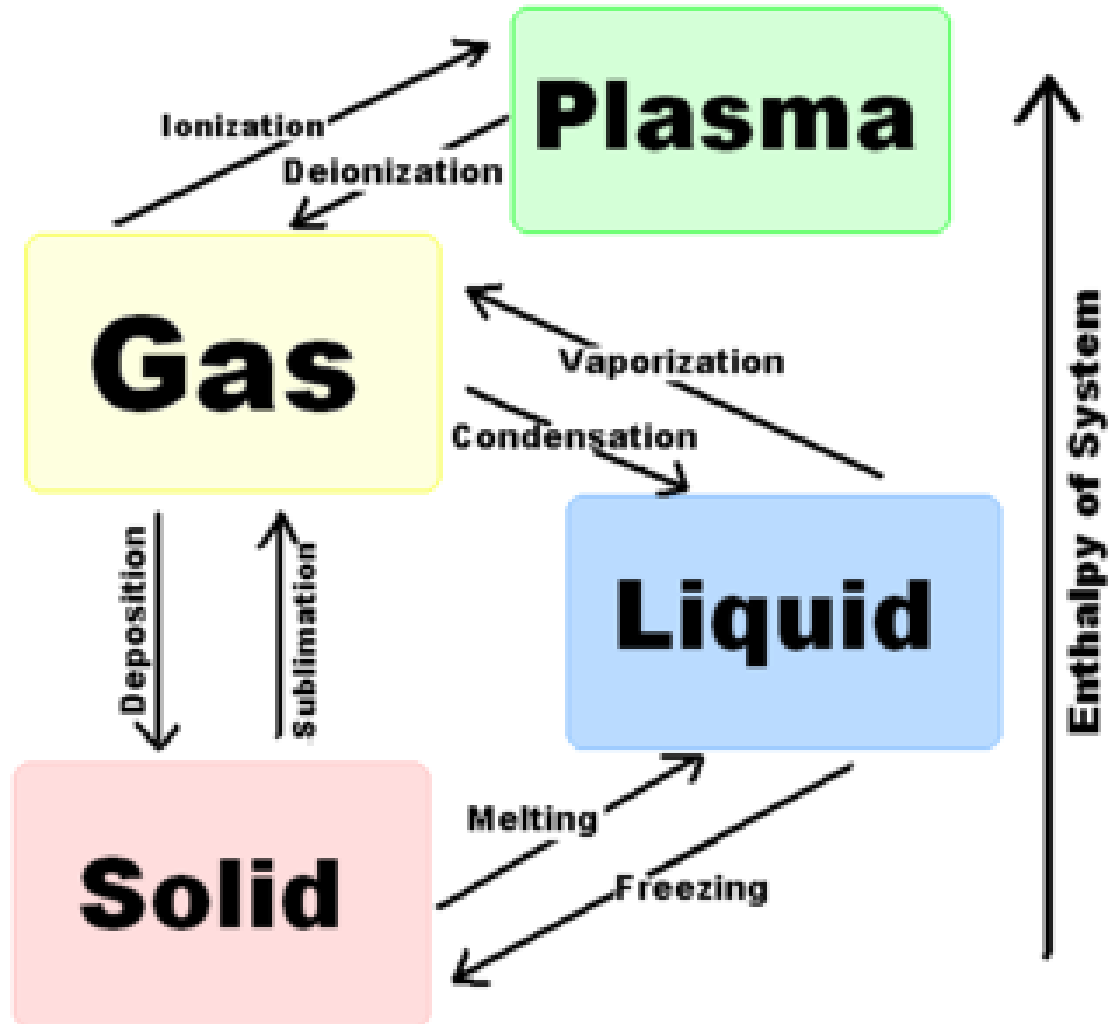
- Introduction
- Phase Transformation
- Phase Diagram of a Simple System
- Classification of Phase Transitions
- Some Tools to detect Phase Transition
- Other forms of Phase Transitions
- Melting Temperature
- Some Results from Literature/GCUL
- Conclusion
- References

# Introduction

- **Phase:** It is a region of material that is chemically uniform, physically distinct, and (often) mechanically separable.
- In [thermodynamics](#), **phase transition** or **phase change** is the transformation of a thermodynamic system from one [phase](#) to another.
- Crystallisation is a condensation process involving the creation of a crystalline daughter phase from a parent phase.
- The **formation of any new phase** from a bulk parent phase requires the **creation of an interface** between the two phases.
- The creation of this interface requires an **amount of work**, dependant upon the **surface/interfacial tension** of the interface.

# Phase Transformation

The nomenclature for the different phase transitions.



The distinguishing characteristic of a phase transition is an abrupt sudden change in one or more physical properties, in particular the [heat capacity](#), with a small change in a thermodynamic variable such as the [temperature](#).

# Phase Diagram of a Simple System

- The crystal phase is stable at high  $P$  and low  $T$ .
- The liquid phase is stable at high  $P$  and high  $T$ .
- The vapour phase is stable at low  $P$  and low/high  $T$ .

# Other Forms of Phase Transitions

- The transition between the ferromagnetic (Anti-ferromagnetic) and paramagnetic phases of magnetic materials at the Curie point (Neel's Temperature).
- The emergence of superconductivity in certain metals when cooled below a critical temperature.
- Changes in the crystallographic structure such as between ferrite (bcc) and austenite (fcc) of iron.
- Order-disorder transitions such as in alpha-titanium aluminides.
- Quantum condensation of bosonic fluids, such as Bose-Einstein condensation and the superfluid transition in liquid helium.
- The martensitic transformation which occurs as one of the many phase transformations in carbon steel and stands as a model for displacive phase transformations.

# How to Classify Phase Transitions

- *First Order and Second Order Phase Transitions*
- **First-order phase transitions** exhibit a discontinuity in the first derivative of the free energy with a thermodynamic variable.

*i.e.*

*( $dG/dX$  (where  $X$  is any thermodynamic variable))*

- **Second-order phase transitions** have a discontinuity in a second derivative of the free energy.
- **Modern Classification** is based upon latent heat
  - first order involves latent heat while 2<sup>nd</sup> order does not).

# Some Tools to detect Phase Transitions

- XRD (For Structure)
- Resistivity ( $\rho$ )
- Susceptibility ( $\chi$ )
- Specific Heat ( $C_p$ )
- Pressure
- Volume  
(Should be a function of Temperature)

# Phase Transition in Nanostructures

- The same thermodynamic and kinetic principles that control phase transitions in bulk materials can be applied to nanostructured materials.
- However, oftentimes common simplifications that are used in these two fields are not appropriate for use with nanophase materials. Therefore, there are a number of noteworthy phase transition phenomena that occur in nanomaterials. Say ‘Melting Point’.
- The melting point of a solid is size dependent. In the nano regime, this dependence becomes significant.
- **Why?**

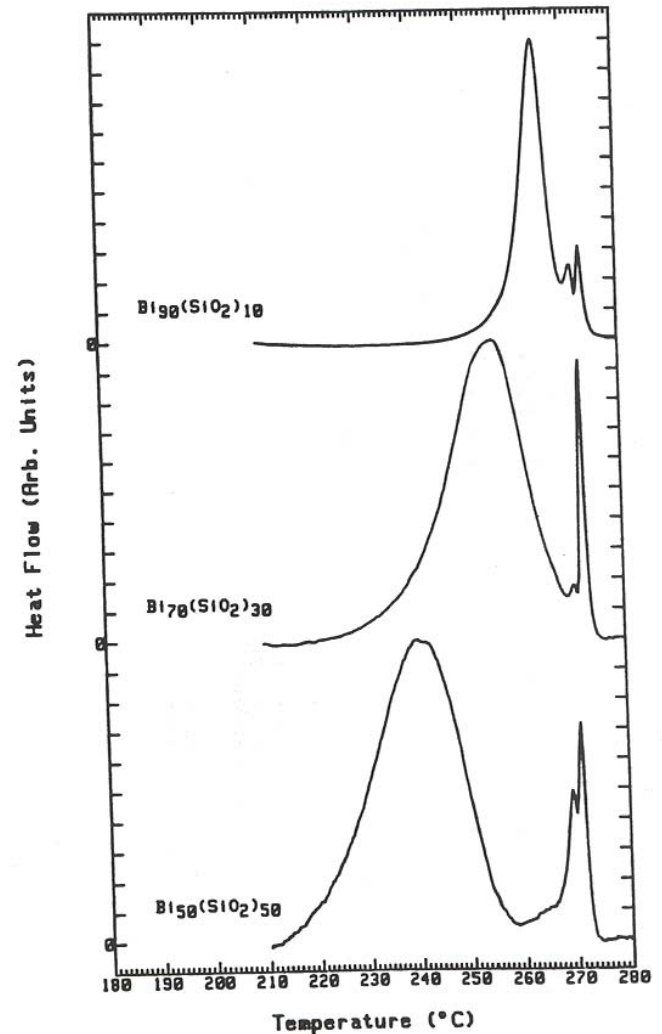
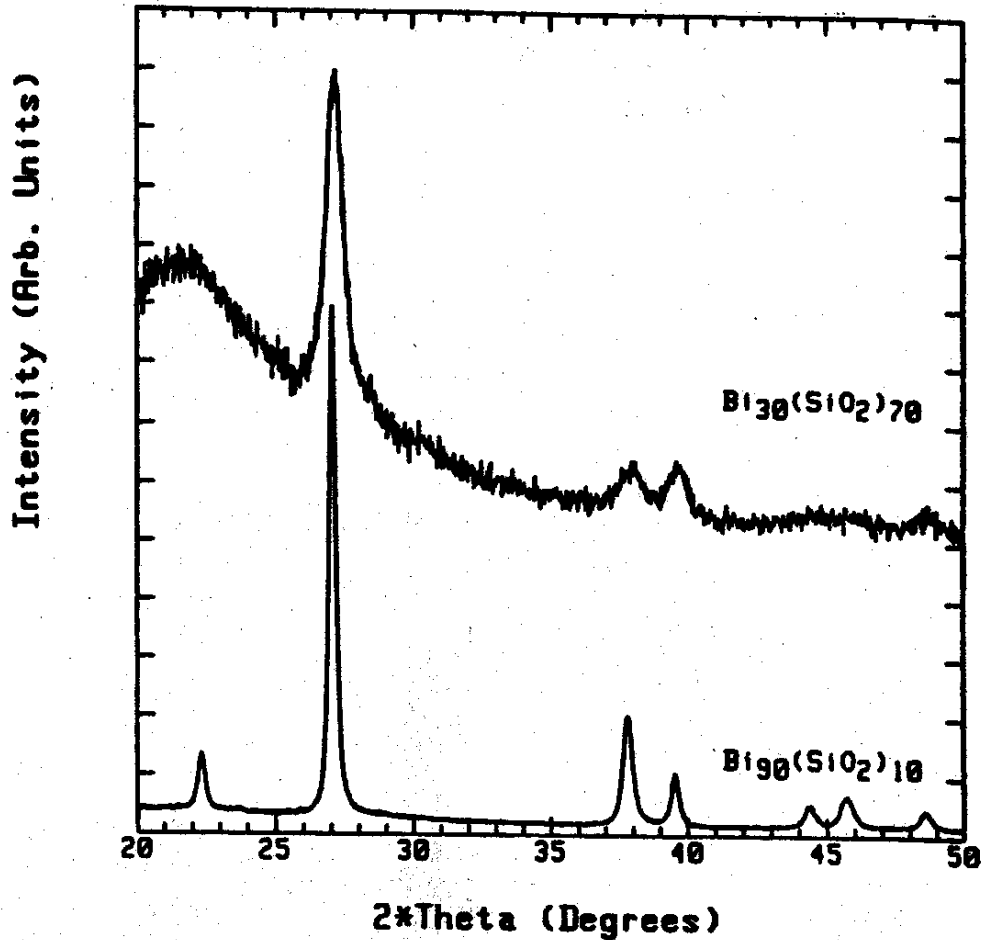
# Melting Temperature

- Environmental effects
  - Pressure of the system
  - Contaminants or Impurities
- Structural effects
  - Grain size
  - Phases present

# Unruh, Patterson, and Shah

- Studied the effects of particle size on the melting behavior of  $\text{Bi}_x(\text{SiO}_2)_{100-x}$  films
- Amorphous  $\text{SiO}_2$  substrate created by vapor deposition

# X-ray Diffraction and DSC (Unruh et. al.)



March 5, 2010

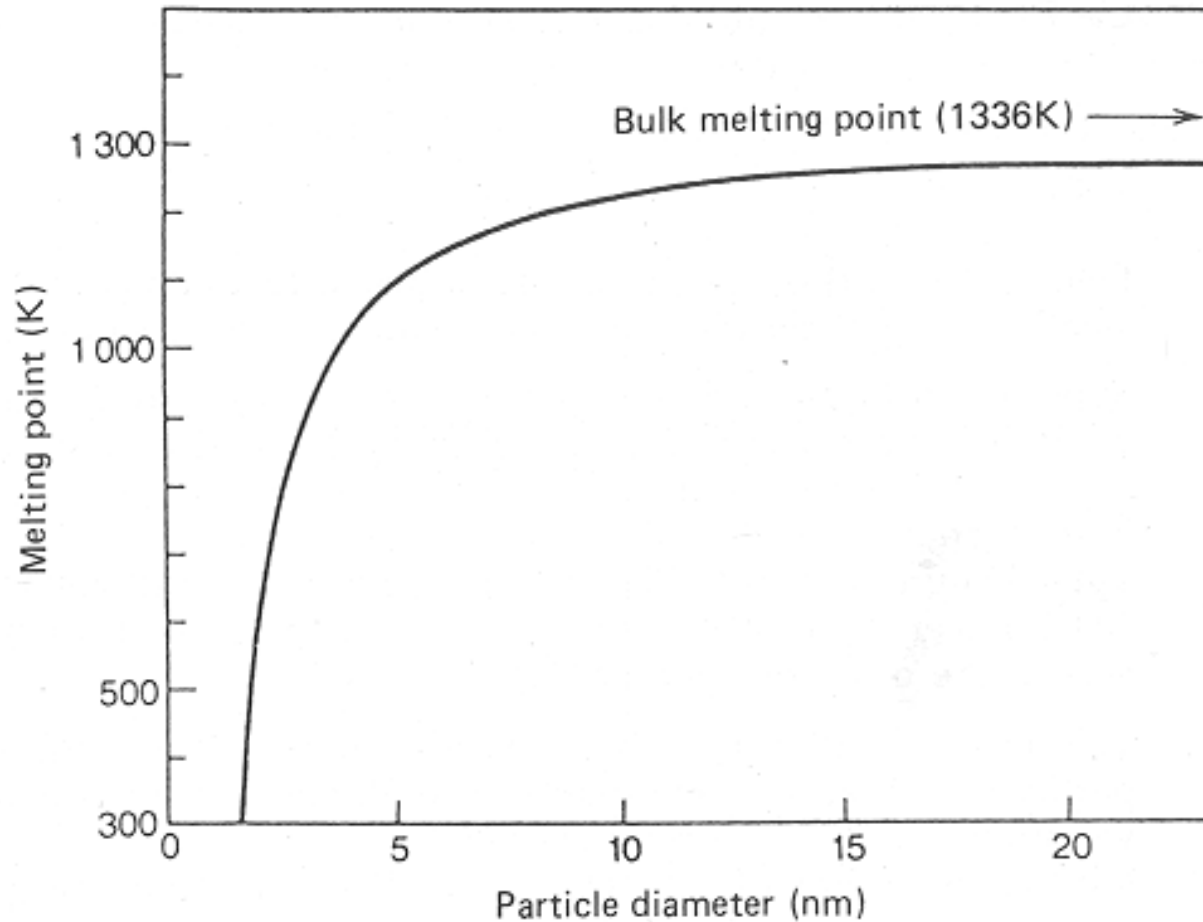
# Thermodynamics

- Pressure in the solid does not equal the pressure in the liquid:  $P_s = P_l + 2\gamma/r$
- $d\mu = -SdT + VdP$
- $\Delta S_m dT = 2V\gamma dr/r^2$
- Bulk melting temperature:  $T_m = \Delta H_m / \Delta S_m$
- Simplifying and combining all the above Eqs. The final result is:

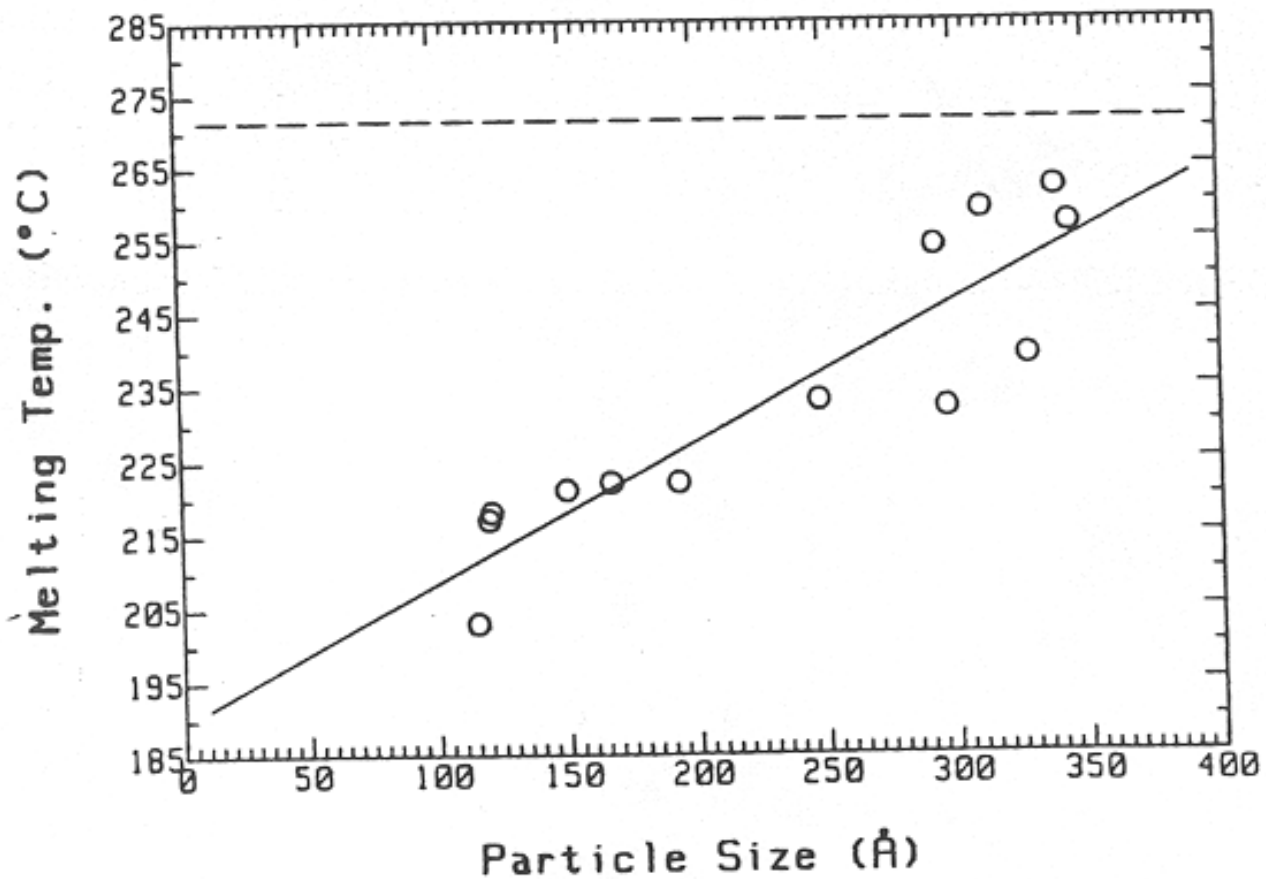
$$\Delta T = (2V\gamma T_m) / (r\Delta H_m)$$

(which means that change in M.P. is inversely proportional to the radius of the sphere).

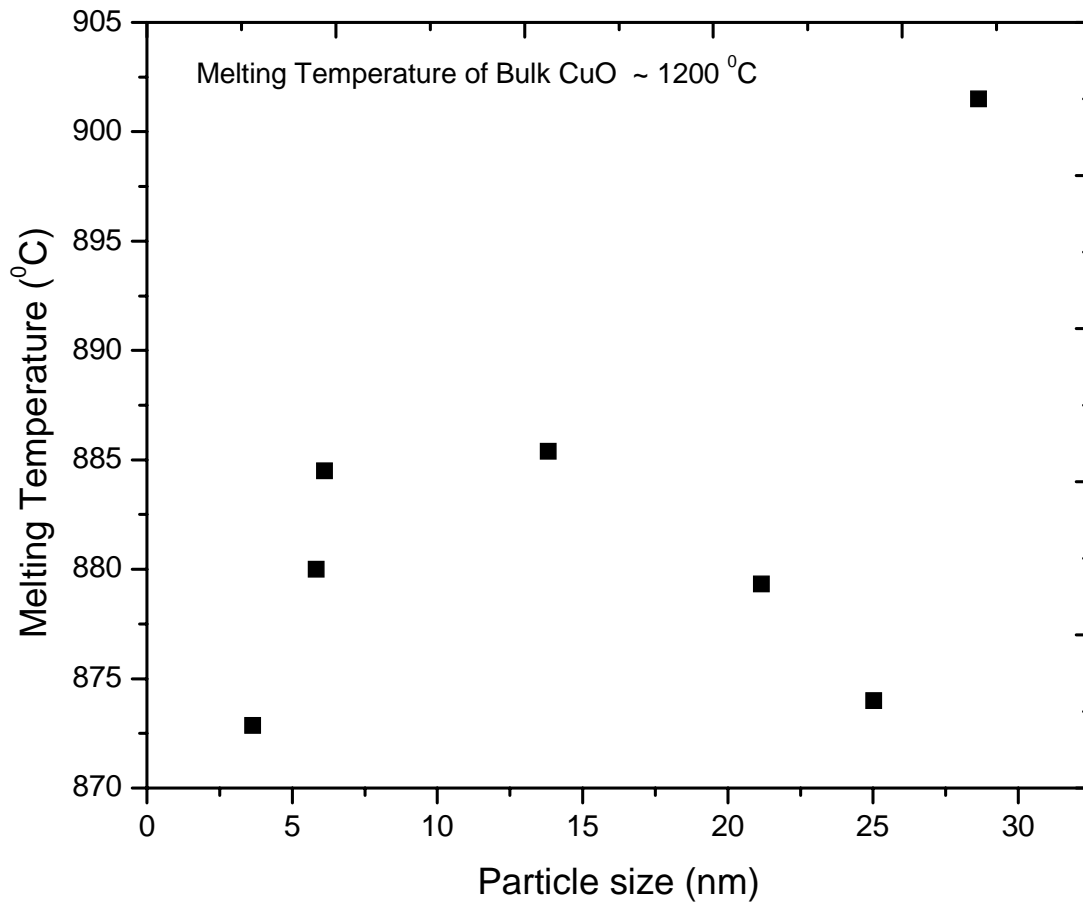
# Calculated Melting Point of Gold (Ichimose et al.)



# Observed Melting point of Bi (Unruh et. al)



# Observed Melting Temperature of CuO Nano-Particles



# The Crystallization of Metallic Glasses

Mainly two factors are important:

- Nucleation
  - Critical radius requirement causes a nucleation energy barrier  $\Delta G^*$
- Crystal (Grain) Growth

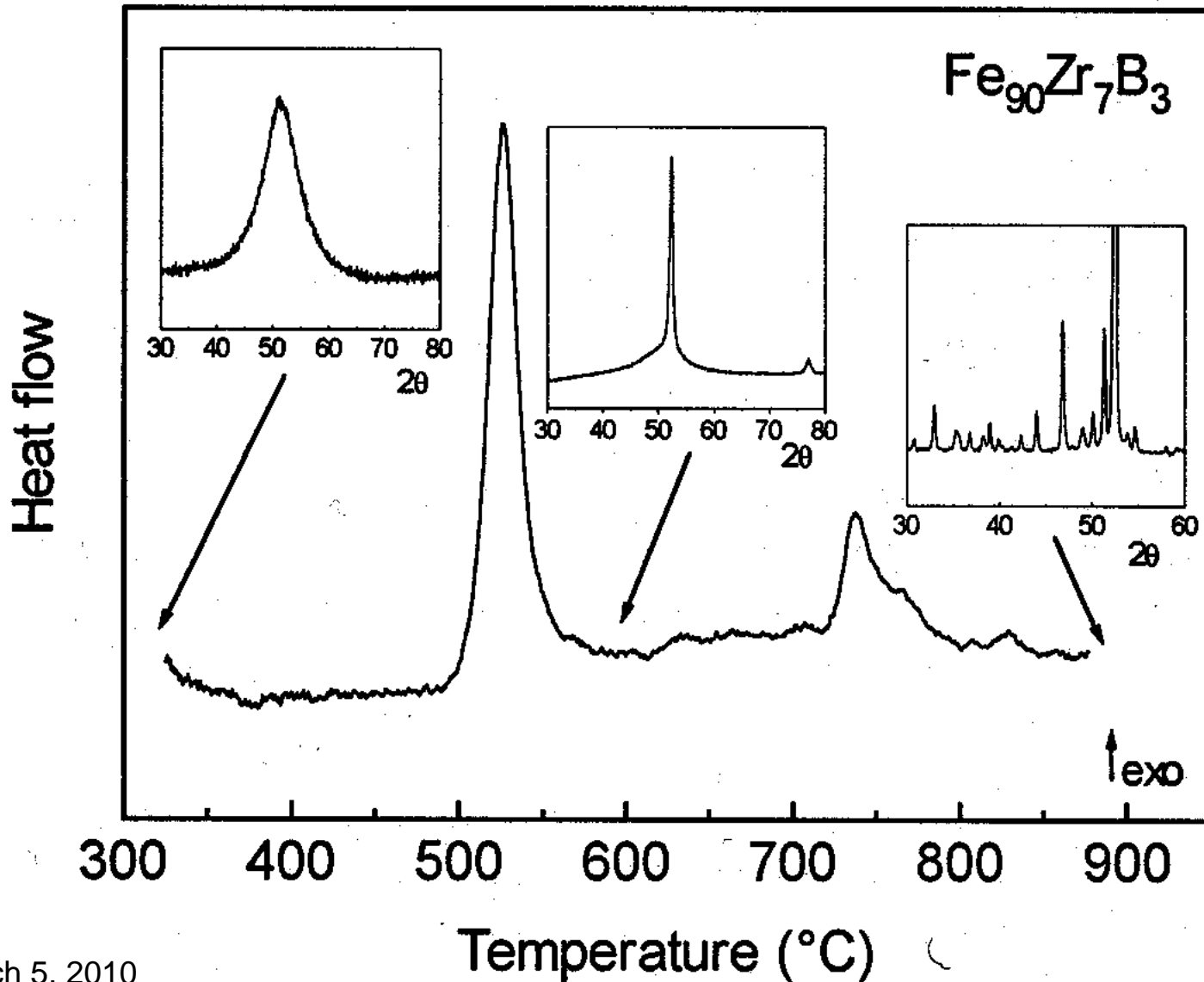
# Grain Growth

- $\Delta G = \Delta H - T\Delta S$
- Initially reduced the free energy of the system due to the reduction in surface to volume ratio
- Ultimately slows due to entropy requirements

# Grain Growth Kinetics

- Driving force for grain growth:
  - $v \approx 2M\gamma/D \approx dD / dt$
  - Where:
    - $v$  = the driving force for grain growth
    - $M$  = Mobility
    - $\gamma$  = surface energy
    - $D$  = Mean grain diameter
    - $t$  = time of reaction
- Mean grain diameter:
  - $D = K't^n$
  - ( $K$  is proportionality constant that increases with temperature, 'n' is the fractional constant)
- Composition and temperature dependent

# DSC and X-ray Diffraction (Baricco et.al.)



# Crystallization of Ceramic Glasses

- Spassov and Meinhardt studied  $\text{Co}_{33}\text{Zr}_{67}$
- Unable to experimentally conclude whether nanophase was due to polymorphic transformation or primary crystallization
- Kinetic analysis showed it to be a time dependent primary crystallization

# High Pressure Phase Stabilization

- Unexpected metastable phases are present in some nano-structured ceramics
- Trend seems to be that these phases are typically seen under high-pressure conditions
- Some are observed in doped materials of the same chemical composition

# Solid-state Diffusion

- Solid-state diffusion does not control nano-materials in the same manner as it does in bulk materials
- Mathematically the same, but occurs relatively quickly due to the finite size of the particle
- Temperature, but not pressure, dependent

# SnO<sub>2</sub>

- Used in oxygen sensors
- Normal annealing results in a tetragonal phase
- Under high pressure conditions, orthorhombic crystal structure can form
- Not stable under ambient conditions (cannot generally be forced through doping)

# Nanophase SnO<sub>2</sub>

- Shows evidence of a post-anneal orthorhombic phase when heat treated in O<sub>2</sub> deficient environment
- Evidence suggests the material is not stoichiometric SnO<sub>2</sub>
- Overall stress of the system is reduced by the formation of orthorhombic structure



- Used in oxygen sensors, and the fabrication of fuel cells
- Microcrystalline material is tetragonal
- High temperature or high pressures can cause a reversible martensitic transformation to monoclinic
- Dopants can be used to stabilize monoclinic at ambient conditions

# Nanocrystalline ZrO<sub>2</sub>

- Monoclinic phase is stable at ambient conditions
- Produced by sol-gel method
  - Appears to be the result of preparation pH
  - Transformation is neither martensitic or reversible
- OH<sup>-</sup> ions coupled with Zr vacancies provide the required stress on the system

# Grain size Stability

- Grain size stability in nanocrystalline materials has been found to be closely related to the:
  - structural characteristics of the material, such as grain size and its distribution,
  - grain morphologies,
  - triple junctions,
  - porosity in the sample,
  - and so on.

# Conclusions

- Thermodynamics and kinetics both play an important role in phase transformations.
- The phase transformations and stabilizations are particle size dependent.
- This dependence is critical in the nano regime.

# References

- Baricco, M. et al. “Formation of Nanophases by Crystalization of Amorphous Alloys” *Material Science Forum* vol. 195 Trans Tech Publications, 1995.
- Bokhimi, X. et al. “Tetragonal Nanophase Stabilization in Nondoped Sol-Gel Zirconia Prepared with Different Hydrolysis Catalysts” *Journal of Solid State Chemistry*, vol 135 p. 28-35, 1998.
- Gaskell, David R. *Introduction to the Thermodynamics of Materials*, 3<sup>rd</sup> ed. Taylor and Francis, Washington, DC. 1995.
- Hampel, G. et al. “Structure Investigations on Annealed Fe(CuNb)SiB Alloys with Different Si-B Contents” *Physica Status Solidi A*, vol. 149 no. 1 p. 515-33, June 16, 1995.
- Ichimose, N. et al. *Superfine Particle Technology* Springer-Verlag London, 1992.
- Porter, D. A. and Easterling K. E. *Phase Transformations in Metals and Alloys* 2<sup>nd</sup> ed. Chapman and Hall, London, 1992.

# References (cont.)

- Potter, Mark C., ed. *Fundamentals of Engineering*, 5<sup>th</sup> ed. Great Lakes Press, Okemos, MI 1996.
- Ragone, David V. *Thermodynamics of Materials Vol. II* John Wiley & Sons. Inc. New York, 1995.
- Shek, C. H. et al. “Nanomicrostructure, Chemical Stability, and Abnormal Transformation in Ultrafine Particles of Oxidized Tin” *Journal of Physics and Chemistry of Solids*, vol. 58 no. 1 p.13-17, Jan 1997.
- Sheng, P and M. Zhou “Melting and Thermal Characteristics of Small Granular Particles” *Materials Research Society Symposium Proceedings*, vol. 195. Materials Research Society, Apr 16-20 1990.
- Spassov, T. et al. “Nanocrystalization of  $\text{Co}_{33}\text{Zr}_{67}$  Glasses” *Journal of Materials Science*, vol 32 p. 1483-6, Mar 15, 1997.
- Unruh, K. M. et al. “Melting Behavior in Granular Metal Thin Films” *Materials Research Society Symposium Proceedings*, vol. 195. Materials Research Society, Apr 16-20 1990.

# Our Group

**Material Science/Nano-Technology Research Laboratory**  
**Department of Physics**  
**GCU, Lahore**

The Group stepped into the field of Nano-science in 2005

## Running Projects

Colossal Magneto-resistant (CMR) Nanomaterials  
Metal Oxide Nanomaterials  
Doped Metal Oxide Nanomaterials  
Doped Sulfide Nanomaterials  
Transparent Conducting Oxides for Solar cells  
Carbon Nano-tubes  
Nanotechnology for Cancer Treatment

## Facilities Available:

### Fabrication of Nano-Materials:

Include Two State of the Art Furnaces

- 1). RT to 1400 °C (Muffle)
- 2). Tube Furnace (RT to 1800 °C) with controlled environment
- 3). PVD Set-up (under construction)

## Characterization Techniques

Structural and Phase Analysis using XRD  
Thermal Properties by DSC/TGA (RT to 1500 °C) and a DSC for low temperature down to 90 K  
Magnetic Properties by AC Susceptibility Measurement (77-300K)  
Electrical Properties using Resistivity Measurement (77- 300K)

**Open to Collaborate**